

Form 8068  
March, 1913  
Supersedes Form 7893

# PRICE LIST

OF

# PARTS



## MACHINES

Nos. 81-1 to 81-6 and  
81-10 to 81-14

---

THE SINGER MANUFACTURING COMPANY

# INDEX

|  | PAGE |
|--|------|
| ACCESSORIES.....                           | 82   |
| FOOT LIFTER PARTS.....                     | 83   |
| HEMMER.....                                | 82   |
| IRON BASE.....                             | 82   |
| KNEE LIFTER PARTS.....                     | 84   |
| KNIFE GRINDER.....                         | 85   |
| MACHINE NO. 81-1.....                      | 7    |
| "    "    81-2.....                        | 14   |
| "    "    81-3.....                        | 22   |
| "    "    81-4.....                        | 30   |
| "    "    81-5.....                        | 38   |
| "    "    81-6.....                        | 45   |
| "    "    81-10.....                       | 52   |
| "    "    81-11.....                       | 58   |
| "    "    81-12.....                       | 64   |
| "    "    81-13.....                       | 70   |
| "    "    81-14.....                       | 76   |
| NUMERICAL LIST OF PARTS.....               | 93   |
| OBSOLETE PARTS.....                        | 91   |
| SPOOL HOLDER.....                          | 86   |
| THREAD UNWINDER.....                       | 86   |
| UNDER DRIVER (OIL CONTROLLING PULLEY)..... | 87   |
| "    "    (BALL BEARING).....              | 88   |

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the PART number in the FIRST column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.
- F. Hardened and Polished.
- H. Blued.

These letters MUST BE USED *when* they appear in the list and AFTER the number as in the list.

In this series

- 1 to 1500 are Screw Numbers.
- 1501 to 1800 are Nut Numbers
- 1801 to 2000 are Roller Numbers.
- 2001 and upward are numbers of Machine Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering

Parts marked with an asterisk (\*) are furnished only when repairs are made at factory.

## LIST OF PARTS COMPLETE FOR MACHINE NO. 81-1

FOR TRIMMING AND OVER-EDGING CURTAINS AND OTHER FABRICS AND  
AT THE SAME TIME LAYING ONE OR MORE CORDS UNDER THE  
OVER-EDGE STITCHES.

This Machine will be fitted for Three Threads, unless otherwise specified  
on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42251 | —     | Arm with two each 462c and 42253....   | \$12 00 |
| 4389   | 5543  | " Dowel Pin.....   | 02      |
| 949E   | 5562  | " Screw.....   | 06      |
| 42001  | 5525  | Balance Wheel with 424c and 1354c....  | 1 00    |
| 1354C  | 5562  | " " Position Screw.....  | 04      |
| 424C   | 5562  | " " Set Screw.....   | 05      |
| 42002  | 5526  | Cloth Plate.....   | 3 00    |
| 42107  | —     | Cloth Plate complete, Nos. 42002, 42003,<br>42005, 42108, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower).....   | 3 00    |
| 229D   | 5562  | " " " " Screw....  | 02      |
| 42108  | 5526  | " " " " (upper).....   | 20      |
| 229D   | 5562  | " " " " Screw....  | 02      |
| 1437D  | 5562  | " " Hinge Screw.....   | 10      |
| 1655E  | 5562  | " " " " Nut.....   | 04      |
| 42005  | 5526  | " " Lock Spring.....   | 15      |
| 236D   | 5562  | " " " " Screw.....   | 02      |
| 42006  | 5529  | Feed Bar with 1253C.....   | 2 00    |
| 42007  | 5529  | " " Hinge Pin.....   | 15      |
| 1253C  | 5529  | " " " " Set Screw.....   | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and<br>two 1057E.....                                | 60      |
| *42009 | —     | Feed Connecting Rod Cap.....   | 7       |
| 1057E  | 5529  | " " " " Screw.....   | 04      |
| 1373C  | 5529  | " " " " Hinge Screw....  | 10      |
| 1520E  | 5529  | " " " " " Nut.....   | 03      |
| 42010  | 5532  | " Dog.....   | 75      |
| 190D   | 5536  | " " Screw.....   | 03      |
| 42011  | 5529  | " Eccentric with two 453C.....   | 1 00    |
| 42094  | 5526  | " " Cover.....   | 25      |
| 207F   | 5529  | " " " " Screw.....   | 02      |
| 453C   | 5529  | " " Set Screw.....   | 02      |

| NO.   | PLATE | NAME  | EACH  |
|---|-------|---|-------|
| 42046   | 5543  | Knife (stationary) with 42049.....  | \$ 15 |
| NOTE. Two No. 42046 are sent with this Machine. |       |   |       |
| 42048   | 5543  | Knife (stationary) Clamping Stud.....   | 40    |
| 1534D   | 5543  | " " " " Thumb Nut.....  | 10    |
| 42047   | 5543  | Knife (stationary) Holder.....  | 3 50  |
| 1376C   | 5543  | " " " " Regulating Thumb Screw.....   | 10    |
| 1101C   | 5543  | Knife (stationary) Holder Screw.....  | 10    |
| 440F  | 5543  | " " " " Stop Screw..  | 03    |
| 1547D   | 5543  | " " " " " Nut   | 03    |
| 42049   | 5543  | " " " " Stud.....   | 02    |
| 42050   | 5553  | Looper (left hand).....   | 2 00  |
| 42051   | 5553  | " " " " Lever with 209H....   | 3 00  |
| 42052   | 5553  | " " " " Connecting Link.....  | 75    |
| 378C  | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw.....                               | 10    |
| 1520E   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut.....                           | 03    |
| 42053   | 5553  | Looper (left hand) Lever Hinge Stud   | 1 25  |
| 1036C   | 5553  | " " " " " " " Set Screw.....  | 03    |
| 209H  | 5553  | Looper (left hand) Set Screw.....   | 02    |
| 42166   | 5553  | " (right hand).....   | 2 25  |
| 42073   | 5553  | " " " " and Spreader Lever with 1259C.....  | 3 50  |
| 42074   | 5553  | Looper (right hand) and Spreader Lever Ball Stud.....                                   | 75    |
| 1259C   | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw.....                         | 03    |
| 42075   | 5553  | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 1057E..... | 1 50  |
| *42076  | —     | Looper (right hand) and Spreader Lever Connection Cap (lower).....                      | 35    |
| 1057E   | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw.....                | 04    |
| *42059  | —     | Looper (right hand) and Spreader Lever Connection Cap (upper).....                      | 35    |
| 1057E   | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw.....                | 04    |
| 42077   | 5554  | Looper (right hand) and Spreader Lever Connection Guide.....                            | 75    |
| 171F  | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                      | 03    |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 42106  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599..... | \$ 50 |
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100..... | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin.....                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing.....                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                | 03    |
| 197D   | 5554  | Looper (right hand) Screw.....   | 02    |
| 42054  | 5544  | Needle Bar.....  | 75    |
| 42253  | 5544  | " " " " Bushing.....   | 25    |
| 462C   | 5544  | " " " " Set Screw.....   | 02    |
| 42061  | 5544  | " " " " Connecting Bracket with 187D and 223F.....                                     | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw.....                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....  | 1 25  |
| 40247  | 5544  | " " " " " " " Hinge Pin  | 05    |
| 223F   | 5544  | " " " " " " " Set Screw for 42061.....   | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104.....                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four 1057E.....                        | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)  | 35    |
| 1057E  | 5553  | " " " " " " " Screw.....   | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper)  | 35    |
| 1057E  | 5553  | " " " " " " " Screw.....   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....   | 75    |
| 171F   | 5554  | " " " " " " " Screw  | 03    |
| 42103  | 5544  | " " " " " " " Crank (back) with 1258C and two 1259C.....                               | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud....  | 75    |
| 1259C  | 5553  | " " " " " " " Set Screw.....   | 03    |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw   | 03    |
| 1258C  | 5544  | " " " " " " " Set Screw.....   | 02    |
| 42104  | 5544  | " " " " " " " (front) with 904C, 1258C and 1259C.....                                  | 75    |
| 1259C  | 5553  | Needle Bar Crank (front) Position Screw.....   | 03    |



| NO.   | PLATE | NAME                                     | EACH  |
|-------|-------|--|-------|
| 1258C | 5544  | Needle Bar Crank (front) Set Screw....   | \$ 02 |
| 42105 | 5544  | " " " Shaft.....                         | 50    |
| 42115 | 5544  | " " Thread Retainer Bracket              | 75    |
| 228D  | 5544  | " " " " " "                              |       |
|       |       | Screw.....                               | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc.....     | 03    |
| 93H   | 5544  | " " " " " Screw.....                     | 04    |
| 10107 | 5544  | " " " " " Spring....                     | 01    |
| 1629C | 5544  | " Clamping Nut.....                      | 05    |
| 42066 | 5544  | " Guard.....                             | 40    |
| 171F  | 5544  | " " Screw.....                           | 03    |
| 42067 | 5546  | Presser Foot with 233D and 42068.....    | 1 50  |
| 42068 | 5546  | " " Chaining-off Finger.....             | 40    |
| 233D  | 5546  | " " " " " Screw..                        | 02    |
| 1324C | 5545  | " " Screw.....                           | 05    |
| 39541 | 5545  | " " Washer.....                          | 05    |
| 42069 | 5545  | " Lever.....                             | 2 50  |
| 42045 | 5545  | " Hinge Stud.....                        | 50    |
| 1120C | 5545  | " " " " " Set Screw....                  | 03    |
| 42070 | 5545  | " " Lifter.....                          | 20    |
| 85D   | 5545  | " " " Hinge Screw.....                   | 05    |
| 1377C | 5545  | " " Screw Stud (eccentric)....           | 10    |
| 1547D | 5545  | " " " Nut.....                           | 03    |
| 42071 | 5545  | " " Spring.....                          | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....     | 10    |
| 42072 | 5554  | Spreader.....                            | 2 50  |
| 197D  | 5554  | " Screw.....                             | 02    |
| 2102  | 5556  | Tension (cord) Disc.....                 | 05    |
| 1560C | 5556  | " " Regulating Thumb Nut..               | 04    |
| 637F  | 5556  | " " Screw Stud.....                      | 08    |
| 10148 | 5556  | " " Spring.....                          | 03    |
| 2102  | 5556  | " (looper, left hand) Disc.....          | 05    |
| 1560C | 5556  | " " " " " Regulating                     |       |
|       |       | Thumb Nut.....                           | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.. | 08    |
| 10148 | 5556  | " " " " " Spring.....                    | 03    |
| 2102  | 5556  | " (looper, right hand) Disc.....         | 05    |
| 1560C | 5556  | " " " " " Regulating                     |       |
|       |       | Thumb Nut.....                           | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud  | 08    |
| 10148 | 5556  | " " " " " Spring....                     | 03    |
| 17547 | 5556  | " " " " " Thread                         |       |
|       |       | Guide.....                               | 25    |
| 2102  | 5556  | Tension (needle thread) Disc.....        | 05    |
| 1560C | 5556  | " " " " " Regulating                     |       |
|       |       | Thumb Nut.....                           | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud....   | 08    |
| 10148 | 5556  | " " " " " Spring.....                    | 03    |

| NO.   | PLATE | NAME                                   | EACH  |
|-------|-------|--|-------|
| 42082 | 5556  | Tension (needle thread) Thread Guide.. | \$ 50 |
| 42083 | 5553  | Thread (looper, left hand) Eyelet..... | 40    |
| 233D  | 5553  | " " " " " Screw                        | 02    |
| 42084 | 5556  | " " " " " Tube.....                    | 30    |
| 462C  | 5556  | " " " " " S e t                        |       |
|       |       | Screw.....                             | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple     | 50    |
| 190D  | 5556  | " " " " " "                            |       |
|       |       | Screw.....                             | 03    |
| 42127 | 5556  | Thread (looper, right hand) Take-up    | 35    |
| 197F  | 5556  | " " " " " "                            |       |
|       |       | Screw.....                             | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....            | 25    |
| 217F  | 5556  | " " " " " Screw.....                   | 03    |
| 42097 | 5556  | " " " " " Take-up.....                 | 75    |
| 197F  | 5556  | " " " " " Screw.....                   | 02    |
| 42085 | 5532  | Throat Plate for 42010.....            | 1 35  |
| 742F  | 5562  | " " " " " Screw.....                   | 05    |

# LIST OF PARTS COMPLETE

FOR

# MACHINE NO. 81-2

FOR TRIMMING AND OVER-EDGING FLANNELS, MUSLINS, DENIMS AND  
OTHER FABRICS, INSERTING SLEEVES IN SHIRT WAISTS,  
WRAPPERS, ETC. ALSO CLOSING AND STITCHING  
POCKETS INTO TROUSERS.

## FOOT LIFTER.

This Machine will be fitted for Three Threads, unless otherwise specified  
on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42251 | —     | Arm with two each 462C and 42253. . . . .  | \$12 00 |
| 4389   | 5543  | " Dowel Pin. . . . .   | 02      |
| 949E   | 5562  | " Screw. . . . .   | 06      |
| 42001  | 5525  | Balance Wheel with 424C and 1354C. . . . .                                       | 1 00    |
| 1354C  | 5562  | " " Position Screw. . . . .  | 04      |
| 424C   | 5562  | " " Set Screw. . . . .   | 05      |
| 42002  | 5526  | Cloth Plate. . . . .   | 3 00    |
| 42107  | —     | Cloth Plate complete, Nos. 42002, 42003,<br>42005, 42108, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower). . . . .   | 3 00    |
| 229D   | 5562  | " " " " Screw. . . . .   | 02      |
| 42108  | 5526  | " " " " (upper). . . . .   | 20      |
| 229D   | 5562  | " " " " " Screw. . . . .   | 02      |
| 1437D  | 5562  | " " Hinge Screw. . . . .   | 10      |
| 1655E  | 5562  | " " " " Nut. . . . .   | 04      |
| 42005  | 5526  | " " Lock Spring. . . . .   | 15      |
| 236D   | 5562  | " " " " Screw. . . . .   | 02      |
| 42006  | 5529  | Feed Bar with 1253C. . . . .   | 2 00    |
| 42007  | 5529  | " " Hinge Pin. . . . .   | 15      |
| 1253C  | 5529  | " " " " Set Screw. . . . .   | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and<br>two 1057E. . . . .                            | 60      |
| *42009 | —     | Feed Connecting Rod Cap. . . . .   | —       |
| 1057E  | 5529  | " " " " Screw. . . . .   | 04      |
| 1373C  | 5529  | " " " " Hinge Screw. . . . .   | 10      |
| 1520E  | 5529  | " " " " " Nut. . . . .   | 03      |
| 42109  | 5531  | " Dog. . . . .   | 75      |
| 42165  | 5532  | " " for sewing very heavy pockets<br>in pants. . . . .                           | 85      |
| 190D   | 5536  | Feed Dog Screw. . . . .  | 03      |

# PARTS FOR MACHINE NO. 81-2

15

| NO.    | PLATE | NAME   | EACH   |
|--------|-------|--|--------|
| 42011  | 5529  | Feed Eccentric with two 453C. . . . .  | \$1 00 |
| 42094  | 5526  | " " Cover. . . . .   | 25     |
| 207F   | 5529  | " " " " Screw. . . . .   | 02     |
| 453C   | 5529  | " " Set Screw. . . . .   | 02     |
| 42012  | 5529  | " Lifting Eccentric with two 462C. . . . .                                     | 1 50   |
| 42013  | 5529  | " " " " Connection. . . . .  | 1 00   |
| 462C   | 5529  | " " " " Set Screw. . . . .   | 02     |
| 1374C  | 5530  | " Regulating Screw Stud. . . . .   | 15     |
| 1680C  | 5530  | " " " " Nut. . . . .   | 06     |
| 8800   | 5530  | " " " " Washer. . . . .  | 06     |
| 42014  | 5530  | " Regulator with 233D and two<br>1259C. . . . .                                | 1 25   |
| 42015  | 5529  | Feed Regulator Connection with 1012E. . . . .                                  | 1 00   |
| 1012E  | 5529  | " " " " Adjusting<br>Screw. . . . .  | 05     |
| 1373C  | 5529  | Feed Regulator Connection Hinge Screw  | 10     |
| 1520E  | 5529  | " " " " " Nut. . . . .   | 03     |
| 42016  | 5530  | Feed Regulator Hinge Stud. . . . .   | 60     |
| 42017  | 5529  | " " Indicator. . . . .   | 25     |
| 42018  | 5530  | " " " " Plate. . . . .   | 25     |
| 337D   | 5530  | " " " " " Screw. . . . .   | 02     |
| 207F   | 5529  | " " " " " Screw. . . . .   | 02     |
| 1259C  | 5530  | " " Set Screw. . . . .   | 03     |
| 233D   | 5530  | " " Stop Screw. . . . .  | 02     |
| 42019  | 5530  | " Rock Shaft. . . . .  | 50     |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019<br>and 42021. . . . .                     | 85     |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E. . . . .                                       | 35     |
| 157E   | 5530  | " " " " Clamping Screw   | 04     |
| 42098  | 5530  | " " " " Hinge Pin. . . . .   | 25     |
| 42079  | 5530  | " " " " " Bushing. . . . .   | 50     |
| 1036C  | 5530  | " " " " " " Set<br>Screw. . . . .  | 03     |
| *42022 | —     | Frame. . . . .   | —      |
| 42023  | 5525  | " Rotary Shaft. . . . .  | 2 00   |
| 42024  | 5525  | " " " " Bushing (front). . . . .   | 35     |
| 1036C  | 5530  | " " " " " " Set<br>Screw. . . . .  | 03     |
| 42110  | 5545  | Frame Rotary Shaft Crank with 1036C<br>and 1375C. . . . .                      | 2 00   |
| 1375C  | 5553  | Frame Rotary Shaft Crank Position<br>Screw. . . . .                            | 03     |
| 1036C  | 5553  | Frame Rotary Shaft Crank Set Screw. . . . .                                    | 03     |
| 42026  | 5525  | " " " " Flanged Bushing<br>(back). . . . .                                     | 60     |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing<br>(back) Oil Pad (braided cotton). . . . . | 01     |

| NO.  | PLATE | NAME   | EACH  |
|--|-------|--|-------|
| 1036C  | 5530  | Frame Rotary Shaft Flanged Bushing (back) Set Screw..... | \$ 03 |
| 42027  | 5527  | Frame Side Cover (left) with 19045....                   | 25    |
| 19045  | 5543  | " " " " Handle.....                                      | 05    |
| 330D   | 5562  | " " " " Screw.....                                       | 02    |
| 42028  | 5526  | " " " " (right) hinged.....                              | 40    |
| 42101  | 5543  | " " " " Lock Spring..                                    | 02    |
| 330D   | 5562  | " " " " Screw.....                                       | 02    |
| 42029  | 5527  | " Top Cover.....   | 2 50  |
| 42030  | 5543  | " " " " Extension.....                                   | 25    |
| 42102  | 5543  | " " " " H o l d e r                                      | 2 00  |
| 283D   | 5543  | " " " " " "  |       |
|  |       | Thumb Screw.....   | 10    |
| 2749   | 5543  | Frame Top Cover Extension Holder                         |       |
|  |       | Thumb Screw Washer.....                                  | 01    |
| 176D   | 5543  | Frame Top Cover Extension Screw.....                     | 03    |
| 742F   | 5562  | " " " " Screw.....                                       | 05    |
| 42111  | 5542  | Knife (movable) for light work.....                      | 15    |
| NOTE. Two No. 42111 are sent with this Machine |       |  |       |
| 42213  | 5560  | Knife (movable) for heavy work.....                      | 15    |
| 42112  | 5542  | " " " " Gib for 42113.....                               | 50    |
| 42214  | 5560  | " " " " " " 42215.....                                   | 50    |
| 42035  | 5542  | " " " " Holder.....                                      | 50    |
| 42113  | —     | " " " " 42035 with                                       |       |
|  |       | 133F, 42037, 42040, 42112 and two                        |       |
|  |       | 404D, for 42111.....                                     | 1 25  |
| 42215  | —     | Knife (movable) Holder 42035 with 133F,                  |       |
|  |       | 42040, 42214, 42216 and two 404D, for                    |       |
|  |       | 42213.....   | 1 25  |
| 42037  | 5542  | Knife (movable) Holder Cap for 42113.                    | 15    |
| 42216  | 5560  | " " " " " " 42215.                                       | 15    |
| 404D   | 5542  | " " " " " " Screw....                                    | 02    |
| 42038  | 5542  | " " " " " " Guide with                                   |       |
|  |       | 336F.....  | 30    |
| 42039  | 5542  | Knife (movable) Holder Guide Plate                       | 15    |
| 621D   | 5542  | " " " " " " "  |       |
|  |       | Screw.....   | 02    |
| 336F   | 5542  | Knife (movable) Holder Guide Set Screw                   | 02    |
| 133F   | 5542  | " " " " " " Screw.....                                   | 04    |
| 42040  | 5542  | " " " " " " Extension                                    |       |
|  |       | Pin.....   | 03    |
| 42041  | 5542  | Knife (movable) Holder Spring.....                       | 03    |
| 42042  | 5542  | " " " " Lever.....                                       | 1 50  |
| 42043  | 5542  | " " " " " " Connection with                              |       |
|  |       | 42044 and two 175E.....                                  | 1 00  |
| *42044   | —     | Knife (movable) Lever Connection Cap                     | —     |
| 175E   | 5542  | " " " " " " "  |       |
|  |       | Screw.....   | 02    |

| NO.   | PLATE | NAME                                   | EACH  |
|---|-------|--|-------|
| 1373C   | 5542  | Knife (movable) Lever Connection       |       |
|   |       | Hinge Screw.....                       | \$ 10 |
| 1520E   | 5542  | Knife (movable) Lever Connection       |       |
|   |       | Hinge Screw Nut.....                   | 03    |
| 42045   | 5542  | Knife (movable) Lever Hinge Stud.....  | 50    |
| 1229C   | 5542  | " " " " " " Set                        |       |
|   |       | Screw.....                             | 04    |
| 42046   | 5543  | Knife (stationary) with 42049.....     | 15    |
| NOTE. Two No. 42046 are sent with this Machine. |       |  |       |
| 42048   | 5543  | Knife (stationary) Clamping Stud.....  | 40    |
| 1534D   | 5543  | " " " " " " Thumb                      |       |
|   |       | Nut.....                               | 10    |
| 42156   | 5545  | Knife (stationary) Holder.....         | 3 50  |
| 1376C   | 5543  | " " " " " " Regulating                 |       |
|   |       | Thumb Screw.....                       | 10    |
| 1101C   | 5543  | Knife (stationary) Holder Screw.....   | 10    |
| 440F  | 5543  | " " " " " " Stop Screw                 | 03    |
| 1547D   | 5543  | " " " " " " "                          |       |
|   |       | Nut.....                               | 03    |
| 42049   | 5543  | Knife (stationary) Stud.....           | 02    |
| 42114   | 5554  | Looper (left hand).....                | 2 00  |
| 42051   | 5553  | " " " " " " Lever with 209H....        | 3 00  |
| 42052   | 5553  | " " " " " " Connecting                 |       |
|   |       | Link.....                              | 75    |
| 378C  | 5553  | Looper (left hand) Lever Connecting    |       |
|   |       | Link Hinge Screw.....                  | 10    |
| 1520E   | 5553  | Looper (left hand) Lever Connecting    |       |
|   |       | Link Hinge Screw Nut.....              | 03    |
| 42053   | 5553  | Looper (left hand) Lever Hinge Stud    | 1 25  |
| 1036C   | 5553  | " " " " " " " "                        |       |
|   |       | Set Screw.....                         | 03    |
| 209H  | 5553  | Looper (left hand) Set Screw.....      | 02    |
| 42166   | 5553  | " (right hand).....                    | 2 25  |
| 42073   | 5553  | " " " " " " and Spreader Lever         |       |
|   |       | with 1259C.....                        | 3 50  |
| 42074   | 5553  | Looper (right hand) and Spreader Lever |       |
|   |       | Ball Stud.....                         | 75    |
| 1259C   | 5553  | Looper (right hand) and Spreader Lever |       |
|   |       | Ball Stud Set Screw.....               | 03    |
| 42075   | 5553  | Looper (right hand) and Spreader Lever |       |
|   |       | Connection with 42059, 42076 and       |       |
|   |       | four 1057E.....                        | 1 50  |
| *42076  | —     | Looper (right hand) and Spreader Lever |       |
|   |       | Connection Cap (lower).....            | 35    |
| 1057E   | 5553  | Looper (right hand) and Spreader Lever |       |
|   |       | Connection Cap (lower) Screw.....      | 04    |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| *42059 | —     | Looper (right hand) and Spreader Lever Connection Cap (upper).....                     | \$ 35 |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw.....               | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever Connection Guide.....                           | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                     | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599..... | 50    |
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100..... | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin.....                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing.....                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                | 03    |
| 197D   | 5554  | Looper (right hand) Screw.....   | 02    |
| 42054  | 5544  | Needle Bar.....  | 75    |
| 42253  | 5544  | " " Bushing.....   | 25    |
| 462C   | 5544  | " " Set Screw.....   | 02    |
| 42061  | 5544  | " " Connecting Bracket with 187D and 223F.....   | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw.....                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....  | 1 25  |
| 40247  | 5544  | " " " " Hinge Pin.....   | 05    |
| 223F   | 5544  | " " " " " " Set Screw for 42061.....   | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104.....                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four 1057E.....                        | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower).....   | 35    |
| 1057E  | 5553  | " " " " " " Screw.....   | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper).....   | 35    |
| 1057E  | 5553  | " " " " " " Screw.....   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....   | 75    |
| 171F   | 5554  | " " " " " " Screw.....   | 03    |
| 42103  | 5544  | " " Crank (back) with 1258C and two 1259C.....   | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud.....   | 75    |
| 1259C  | 5553  | " " " " " " Set Screw.....   | 03    |

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 1259C | 5553  | Needle Bar Crank (back) Position Screw  | \$ 03 |
| 1258C | 5544  | " " " " Set Screw.....  | 02    |
| 42104 | 5544  | " " " (front) with 904C, 1258C and 1259C.....   | 75    |
| 1259C | 5553  | Needle Bar Crank (front) Position Screw   | 03    |
| 1258C | 5544  | " " " " Set Screw.....  | 02    |
| 42105 | 5544  | " " " Shaft.....  | 50    |
| 42115 | 5544  | " " Thread Retainer Bracket   | 75    |
| 228D  | 5544  | " " " " " " Screw.....  | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc.....  | 03    |
| 93H   | 5544  | " " " " " " Screw.....  | 04    |
| 10107 | 5544  | " " " " " " Spring.....   | 01    |
| 1629C | 5544  | " Clamping Nut.....   | 05    |
| 42066 | 5544  | " Guard.....  | 40    |
| 171F  | 5544  | " " Screw.....  | 03    |
| 42138 | —     | Presser Foot Body.....  | 1 00  |
| 42172 | 5546  | " " Chaining-off Finger for 1/16 in. bight.....   | 40    |
| 42117 | 5546  | Presser Foot Chaining-off Finger for 1/8 in. bight.....   | 40    |
| 42118 | 5546  | Presser Foot Chaining-off Finger for 3/16 in. bight.....  | 40    |
| 42119 | 5546  | Presser Foot Chaining-off Finger for 1/4 in. bight.....   | 40    |
| 233D  | 5546  | Presser Foot Chaining-off Finger Screw  | 02    |
| 42120 | 5546  | " " Extension.....  | 75    |
| 197F  | 5546  | " " " " Screw.....  | 02    |
| 42116 | 5546  | Presser Foot complete for 42109, Nos. 197F, 233D, 42118, 42120 and 42138..                            | 2 00  |
| 42135 | —     | Presser Foot Body.....  | 1 00  |
| 42118 | 5546  | " " Chaining-off Finger for 3/16 in. bight.....   | 40    |
| 233D  | 5546  | Presser Foot Chaining-off Finger Screw  | 02    |
| 42120 | 5546  | " " Extension.....  | 75    |
| 197F  | 5546  | " " " " Screw.....  | 02    |
| 42136 | 5546  | Presser Foot complete, for sewing in sleeves, for 42109, Nos. 197F, 233D, 42118, 42120 and 42135..... | 2 00  |
| 42168 | 5546  | Presser Foot Chaining-off Finger.....   | 40    |
| 233D  | 5546  | " " " " " " Screw.....  | 02    |
| 42120 | 5546  | " " Extension.....  | 75    |
| 197F  | 5546  | " " " " Screw.....  | 02    |
| 2532  | 5546  | " " Hinge Pin..... per 100  | 10    |
| 42167 | —     | " " Plate.....  | 1 75  |
| 42169 | —     | " " Shank.....  | 1 00  |

| NO.   | PLATE | NAME   | EACH   |
|-------|-------|--|--------|
| 42170 | 5546  | Presser Foot (hinged) complete for<br>42165, Nos. 197F, 233D, 2532, 42120<br>and 42167 to 42169..... | \$4 00 |
| 1324C | 5545  | Presser Foot Screw.....  | 05     |
| 39541 | 5545  | " " Washer.....  | 05     |
| 42069 | 5545  | " " Lever.....   | 2 50   |
| 42045 | 5545  | " " Hinge Stud.....  | 50     |
| 1120C | 5545  | " " " " Set Screw....  | 03     |
| 42070 | 5545  | " " Lifter.....  | 20     |
| 85D   | 5545  | " " " Hinge Screw.....   | 05     |
| 1377C | 5545  | " " Screw Stud (eccentric)....   | 10     |
| 1547D | 5545  | " " " Nut.....   | 03     |
| 42071 | 5545  | " " Spring.....  | 05     |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....   | 10     |
| 42072 | 5554  | Spreader.....  | 2 50   |
| 197D  | 5554  | " Screw.....   | 02     |
| 42137 | 5554  | Tape Guide, for sewing in-sleeves.....   | 15     |
| 203F  | 5554  | " " Screw.....   | 03     |
| 2102  | 5556  | Tension (looper, left hand) Disc.....  | 05     |
| 1560C | 5556  | " " " " Regulating<br>Thumb Nut.....   | 04     |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud..   | 08     |
| 42121 | 5556  | " " " " Spring.....  | 03     |
| 2102  | 5556  | " (looper, right hand) Disc.....   | 05     |
| 1560C | 5556  | " " " " Regulating<br>Thumb Nut.....   | 04     |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud  | 08     |
| 10148 | 5556  | " " " " Spring.....  | 03     |
| 17547 | 5556  | " " " " Thread<br>Guide.....   | 25     |
| 2102  | 5556  | Tension (needle thread) Disc.....  | 05     |
| 1560C | 5556  | " " " " Regulating<br>Thumb Nut.....   | 04     |
| 916F  | 5556  | Tension (needle thread) Screw Stud....   | 08     |
| 8238  | 5556  | " " " " Spring.....  | 05     |
| 2103  | 5556  | " " " " " for sew-<br>ing very heavy pockets in pants.....   | 03     |
| 42082 | 5556  | Tension (needle thread) Thread Guide..   | 50     |
| 42083 | 5553  | Thread (looper, left hand) Eyelet.....   | 40     |
| 233D  | 5553  | " " " " " " Screw..  | 02     |
| 42122 | 5554  | " " " " " N i p p e r<br>Spring (lower).....   | 10     |
| 42123 | 5554  | Thread (looper, left hand) Nipper<br>Spring (upper).....   | 10     |
| 176F  | 5554  | Thread (looper, left hand) Nipper<br>Spring Screw.....   | 03     |
| 42124 | 5555  | Thread (looper, left hand) Pull-off  | 20     |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 42125 | 5555  | Thread (looper, left hand) Pull-off  |       |
|       |       | Eyelet.....  | \$ 30 |
| 233D  | 5555  | Thread (looper, left hand) Pull-off  |       |
|       |       | Screw.....   | 02    |
| 42084 | 5556  | Thread (looper, left hand) Tube.....   | 30    |
| 462C  | 5556  | " " " " " S e t  |       |
|       |       | Screw.....   | 02    |
| 42126 | 5555  | Thread (looper, right hand) Pull-off....   | 25    |
| 42093 | 5556  | " " " " Staple.....  | 50    |
| 190D  | 5556  | " " " " Screw  | 03    |
| 42127 | 5556  | " " " " T a k e - u p  | 35    |
| 197F  | 5556  | " " " " Screw.....   | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....  | 25    |
| 217F  | 5556  | " " " Screw.....   | 03    |
| 42128 | 5555  | " " Take-up.....   | 50    |
| 197F  | 5556  | " " " Screw.....   | 02    |
| 42129 | 5531  | Throat Plate, for $\frac{1}{8}$ in., $\frac{3}{16}$ in. and $\frac{1}{4}$ in.<br>bight, for 42109..... | 1 35  |
| 42134 | 5531  | Throat Plate, for $\frac{1}{16}$ in. bight, for 42109  | 1 35  |
| 42171 | 5532  | " " " 42165.....   | 1 35  |
| 742F  | 5562  | " " Screw.....   | 05    |





| NO.   | PLATE | NAME   | EACH  |
|---|-------|--|-------|
| 157E  | 5530  | Feed (front) Rock Shaft Crank Clamping Screw.....                      | \$ 04 |
| 42098   | 5530  | Feed (front) Rock Shaft Hinge Pin                                      | 25    |
| 42079   | 5530  | " " " " " "  |       |
|   |       | Bushing.....   | 50    |
| 1036C   | 5530  | Feed (front) Rock Shaft Hinge Pin Bushing Set Screw.....               | 03    |
| *42022  | —     | Frame.....   | —     |
| 42023   | 5525  | " Rotary Shaft.....  | 2 00  |
| 42024   | 5525  | " " " Bushing (front)...   | 35    |
| 1036C   | 5530  | " " " " " Set Screw.....   | 03    |
| 42025   | 5553  | Frame Rotary Shaft Crank with 1259C and 1375C.....                     | 2 00  |
| 1375C   | 5553  | Frame Rotary Shaft Crank Position Screw.....                           | 03    |
| 1259C   | 5553  | Frame Rotary Shaft Crank Set Screw..                                   | 03    |
| 42026   | 5525  | " " " Flanged Bushing (back).....                                      | 60    |
| 40326   | 5555  | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton).... | 01    |
| 1036C   | 5530  | Frame Rotary Shaft Flanged Bushing (back) Set Screw.....               | 03    |
| 42027   | 5527  | Frame Side Cover (left) with 19045....                                 | 25    |
| 19045   | 5543  | " " " " Handle.....  | 05    |
| 330D  | 5562  | " " " " Screw.....   | 02    |
| 42028   | 5526  | " " " (right) hinged.....  | 40    |
| 42101   | 5543  | " " " " Lock Spring..  | 02    |
| 330D  | 5562  | " " " " Screw.....   | 02    |
| 42029   | 5527  | " Top Cover.....   | 2 50  |
| 42030   | 5543  | " " " Extension.....   | 25    |
| 42102   | 5543  | " " " " H o l d e r  | 2 00  |
| 283D  | 5543  | " " " " " "  |       |
|   |       | Thumb Screw.....   | 10    |
| 2749  | 5543  | Frame Top Cover Extension Holder Thumb Screw Washer.....               | 01    |
| 176D  | 5543  | Frame Top Cover Extension Screw.....                                   | 03    |
| 742F  | 5562  | " " " Screw.....   | 05    |
| 42111   | 5542  | Knife (movable).....   | 15    |
| NOTE. Two No. 42111 are sent with this Machine. |       |  |       |
| 42112   | 5542  | Knife (movable) Gib.....   | 50    |
| 42035   | 5542  | " " Holder.....  | 50    |
| 42113   | —     | " " " 42035 with 133F, 42037, 42040, 42112 and two 404D.....           | 1 25  |
| 42037   | 5542  | Knife (movable) Holder Cap.....  | 15    |
| 404D  | 5542  | " " " " Screw....  | 02    |

| NO.   | PLATE | NAME  | EACH  |
|---|-------|---|-------|
| 42038   | 5542  | Knife (movable) Holder Guide with 336F.....                   | \$ 30 |
| 42039   | 5542  | Knife (movable) Holder Guide Plate                            | 15    |
| 621D  | 5542  | " " " " " "   |       |
|   |       | Screw.....  | 02    |
| 336F  | 5542  | Knife (movable) Holder Guide Set Screw                        | 02    |
| 133F  | 5542  | " " " " Screw.....  | 04    |
| 42040   | 5542  | " " " " Extension Pin.....                                    | 03    |
| 42041   | 5542  | Knife (movable) Holder Spring.....                            | 03    |
| 42042   | 5542  | " " Lever.....  | 1 50  |
| 42043   | 5542  | " " " Connection with 42044 and two 175E.....                 | 1 00  |
| *42044  | —     | Knife (movable) Lever Connection Cap.                         | —     |
| 175E  | 5542  | " " " " " "   |       |
|   |       | Screw.....  | 02    |
| 1373C   | 5542  | Knife (movable) Lever Connection Hinge Screw.....             | 10    |
| 1520E   | 5542  | Knife (movable) Lever Connection Hinge Screw Nut .....        | 03    |
| 42045   | 5542  | Knife (movable) Lever Hinge Stud.....                         | 50    |
| 1229C   | 5542  | " " " " " Set Screw.....                                      | 04    |
| 42046   | 5543  | Knife (stationary) with 42049.....                            | 15    |
| NOTE. Two No. 42046 are sent with this Machine. |       |   |       |
| 42048   | 5543  | Knife (stationary) Clamping Stud.....                         | 40    |
| 1534D   | 5543  | " " " " Thumb Nut.....  | 10    |
| 42156   | 5545  | Knife (stationary) Holder.....                                | 3 50  |
| 1376C   | 5543  | " " " Regulating Thumb Screw.....                             | 10    |
| 1101C   | 5543  | Knife (stationary) Holder Screw.....                          | 10    |
| 440F  | 5543  | " " " " Stop Screw..  | 03    |
| 1547D   | 5543  | " " " " " Nut   | 03    |
| 42049   | 5543  | " " Stud.....   | 02    |
| 42114   | 5554  | Looper (left hand).....                                       | 2 00  |
| 42051   | 5553  | " " " Lever with 209H....                                     | 3 00  |
| 42052   | 5553  | " " " " Connecting Link.....                                  | 75    |
| 378C  | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw.....     | 10    |
| 1520E   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut..... | 03    |
| 42053   | 5553  | Looper (left hand) Lever Hinge Stud                           | 1 25  |
| 1036C   | 5553  | " " " " " "   |       |
|   |       | Set Screw.....  | 03    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 209H   | 5553  | Looper (left hand) Set Screw.....   | \$ 02 |
| 42166  | 5553  | " (right hand).....   | 2 25  |
| 42073  | 5553  | " " " and Spreader Lever<br>with 1259c.....   | 3 50  |
| 42074  | 5553  | Looper (right hand) and Spreader Lever<br>Ball Stud.....                                      | 75    |
| 1259c  | 5553  | Looper (right hand) and Spreader Lever<br>Ball Stud Set Screw.....                            | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever<br>Connection with 42059, 42076 and<br>four 1057E..... | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever<br>Connection Cap (lower).....                         | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever<br>Connection Cap (lower) Screw.....                   | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever<br>Connection Cap (upper).....                         | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever<br>Connection Cap (upper) Screw.....                   | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Guide.....                               | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever<br>Connection Guide Screw.....                         | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Oil Tube and Bracket with<br>29599.....  | 50    |
| 29599  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Oil Tube Packing (felt)<br>per 100.....  | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever<br>Hinge Pin.....                                      | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever<br>Hinge Pin Bushing.....                              | 50    |
| 1259c  | 5554  | Looper (right hand) and Spreader Lever<br>Hinge Pin Bushing Set Screw.....                    | 03    |
| 197D   | 5554  | Looper (right hand) Screw.....  | 02    |
| 42054  | 5544  | Needle Bar.....   | 75    |
| 42253  | 5544  | " " Bushing.....  | 25    |
| 462C   | 5544  | " " " Set Screw.....  | 02    |
| 42061  | 5544  | " " Connecting Bracket with<br>187D and 223F.....   | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamp-<br>ing Screw.....  | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....   | 1 25  |
| 40247  | 5544  | " " " " H i n g e<br>Pin.....   | 05    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 223F   | 5544  | Needle Bar Connecting Link Hinge Pin<br>Set Screw for 42061.....            | \$ 02 |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin<br>Set Screw for 42104.....            | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059,<br>42076 and four 1057E.....          | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)<br>" " " " " " " "                    | 35    |
| 1057E  | 5553  | Screw.....  | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper)<br>" " " " " " " "                    | 35    |
| 1057E  | 5553  | Screw.....  | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....  | 75    |
| 171F   | 5554  | " " " " " " " " Screw   | 03    |
| 42103  | 5544  | " " Crank (back) with 1258c and<br>two 1259c.....                           | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud.....                                      | 75    |
| 1259c  | 5553  | " " " " " " " " Set<br>Screw.....   | 03    |
| 1259c  | 5553  | Needle Bar Crank (back) Position Screw                                      | 03    |
| 1258c  | 5544  | " " " " " " " " Set Screw.....  | 02    |
| 42104  | 5544  | " " " " (front) with 904c,<br>1258c and 1259c.....                          | 75    |
| 1259c  | 5553  | Needle Bar Crank (front) Position Screw                                     | 03    |
| 1258c  | 5544  | " " " " " " " " Set Screw.....  | 02    |
| 42105  | 5544  | " " " " Shaft.....  | 50    |
| 42115  | 5544  | " " " " Thread Retainer Bracket   | 75    |
| 228D   | 5544  | " " " " " " " " " "   | 02    |
| 10106  | 5544  | Screw.....  | 03    |
| 93H    | 5544  | Needle Bar Thread Retainer Disc.....  | 04    |
| 10107  | 5544  | " " " " " " " " " " Screw.....  | 01    |
| 1629c  | 5544  | " " " " " " " " " " Spring.....   | 05    |
| 42066  | 5544  | " " " " " " " " " " " " " "   | 40    |
| 171F   | 5544  | " " " " " " " " " " " " " " Screw.....                                      | 03    |
| 42157  | —     | Presser Foot Body.....  | 3 50  |
| 42158  | 5547  | " " " " " " " " " " " " " " Chaining-off F i n g e r<br>(narrow bight)..... | 40    |
| 42190  | 5547  | Presser Foot Chaining-off Finger (wide<br>bight).....                       | 40    |
| 42288  | 5547  | Presser Foot Chaining-off Finger for<br>1/4 in. bight.....                  | 40    |
| 233D   | 5547  | Presser Foot Chaining-off Finger Screw.                                     | 02    |
| 9320   | 5547  | " " " " " " " " " " " " " " Hinge Pin..... per 100                          | 10    |
| 42159  | —     | " " " " " " " " " " " " " " Plate.....                                      | 2 00  |
| 14058  | 5547  | " " " " " " " " " " " " " " Spring.....                                     | 02    |
| 42160  | 5547  | " " " " " " " " " " " " " " Adjusting Pin.....                              | 05    |
| 464c   | 5547  | " Set<br>Screw.....                   | 02    |



| NO.   | PLATE | NAME  | EACH   |
|-------|-------|---|--------|
| 42161 | 5547  | Presser Foot (spring hinged) complete for 42149 and 42152, Nos. 233D, 464C, 9320, 14058 and 42157 to 42160.....                     | \$5 35 |
| 42158 | 5547  | Presser Foot Chaining-off Finger (narrow bight).....  | 40     |
| 233D  | 5547  | Presser Foot Chaining-off Finger Screw.....   | 02     |
| 42159 | —     | " " Plate (back).....   | 2 00   |
| 9320  | 5547  | " " " " Hinge Pin, per 100.....   | 10     |
| 14058 | 5547  | Presser Foot Plate (back) Spring.....   | 02     |
| 42160 | 5547  | " " " " " " Adjusting Pin.....  | 05     |
| 464C  | 5547  | Presser Foot Plate (back) Spring Adjusting Pin Set Screw.....   | 02     |
| 42263 | —     | Presser Foot Plate (front).....   | 1 75   |
| 2532  | 5546  | " " " " " " Hinge Pin, per 100.....   | 10     |
| 42264 | —     | Presser Foot Shank.....   | 2 50   |
| 42265 | 5547  | Presser Foot (spring hinged) complete for 42149 and 42262, Nos. 233D, 464C, 2532, 9320, 14058, 42158 to 42160, 42263 and 42264..... | 7 50   |
| 1324C | 5545  | Presser Foot Screw.....   | 05     |
| 39541 | 5545  | " " " " Washer.....   | 05     |
| 42069 | 5545  | " " " " Lever.....  | 2 50   |
| 42045 | 5545  | " " " " Hinge Stud.....   | 50     |
| 1120C | 5545  | " " " " " " Set Screw.....  | 03     |
| 42070 | 5545  | " " " " " " Lifter.....   | 20     |
| 85D   | 5545  | " " " " " " Hinge Screw.....  | 05     |
| 1377C | 5545  | " " " " " " Screw Stud (eccentric)....  | 10     |
| 1547D | 5545  | " " " " " " Nut.....  | 03     |
| 42071 | 5545  | " " " " " " Spring.....   | 05     |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....  | 10     |
| 42072 | 5554  | Spreader.....   | 2 50   |
| 197D  | 5554  | " " " " " " Screw.....  | 02     |
| 2102  | 5556  | Tension (looper, left hand) Disc.....   | 05     |
| 1560C | 5556  | " " " " " " " " Regulating Thumb Nut.....   | 04     |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.....   | 08     |
| 42121 | 5556  | " " " " " " Spring.....   | 03     |
| 2102  | 5556  | " " (looper, right hand) Disc.....  | 05     |
| 1560C | 5556  | " " " " " " " " Regulating Thumb Nut.....   | 04     |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud.....  | 08     |
| 10148 | 5556  | " " " " " " Spring.....   | 03     |
| 17547 | 5556  | " " " " " " Thread Guide.....   | 25     |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 2102  | 5556  | Tension (needle thread) Disc.....  | \$ 05 |
| 1560C | 5556  | " " " " " " " " Regulating Thumb Nut.....  | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud.....  | 08    |
| 10148 | 5556  | " " " " " " Spring.....  | 03    |
| 42082 | 5556  | " " " " " " Thread Guide.....  | 50    |
| 42083 | 5553  | Thread (looper, left hand) Eyelet.....   | 40    |
| 233D  | 5553  | " " " " " " " " Screw.....   | 02    |
| 42084 | 5556  | " " " " " " " " Tube.....  | 30    |
| 462C  | 5556  | " " " " " " " " Set Screw.....   | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple.....  | 50    |
| 190D  | 5556  | " " " " " " " " Screw.....   | 03    |
| 42127 | 5556  | Thread (looper, right hand) Take-up.....   | 35    |
| 197F  | 5556  | " " " " " " " " Screw.....   | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....  | 25    |
| 217F  | 5556  | " " " " " " " " Screw.....   | 03    |
| 42162 | 5555  | " " " " " " Take-up.....   | 75    |
| 197F  | 5556  | " " " " " " " " Screw.....   | 02    |
| 42163 | 5533  | Throat Plate for 42149, 42152 and 42262, for general knit goods.....                           | 1 65  |
| 42164 | 5533  | Throat Plate for 42149 and 42152, for narrow bight on ballbriggan and closely woven goods..... | 1 65  |
| 742F  | 5562  | Throat Plate Screw.....  | 05    |

# LIST OF PARTS COMPLETE

FOR

## MACHINE NO. 81-4

FOR TRIMMING AND OVER-EDGING KNIT GOODS; AUXILIARY FEED MECHANISM, ALSO HAND LEVERS FOR QUICK ADJUSTMENT OF BIGHT FOR DIFFERENT SEAMS ON FINE UNDERWEAR, OTHERWISE SAME AS 81-3 MACHINE. FOOT LIFTER.

| NO.    | PLATE | NAME  | EACH    |
|--------|-------|---|---------|
| *42251 | —     | Arm with two each 462C and 42253....  | \$12 00 |
| 4389   | 5543  | " Dowel Pin.....  | 02      |
| 949E   | 5562  | " Screw.....  | 06      |
| 42001  | 5525  | Balance Wheel with 424C and 1354C....   | 1 00    |
| 1354C  | 5562  | " " Position Screw.....   | 01      |
| 424C   | 5562  | " " Set Screw.....  | 05      |
| 42145  | 5527  | Cloth Plate.....  | 3 00    |
| 42146  | —     | Cloth Plate complete, Nos. 42003, 42005, 42108, 42145, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower).....  | 3 00    |
| 229D   | 5562  | " " " " Screw....   | 02      |
| 42108  | 5526  | " " " (upper).....  | 20      |
| 229D   | 5562  | " " " " Screw....   | 02      |
| 1437D  | 5562  | " " Hinge Screw.....  | 10      |
| 1655E  | 5562  | " " " " Nut.....  | 04      |
| 42005  | 5526  | " " Lock Spring.....  | 15      |
| 236D   | 5562  | " " " " Screw.....  | 02      |
| 42147  | 5557  | Feed (back) Bar.....  | 1 75    |
| 61C    | 5557  | " " " Hinge Screw.....  | 06      |
| 42148  | 5557  | " " Connecting Link.....  | 75      |
| 1132C  | 5557  | " " " " H i n g e Screw.....  | 06      |
| 42149  | 5533  | Feed (back) Dog.....  | 75      |
| 203C   | 5554  | " " " " Screw.....  | 03      |
| 42150  | 5557  | " " " Regulator.....  | 2 00    |
| 1132C  | 5557  | " " " Hinge Screw....   | 06      |
| 190D   | 5557  | " " " Set Screw.....  | 03      |
| 1444C  | 5557  | " " " Thumb Screw....   | 10      |
| 42151  | 5557  | " (front) Bar with 1253C.....   | 2 75    |
| 42007  | 5529  | " " " Hinge Pin.....  | 15      |
| 1253C  | 5529  | " " " " " Set Screw..   | 03      |
| 42008  | 5529  | " " Connecting Rod with 42009 and two 1057E.....                              | 60      |

| NO.    | PLATE | NAME  | EACH |
|--------|-------|---|------|
| *42009 | —     | Feed (front) Connecting Rod Cap.....                        | \$ — |
| 1057E  | 5529  | " " " " " Screw   | 04   |
| 1373C  | 5529  | " " " " " H i n g e Screw.....                              | 10   |
| 1520E  | 5529  | Feed (front) Connecting Rod Hinge Screw Nut.....            | 03   |
| 42152  | 5533  | Feed (front) Dog.....                                       | 85   |
| 190D   | 5536  | " " " " " Screw.....  | 03   |
| 42011  | 5529  | " " Eccentric with two 453C...                              | 1 00 |
| 42153  | 5527  | " " " Cover.....  | 40   |
| 207F   | 5529  | " " " " " Screw.....  | 02   |
| 453C   | 5529  | " " " " " Set Screw.....                                    | 02   |
| 42012  | 5529  | " " " Lifting Eccentric with two 462C.....                  | 1 50 |
| 42013  | 5529  | Feed (front) Lifting Eccentric Connection.....              | 1 00 |
| 462C   | 5529  | Feed (front) Lifting Eccentric Set Screw                    | 02   |
| 1374C  | 5530  | " " " Regulating Screw Stud                                 | 15   |
| 1680C  | 5530  | " " " " " " Nut.....  | 06   |
| 8800   | 5530  | Feed (front) Regulating Screw Stud Washer.....              | 06   |
| 42014  | 5530  | Feed (front) Regulator with 233D and two 1259C.....         | 1 25 |
| 42015  | 5529  | Feed (front) Regulator Connection with 1012E.....           | 1 00 |
| 1012E  | 5529  | Feed (front) Regulator Connection Adjusting Screw.....      | 05   |
| 1373C  | 5529  | Feed (front) Regulator Connection Hinge Screw.....          | 10   |
| 1520E  | 5529  | Feed (front) Regulator Connection Hinge Screw Nut.....      | 03   |
| 42016  | 5530  | Feed (front) Regulator Hinge Stud....                       | 60   |
| 42017  | 5529  | " " " " " Indicator.....                                    | 25   |
| 42018  | 5530  | " " " " " " Plate   | 25   |
| 337D   | 5530  | " " " " " " " Screw.....                                    | 02   |
| 207F   | 5529  | Feed (front) Regulator Indicator Screw                      | 02   |
| 1259C  | 5530  | " " " " " Set Screw.....                                    | 03   |
| 233D   | 5530  | " " " " " Stop Screw.....                                   | 02   |
| 42154  | 5557  | " " " Rock Shaft.....                                       | 1 50 |
| 42155  | —     | Feed (front) Rock Shaft complete, Nos. 42021 and 42154..... | 1 85 |
| 42021  | 5530  | Feed (front) Rock Shaft Crank with 157E.....                | 35   |
| 157E   | 5530  | Feed (front) Rock Shaft Crank Clamping Screw.....           | 04   |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 42098  | 5530  | Feed (front) Rock Shaft Hinge Pin                  | \$ 25 |
| 42079  | 5530  | " " " " " "  |       |
|        |       | Bushing.....                                       | 50    |
| 1036C  | 5530  | Feed (front) Rock Shaft Hinge Pin                  |       |
|        |       | Bushing Set Screw.....                             | 03    |
| *42173 | —     | Frame.....   | —     |
| 42023  | 5525  | " Rotary Shaft.....                                | 2 00  |
| 42024  | 5525  | " " " Bushing (front)...                           | 35    |
| 1036C  | 5530  | " " " " " Set                                      |       |
|        |       | Screw.....   | 03    |
| 42025  | 5553  | Frame Rotary Shaft Crank with 1259C and 1375C..... | 2 00  |
| 1375C  | 5553  | Frame Rotary Shaft Crank Position                  |       |
|        |       | Screw.....   | 03    |
| 1259C  | 5553  | Frame Rotary Shaft Crank Set Screw..               | 03    |
| 42026  | 5525  | " " " Flanged Bushing                              |       |
|        |       | (back).....  | 60    |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing                 |       |
|        |       | (back) Oil Pad (braided cotton)....                | 01    |
| 1036C  | 5530  | Frame Rotary Shaft Flanged Bushing                 |       |
|        |       | (back) Set Screw.....                              | 03    |
| 42027  | 5527  | Frame Side Cover (left) with 19045....             | 25    |
| 19045  | 5543  | " " " " Handle.....                                | 05    |
| 330D   | 5562  | " " " " Screw.....                                 | 02    |
| 42028  | 5526  | " " " (right) hinged.....                          | 40    |
| 42101  | 5543  | " " " " Lock Spring..                              | 02    |
| 330D   | 5562  | " " " " Screw.....                                 | 02    |
| 42029  | 5527  | " Top Cover.....                                   | 2 50  |
| 42030  | 5543  | " " " Extension.....                               | 25    |
| 42102  | 5543  | " " " " H o l d e r                                | 2 00  |
| 283D   | 5543  | " " " " " "  |       |
|        |       | Thumb Screw.....                                   | 10    |
| 2749   | 5543  | Frame Top Cover Extension Holder                   |       |
|        |       | Thumb Screw Washer.....                            | 01    |
| 176D   | 5543  | Frame Top Cover Extension Screw.....               | 03    |
| 742F   | 5562  | " " " Screw.....                                   | 05    |
| 42111  | 5542  | Knife (movable).....                               | 15    |

NOTE. Two No. 42111 are sent with this Machine.

|       |      |                                   |      |
|-------|------|-----------------------------------|------|
| 42112 | 5542 | Knife (movable) Gib.....          | 50   |
| 42035 | 5542 | " " Holder.....                   | 50   |
| 42113 | —    | " " " 42035 with                  |      |
|       |      | 133F, 42037, 42040, 42112 and two |      |
|       |      | 404D.....                         | 1 25 |
| 42037 | 5542 | Knife (movable) Holder Cap.....   | 15   |
| 404D  | 5542 | " " " " Screw....                 | 02   |
| 42038 | 5542 | " " " Guide with                  |      |
|       |      | 336F.....                         | 30   |

| NO.    | PLATE | NAME                                   | EACH  |
|--------|-------|--|-------|
| 42039  | 5542  | Knife (movable) Holder Guide Plate     | \$ 15 |
| 621D   | 5542  | " " " " " "                            |       |
|        |       | Screw.....                             | 02    |
| 336F   | 5542  | Knife (movable) Holder Guide Set Screw | 02    |
| 133F   | 5542  | " " " " Screw.....                     | 04    |
| 42040  | 5542  | " " " " Extension                      |       |
|        |       | Pin.....                               | 03    |
| 42041  | 5542  | Knife (movable) Holder Spring.....     | 03    |
| 42042  | 5542  | " " Lever.....                         | 1 50  |
| 42043  | 5542  | " " " Connection with                  |       |
|        |       | 42044 and two 175E.....                | 1 00  |
| *42044 | —     | Knife (movable) Lever Connection Cap   | —     |
| 175E   | 5542  | " " " " " "                            |       |
|        |       | Screw.....                             | 02    |
| 1373C  | 5542  | Knife (movable) Lever Connection       |       |
|        |       | Hinge Screw.....                       | 10    |
| 1520E  | 5542  | Knife (movable) Lever Connection       |       |
|        |       | Hinge Screw Nut.....                   | 03    |
| 42045  | 5542  | Knife (movable) Lever Hinge Stud....   | 50    |
| 1229C  | 5542  | " " " " " Set                          |       |
|        |       | Screw.....                             | 04    |
| 42046  | 5543  | Knife (stationary) with 42049.....     | 15    |

NOTE. Two No. 42046 are sent with this Machine.

|       |      |                                       |      |
|-------|------|---------------------------------------|------|
| 42048 | 5543 | Knife (stationary) Clamping Stud..... | 40   |
| 1534D | 5543 | " " " " Thumb                         |      |
|       |      | Nut.....                              | 10   |
| 42156 | 5545 | Knife (stationary) Holder.....        | 3 50 |
| 42200 | 5559 | " " " Regulating                      |      |
|       |      | Lever.....                            | 2 00 |
| 42176 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Friction Washer.....            | 01   |
| 42204 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Indicator.....                  | 30   |
| 236F  | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Indicator Screw.....            | 02   |
| 42201 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Latch.....                      | 2 25 |
| 42202 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Latch Bracket.....              | 1 50 |
| 213F  | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Latch Bracket Screw.....        | 03   |
| 1240F | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Latch Hinge Screw.....          | 05   |
| 42203 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Latch Spring.....               | 03   |
| 42177 | 5559 | Knife (stationary) Holder Regulating  |      |
|       |      | Lever Slide Block.....                | 20   |



| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 42066 | 5544  | Needle Guard.....                            | \$ 40 |
| 171F  | 5544  | " " Screw.....                               | 03    |
| 42178 | —     | Presser Foot Body.....                       | 3 50  |
| 42179 | 5547  | " " Chaining-off Finger.....                 | 40    |
| 42180 | 5547  | " " " " " Regu-                              |       |
|       |       | lating Lever.....                            | 10    |
| 104C  | 5547  | Presser Foot Chaining-off Finger Regu-       |       |
|       |       | lating Lever Hinge Screw.....                | 04    |
| 9320  | 5547  | Presser Foot Hinge Pin.....per 100           | 10    |
| 42159 | —     | " " Plate.....                               | 2 00  |
| 14058 | 5547  | " " Spring.....                              | 02    |
| 42160 | 5547  | " " " " Adjusting Pin.....                   | 05    |
| 464C  | 5547  | " " " " " " S e t                            |       |
|       |       | Screw.....                                   | 02    |
| 42181 | 5547  | Presser Foot (spring hinged) complete,       |       |
|       |       | Nos. 104C, 464C, 9320, 14058, 42159,         |       |
|       |       | 42160 and 42178 to 42180.....                | 6 00  |
| 1324C | 5545  | Presser Foot Screw.....                      | 05    |
| 39541 | 5545  | " " " Washer.....                            | 05    |
| 42069 | 5545  | " " Lever.....                               | 2 50  |
| 42045 | 5545  | " " Hinge Stud.....                          | 50    |
| 1120C | 5545  | " " " " Set Screw.....                       | 03    |
| 42070 | 5545  | " " Lifter.....                              | 20    |
| 85D   | 5545  | " " " Hinge Screw.....                       | 05    |
| 1377C | 5545  | " " Screw Stud (eccentric).....              | 10    |
| 1547D | 5545  | " " " " Nut.....                             | 03    |
| 42071 | 5545  | " " Spring.....                              | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....         | 10    |
| 42072 | 5554  | Spreader.....                                | 2 50  |
| 197D  | 5554  | " " Screw.....                               | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc.....        | 05    |
| 1560C | 5556  | " " " " " Regulating                         |       |
|       |       | Thumb Nut.....                               | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.....  | 08    |
| 42121 | 5556  | " " " " Spring.....                          | 03    |
| 2102  | 5556  | " (looper, right hand) Disc.....             | 05    |
| 1560C | 5556  | " " " " " Regulating                         |       |
|       |       | Thumb Nut.....                               | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud..... | 08    |
| 10148 | 5556  | " " " " Spring.....                          | 03    |
| 17547 | 5556  | " " " " " T h r e a d                        |       |
|       |       | Guide.....                                   | 25    |
| 2102  | 5556  | Tension (needle thread) Disc.....            | 05    |
| 1560C | 5556  | " " " " " R e g u l a t i n g                |       |
|       |       | Thumb Nut.....                               | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud.....      | 08    |
| 10148 | 5556  | " " " " Spring.....                          | 03    |

| NO.   | PLATE | NAME                                    | EACH  |
|-------|-------|---|-------|
| 42082 | 5556  | Tension (needle thread) Thread Guide..  | \$ 50 |
| 42083 | 5553  | Thread (looper, left hand) Eyelet.....  | 40    |
| 233D  | 5553  | " " " " " " Screw.....                  | 02    |
| 42084 | 5556  | " " " " " Tube.....                     | 30    |
| 462C  | 5556  | " " " " " " S e t                       |       |
|       |       | Screw.....                              | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple..... | 50    |
| 190D  | 5556  | " " " " " " Screw.....                  | 03    |
| 42127 | 5556  | " " " " " " T a k e u p                 |       |
| 197F  | 5556  | " " " " " " "                           | 35    |
|       |       | Screw.....                              | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....             | 25    |
| 217F  | 5556  | " " " " " " Screw.....                  | 03    |
| 42162 | 5555  | " " " " " " T a k e u p                 |       |
| 197F  | 5556  | " " " " " " Screw.....                  | 02    |
| 42164 | 5533  | Throat Plate for 42149 and 42152, for   |       |
|       |       | narrow bight on ballbriggan and         |       |
|       |       | closely woven goods.....                | 1 65  |
| 742F  | 5562  | Throat Plate Screw.....                 | 05    |

# LIST OF PARTS COMPLETE

FOR

# MACHINE NO. 81-5

FOR TRIMMING AND OVER-EDGING FABRICS UP TO  $\frac{5}{16}$  INCH THICKNESS. ALSO FOR CLOSING POCKETS IN EXTRA HEAVY TROUSERS AND STITCHING OVER THE SEAMS. THREE THREAD STITCH. FOOT LIFTER.

This Machine will be fitted for Three Threads, unless otherwise specified on order.

| NO.    | PLATE | NAME  | EACH    |
|--------|-------|---|---------|
| *42252 | —     | Arm with two each 462c and 42253...   | \$12 00 |
| 4389   | 5543  | " Dowel Pin .....   | 02      |
| 949E   | 5562  | " Screw.....  | 06      |
| 42001  | 5525  | Balance Wheel with 424c and 1354c...  | 1 00    |
| 1354c  | 5562  | " " Position Screw.....   | 04      |
| 424c   | 5562  | " " Set Screw.....  | 05      |
| 42002  | 5526  | Cloth Plate.....  | 3 00    |
| 42107  | —     | Cloth Plate complete, Nos. 42002, 42003, 42005, 42108, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower).....  | 3 00    |
| 229D   | 5562  | " " " " " Screw....   | 02      |
| 42108  | 5526  | " " " " (upper).....  | 20      |
| 229D   | 5562  | " " " " " Screw....   | 02      |
| 1437D  | 5562  | " " Hinge Screw.....  | 10      |
| 1655E  | 5562  | " " " " Nut.....  | 04      |
| 42005  | 5526  | " " Lock Spring.....  | 15      |
| 236D   | 5562  | " " " " Screw.....  | 02      |
| 42006  | 5529  | Feed Bar with 1253C .....   | 2 00    |
| 42007  | 5529  | " " Hinge Pin.....  | 15      |
| 1253C  | 5529  | " " " " Set Screw.....  | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and two 1057E.....                                | 60      |
| *42009 | —     | Feed Connecting Rod Cap.....  | —       |
| 1057E  | 5529  | " " " " " Screw.....  | 04      |
| 1373C  | 5529  | " " " " Hinge Screw.....  | 10      |
| 1520E  | 5529  | " " " " " Nut.....  | 03      |
| 42207  | 5534  | " Dog.....  | 1 00    |
| 190D   | 5536  | " " Screw.....  | 03      |
| 42011  | 5529  | " Eccentric with two 453C.....  | 1 00    |
| 42094  | 5526  | " " Cover.....  | 25      |
| 207F   | 5529  | " " " " Screw.....  | 02      |
| 453C   | 5529  | " " Set Screw.....  | 02      |

| NO.    | PLATE | NAME   | EACH   |
|--------|-------|--|--------|
| 42208  | 5559  | Feed Lifting Eccentric with two 462c...                                | \$1 50 |
| 42013  | 5529  | " " " " Connection.....  | 1 00   |
| 462c   | 5529  | " " " " Set Screw.....   | 02     |
| 1374C  | 5530  | " Regulating Screw Stud.....   | 15     |
| 1680c  | 5530  | " " " " Nut.....   | 06     |
| 8800   | 5530  | " " " " Washer...  | 06     |
| 42014  | 5530  | " Regulator with 233D and two 1259C.....                               | 1 25   |
| 42015  | 5529  | Feed Regulator Connection with 1012E...                                | 1 00   |
| 1012E  | 5529  | " " " " Adjusting Screw.....   | 05     |
| 1373c  | 5529  | Feed Regulator Connection Hinge Screw                                  | 10     |
| 1520E  | 5529  | " " " " " Nut.....   | 03     |
| 42016  | 5530  | Feed Regulator Hinge Stud.....   | 60     |
| 42017  | 5529  | " " " " Indicator.....   | 25     |
| 42018  | 5530  | " " " " Plate.....   | 25     |
| 337D   | 5530  | " " " " " Screw...   | 02     |
| 207F   | 5529  | " " " " " Screw.....   | 02     |
| 1259C  | 5530  | " " " " Set Screw.....   | 03     |
| 233D   | 5530  | " " " " Stop Screw.....  | 02     |
| 42019  | 5530  | " Rock Shaft.....  | 50     |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019 and 42021 .....                   | 85     |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E.....                                   | 35     |
| 157E   | 5530  | " " " " " Clamping Screw   | 04     |
| 42098  | 5530  | " " " " Hinge Pin.....   | 25     |
| 42079  | 5530  | " " " " " Bushing  | 50     |
| 1036c  | 5530  | " " " " " " Set Screw.....   | 03     |
| *42209 | —     | Frame.....   | —      |
| 42266  | 5572  | " Rotary Shaft.....  | 3 00   |
| 42024  | 5525  | " " " " Bushing (front)...   | 35     |
| 1036c  | 5530  | " " " " " " Set Screw.....   | 03     |
| 42211  | 5559  | Frame Rotary Shaft Crank with 1036c and 1375c.....                     | 2 00   |
| 1375c  | 5553  | Frame Rotary Shaft Crank Position Screw.....                           | 03     |
| 1036c  | 5553  | Frame Rotary Shaft Crank Set Screw...                                  | 03     |
| 42026  | 5525  | " " " " Flanged Bushing (back).....                                    | 60     |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton).... | 01     |
| 1036c  | 5530  | Frame Rotary Shaft Flanged Bushing (back) Set Screw.....               | 03     |
| 42027  | 5527  | Frame Side Cover (left) with 19045...                                  | 25     |
| 19045  | 5543  | " " " " " Handle.....  | 05     |
| 330D   | 5562  | " " " " " Screw.....   | 02     |

## PARTS FOR MACHINE NO. 81-5

| NO.   | PLATE | NAME   | EACH  |
|---|-------|--|-------|
| 42028   | 5526  | Frame Side Cover (right) hinged.....                                 | \$ 40 |
| 42101   | 5543  | " " " " Lock Spring.....   | 02    |
| 330D  | 5562  | " " " " Screw.....   | 02    |
| 42029   | 5527  | " Top Cover.....   | 2 50  |
| 42212   | 5559  | " " " " Extension.....   | 35    |
| 42102   | 5543  | " " " " H o l d e r.....   | 2 00  |
| 283D  | 5543  | " " " " " ".....   |       |
|   |       | Thumb Screw.....   | 10    |
| 2749  | 5543  | Frame Top Cover Extension Holder                                     |       |
|   |       | Thumb Screw Washer.....  | 01    |
| 176D  | 5543  | Frame Top Cover Extension Screw.....                                 | 03    |
| 742F  | 5562  | " " " " Screw.....   | 05    |
| 42213   | 5560  | Knife (movable).....   | 15    |
| NOTE. Two No. 42213 are sent with this Machine. |       |  |       |
| 42214   | 5560  | Knife (movable) Gib.....   | 50    |
| 42035   | 5542  | " " " " Holder.....  | 50    |
| 42215   | —     | " " " " 42035 with<br>133F, 42040, 42214, 42216 and two<br>404D..... | 1 25  |
| 42216   | 5560  | Knife (movable) Holder Cap.....                                      | 15    |
| 404D  | 5542  | " " " " " Screw.....   | 02    |
| 42038   | 5542  | " " " " Guide with<br>336F.....                                      | 30    |
| 42039   | 5542  | Knife (movable) Holder Guide Plate                                   | 15    |
| 621D  | 5542  | " " " " " ".....   |       |
|   |       | Screw.....   | 02    |
| 336F  | 5542  | Knife (movable) Holder Guide Set Screw                               | 02    |
| 133F  | 5542  | " " " " " Screw.....   | 04    |
| 42040   | 5542  | " " " " " Extension  |       |
|   |       | Pin.....   | 03    |
| 42041   | 5542  | Knife (movable) Holder Spring.....                                   | 03    |
| 42042   | 5542  | " " " " Lever.....   | 1 50  |
| 42217   | 5560  | " " " " Connection with<br>42218 and two 175E.....                   | 1 00  |
| *42218  | —     | Knife (movable) Lever Connection Cap                                 | —     |
| 175E  | 5542  | " " " " " ".....   |       |
|   |       | Screw.....   | 02    |
| 1373C   | 5542  | Knife (movable) Lever Connection<br>Hinge Screw.....                 | 10    |
| 1520E   | 5542  | Knife (movable) Lever Connection<br>Hinge Screw Nut.....             | 03    |
| 42045   | 5542  | Knife (movable) Lever Hinge Stud.....                                | 50    |
| 1229C   | 5542  | " " " " " " Set  |       |
|   |       | Screw.....   | 04    |
| 42046   | 5543  | Knife (stationary) with 42049.....                                   | 15    |

NOTE. Two No. 42046 are sent with this Machine.

|       |      |                                       |    |
|-------|------|---------------------------------------|----|
| 42048 | 5543 | Knife (stationary) Clamping Stud..... | 40 |
|-------|------|---------------------------------------|----|

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 1534D  | 5543  | Knife (stationary) Clamping Stud Thumb Nut.....   | \$ 10 |
| 42156  | 5545  | Knife (stationary) Holder.....  | 3 50  |
| 1376C  | 5543  | " " Regulating<br>Thumb Screw.....  | 10    |
| 1101C  | 5543  | Knife (stationary) Holder Screw.....  | 10    |
| 440F   | 5543  | " " " Stop Screw ..   | 03    |
| 1547D  | 5543  | " " " " " Nut   | 03    |
| 42049  | 5543  | " " Stud.....   | 02    |
| 42219  | 5560  | Looper (left hand).....   | 2 00  |
| 42051  | 5553  | " " " Lever with 209H....   | 3 00  |
| 42052  | 5553  | " " " " Connecting<br>Link.....   | 75    |
| 378C   | 5553  | Looper (left hand) Lever Connecting<br>Link Hinge Screw.....                                  | 10    |
| 1520E  | 5553  | Looper (left hand) Lever Connecting<br>Link Hinge Screw Nut ..                                | 03    |
| 42053  | 5553  | Looper (left hand) Lever Hinge Stud...  | 1 25  |
| 1036C  | 5553  | " " " " " " Set<br>Screw.....   | 03    |
| 209H   | 5553  | Looper (left hand) Set Screw.....   | 02    |
| 42220  | 5560  | " (right hand).....   | 3 00  |
| 42073  | 5553  | " " " and Spreader Lever<br>with 1259C.....   | 3 50  |
| 42221  | 5560  | Looper (right hand) and Spreader Lever<br>Ball Stud.....                                      | 75    |
| 1259C  | 5553  | Looper (right hand) and Spreader Lever<br>Ball Stud Set Screw.....                            | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever<br>Connection with 42059, 42076 and<br>four 1057E..... | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever<br>Connection Cap (lower).....                         | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever<br>Connection Cap (lower) Screw.....                   | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever<br>Connection Cap (upper).....                         | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever<br>Connection Cap (upper) Screw.....                   | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Guide.....                               | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever<br>Connection Guide Screw.....                         | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Oil Tube and Bracket<br>with 29599.....  | 50    |
| 29599  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Oil Tube Packing (felt)<br>per 100.....  | 25    |







| NO.   | PLATE | NAME                                      | EACH  |
|-------|-------|---|-------|
| 42123 | 5554  | Thread (looper, left hand) Nipper         |       |
|       |       | Spring (upper).....                       | \$ 10 |
| 176F  | 5554  | Thread (looper, left hand) Nipper         |       |
|       |       | Spring Screw.....                         | 03    |
| 42124 | 5555  | Thread (looper, left hand) Pull-off       | 20    |
| 42125 | 5555  | " " " " " "                               |       |
|       |       | Eyelet.....                               | 30    |
| 233D  | 5555  | Thread (looper, left hand) Pull-off Screw | 02    |
| 42084 | 5556  | " " " " Tube.....                         | 30    |
| 462C  | 5556  | " " " " " Set Screw                       | 02    |
| 42126 | 5555  | " (looper, right hand) Pull-off.....      | 25    |
| 42093 | 5556  | " " " " " Staple.....                     | 50    |
| 190D  | 5556  | " " " " " Screw                           | 03    |
| 42127 | 5556  | " " " " " Take-up                         | 35    |
| 197F  | 5556  | " " " " " "                               |       |
|       |       | Screw.....                                | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....               | 25    |
| 217F  | 5556  | " " " " " Screw.....                      | 03    |
| 42128 | 5555  | " " " " " Take-up.....                    | 50    |
| 197F  | 5556  | " " " " " Screw.....                      | 02    |
| 42228 | 5534  | Throat Plate for 42207.....               | 1 65  |
| 742F  | 5562  | " " " " " Screw.....                      | 05    |

## LIST OF PARTS COMPLETE

FOR

## MACHINE NO. 81-6

FOR TRIMMING AND BLIND STITCH HEMMING OR WELTING KNIT UNDER-WEAR; HAS AUXILIARY FEED MECHANISM AND FOOT LIFTER.

This Machine will be fitted for Two Threads, unless otherwise specified on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42251 | —     | Arm with two each 462c and 42253....   | \$12 00 |
| 4389   | 5543  | " Dowel Pin.....   | 02      |
| 949E   | 5562  | " Screw.....   | 06      |
| 42001  | 5525  | Balance Wheel with 424c and 1354c....  | 1 00    |
| 1354c  | 5562  | " " " " " Position Screw.....  | 01      |
| 424c   | 5562  | " " " " " Set Screw.....   | 05      |
| 42145  | 5527  | Cloth Plate.....   | 3 00    |
| 42146  | —     | Cloth Plate complete, Nos. 42003, 42005,<br>42108, 42145, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower).....   | 3 00    |
| 229D   | 5562  | " " " " " Screw....  | 02      |
| 42108  | 5526  | " " " " " (upper).....   | 20      |
| 229D   | 5562  | " " " " " Screw....  | 02      |
| 1437D  | 5562  | " " " " " Hinge Screw.....   | 10      |
| 1655E  | 5562  | " " " " " Nut.....   | 04      |
| 42005  | 5526  | " " " " " Lock Spring.....   | 15      |
| 236D   | 5562  | " " " " " Screw.....   | 02      |
| 42147  | 5557  | Feed (back) Bar.....   | 1 75    |
| 61c    | 5557  | " " " " " Hinge Screw.....   | 06      |
| 42148  | 5557  | " " " " " Connecting Link.....   | 75      |
| 1132c  | 5557  | " " " " " Hinge Screw  | 06      |
| 42149  | 5533  | " " " " " Dog.....   | 75      |
| 203c   | 5554  | " " " " " Screw.....   | 03      |
| 42150  | 5557  | " " " " " Regulator.....   | 2 00    |
| 1132c  | 5557  | " " " " " Hinge Screw....  | 06      |
| 190D   | 5557  | " " " " " Set Screw.....   | 03      |
| 1444c  | 5557  | " " " " " Thumb Screw...   | 10      |
| 42151  | 5557  | " (front) Bar with 1253c.....  | 2 75    |
| 42007  | 5529  | " " " " " Hinge Pin.....   | 15      |
| 1253c  | 5529  | " " " " " " Set Screw...   | 03      |
| 42008  | 5529  | " " " " " Connecting Rod with 42009<br>and two 1057E.....                        | 06      |
| *42009 | —     | Feed (front) Connecting Rod Cap.....   | —       |
| 1057E  | 5529  | " " " " " " Screw  | 04      |

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 1373C | 5529  | Feed (front) Connecting Rod Hinge Screw.....                | \$ 10 |
| 1520E | 5529  | Feed (front) Connecting Rod Hinge Screw Nut.....            | 03    |
| 42182 | 5536  | Feed (front) Dog.....                                       | 75    |
| 190D  | 5536  | " " " Screw.....  | 03    |
| 42011 | 5529  | " " Eccentric with two 453C....                             | 1 00  |
| 42153 | 5527  | " " " Cover.....  | 40    |
| 207F  | 5529  | " " " Screw.....  | 02    |
| 453C  | 5529  | " " " Set Screw.....  | 02    |
| 42012 | 5529  | " " Lifting Eccentric with two 462C.....                    | 1 50  |
| 42013 | 5529  | Feed (front) Lifting Eccentric Connection.....              | 1 00  |
| 462C  | 5529  | Feed (front) Lifting Eccentric Set Screw                    | 02    |
| 1374C | 5530  | " " Regulating Screw Stud                                   | 15    |
| 1680C | 5530  | " " " " " Nut.....  | 06    |
| 8800  | 5530  | Feed (front) Regulating Screw Stud Washer.....              | 06    |
| 42014 | 5530  | Feed (front) Regulator with 233D and two 1259C.....         | 1 25  |
| 42015 | 5529  | Feed (front) Regulator Connection with 1012E.....           | 1 00  |
| 1012E | 5529  | Feed (front) Regulator Connection Adjusting Screw.....      | 05    |
| 1373C | 5529  | Feed (front) Regulator Connection Hinge Screw.....          | 10    |
| 1520E | 5529  | Feed (front) Regulator Connection Hinge Screw Nut.....      | 03    |
| 42016 | 5530  | Feed (front) Regulator Hinge Stud.....                      | 60    |
| 42017 | 5529  | " " " Indicator.....  | 25    |
| 42018 | 5530  | " " " " " Plate   | 25    |
| 337D  | 5530  | " " " " " Screw.....  | 02    |
| 207F  | 5529  | Feed (front) Regulator Indicator Screw.                     | 02    |
| 1259C | 5530  | " " " Set Screw.....  | 03    |
| 233D  | 5530  | " " " Stop Screw.....                                       | 02    |
| 42154 | 5557  | " " Rock Shaft.....   | 1 50  |
| 42155 | —     | Feed (front) Rock Shaft complete, Nos. 42021 and 42154..... | 1 85  |
| 42021 | 5530  | Feed (front) Rock Shaft Crank with 157E.....                | 35    |
| 157E  | 5530  | Feed (front) Rock Shaft Crank Clamping Screw.....           | 04    |
| 42098 | 5530  | Feed (front) Rock Shaft Hinge Pin....                       | 25    |
| 42079 | 5530  | " " " " " " Bushing.....                                    | 50    |

| NO.   | PLATE | NAME   | EACH  |
|---|-------|--|-------|
| 1036C   | 5530  | Feed (front) Rock Shaft Hinge Pin Bushing Set Screw.....               | \$ 03 |
| *42022  | —     | Frame.....   | —     |
| 42023   | 5525  | " Rotary Shaft.....  | 2 00  |
| 42024   | 5525  | " " " Bushing (front)...   | 35    |
| 1036C   | 5530  | " " " " " Set Screw.....   | 03    |
| 42025   | 5553  | Frame Rotary Shaft Crank with 1259C and 1375C.....                     | 2 00  |
| 1375C   | 5553  | Frame Rotary Shaft Crank Position Screw.....                           | 03    |
| 1259C   | 5553  | Frame Rotary Shaft Crank Set Screw..                                   | 03    |
| 42026   | 5525  | " " " Flanged Bushing (back).....                                      | 60    |
| 40326   | 5555  | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton).... | 01    |
| 1036C   | 5530  | Frame Rotary Shaft Flanged Bushing (back) Set Screw.....               | 03    |
| 42027   | 5527  | Frame Side Cover (left) with 19045....                                 | 25    |
| 19045   | 5543  | " " " " Handle.....  | 05    |
| 330D  | 5562  | " " " " Screw.....   | 02    |
| 42028   | 5526  | " " " (right) hinged).....   | 40    |
| 42101   | 5543  | " " " " Lock Spring..  | 02    |
| 330H  | 5562  | " " " " Screw.....   | 02    |
| 42029   | 5527  | " Top Cover.....   | 2 50  |
| 42030   | 5543  | " " " Extension.....   | 25    |
| 42102   | 5543  | " " " " Holder   | 2 00  |
| 283D  | 5543  | " " " " " Thumb Screw.....   | 10    |
| 2749  | 5543  | Frame Top Cover Extension Holder Thumb Screw Washer.....               | 01    |
| 176D  | 5543  | Frame Top Cover Extension Screw.....                                   | 03    |
| 742F  | 5562  | " " " Screw.....   | 05    |
| 42111   | 5542  | Knife (movable).....   | 15    |
| NOTE. Two No. 42111 are sent with this Machine. |       |  |       |
| 42112   | 5542  | Knife (movable) Gib.....   | 50    |
| 42035   | 5542  | " " " Holder.....  | 50    |
| 42113   | —     | " " " 42035 with 133F, 42037, 42040, 42112 and two 404D.....           | 1 25  |
| 42037   | 5542  | Knife (movable) Holder Cap.....  | 15    |
| 404D  | 5542  | " " " " Screw....  | 02    |
| 42038   | 5542  | " " " Guide with 336F.....   | 30    |
| 42039   | 5542  | Knife (movable) Holder Guide Plate                                     | 15    |
| 621D  | 5542  | " " " " " Screw.....   | 02    |

| NO.   | PLATE | NAME                                   | EACH  |
|---|-------|--|-------|
| 336F  | 5542  | Knife (movable) Holder Guide Set Screw | \$ 02 |
| 133F  | 5542  | " " " Screw                            | 04    |
| 42040   | 5542  | " " " Extension                        |       |
|   |       | Pin                                    | 03    |
| 42041   | 5542  | Knife (movable) Holder Spring          | 03    |
| 42042   | 5542  | " " Lever                              | 1 50  |
| 42043   | 5542  | " " " Connection with                  |       |
|   |       | 42044 and two 175E                     | 1 00  |
| *42044  | —     | Knife (movable) Lever Connection Cap   | —     |
| 175E  | 5542  | " " " " "                              |       |
|   |       | Screw                                  | 02    |
| 1373C   | 5542  | Knife (movable) Lever Connection       |       |
|   |       | Hinge Screw                            | 10    |
| 1520E   | 5542  | Knife (movable) Lever Connection       |       |
|   |       | Hinge Screw Nut                        | 03    |
| 42045   | 5542  | Knife (movable) Lever Hinge Stud       | 50    |
| 1229C   | 5542  | " " " " Set                            |       |
|   |       | Screw                                  | 04    |
| 42046   | 5543  | Knife (stationary) with 42049          | 15    |
| NOTE. Two No. 42046 are sent with this Machine. |       |  |       |
| 42048   | 5543  | Knife (stationary) Clamping Stud       | 40    |
| 1534D   | 5543  | " " " " Thumb                          |       |
|   |       | Nut                                    | 10    |
| 42156   | 5545  | Knife (stationary) Holder              | 3 50  |
| 1376C   | 5543  | " " " " Regulating                     |       |
|   |       | Thumb Screw                            | 10    |
| 1101C   | 5543  | Knife (stationary) Holder Screw        | 10    |
| 440F  | 5543  | " " " " Stop Screw                     | 03    |
| 1547D   | 5543  | " " " " "                              |       |
|   |       | Nut                                    | 03    |
| 42049   | 5543  | Knife (stationary) Stud                | 02    |
| 42114   | 5554  | Looper (left hand)                     | 2 00  |
| 42051   | 5553  | " " " " Lever with 209H                | 3 00  |
| 42052   | 5553  | " " " " Connecting                     |       |
|   |       | Link                                   | 75    |
| 378C  | 5553  | Looper (left hand) Lever Connecting    |       |
|   |       | Link Hinge Screw                       | 10    |
| 1520B   | 5553  | Looper (left hand) Lever Connecting    |       |
|   |       | Link Hinge Screw Nut                   | 03    |
| 42053   | 5553  | Looper (left hand) Lever Hinge Stud    | 1 25  |
| 1036C   | 5553  | " " " " " "                            |       |
|   |       | Set Screw                              | 03    |
| 209H  | 5553  | Looper (left hand) Set Screw           | 02    |
| 42166   | 5553  | " (right hand)                         | 2 25  |
| 42073   | 5553  | " " " and Spreader Lever               |       |
|   |       | with 1259C                             | 3 50  |

| NO.    | PLATE | NAME                                   | EACH  |
|--------|-------|--|-------|
| 42074  | 5553  | Looper (right hand) and Spreader Lever |       |
|        |       | Ball Stud                              | \$ 75 |
| 1259C  | 5553  | Looper (right hand) and Spreader Lever |       |
|        |       | Ball Stud Set Screw                    | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection with 42059, 42076 and       |       |
|        |       | four 1057E                             | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Cap (lower)                 | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Cap (lower) Screw           | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Cap (upper)                 | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Cap (upper) Screw           | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Guide                       | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Guide Screw                 | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Oil Tube and Bracket        |       |
|        |       | with 29599                             | 50    |
| 29599  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Connection Oil Tube Packing (felt)     |       |
|        |       | per 100                                | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Hinge Pin                              | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Hinge Pin Bushing                      | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever |       |
|        |       | Hinge Pin Bushing Set Screw            | 03    |
| 197D   | 5554  | Looper (right hand) Screw              | 02    |
| 42054  | 5544  | Needle Bar                             | 75    |
| 42253  | 5544  | " " Bushing                            | 25    |
| 462C   | 5544  | " " " Set Screw                        | 02    |
| 42061  | 5544  | " " " Connecting Bracket with          |       |
|        |       | 187D and 223F                          | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamp-   |       |
|        |       | ing Screw                              | 02    |
| 42055  | 5544  | Needle Bar Connecting Link             | 1 25  |
| 40247  | 5544  | " " " " " Hinge Pin                    | 05    |
| 223F   | 5544  | " " " " " "                            |       |
|        |       | Set Screw for 42061                    | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin   |       |
|        |       | Set Screw for 42104                    | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059,  |       |
|        |       | 42076 and four 1057E                   | 1 50  |

| NO.    | PLATE | NAME   | EACH       |
|--------|-------|--|------------|
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)  | \$ 35      |
| 1057E  | 5553  | " " " " " "  |            |
|        |       | Screw  | 04         |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper)  | 35         |
| 1057E  | 5553  | " " " " " "  |            |
|        |       | Screw  | 04         |
| 42077  | 5554  | Needle Bar Connecting Rod Guide  | 75         |
| 171F   | 5554  | " " " " " Screw  | 03         |
| 42103  | 5544  | " " Crank (back) with 1258c and two 1259c  | 75         |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud  | 75         |
| 1259C  | 5553  | " " " " " " Set  |            |
|        |       | Screw  | 03         |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw   | 03         |
| 1258C  | 5544  | " " " " " Set Screw  | 02         |
| 42104  | 5544  | " " " (front) with 904c  |            |
|        |       | 1258c and 1259c  | 75         |
| 1259C  | 5553  | Needle Bar Crank (front) Position Screw  | 03         |
| 1258C  | 5544  | " " " " " Set Screw  | 02         |
| 42105  | 5544  | " " " Shaft  | 50         |
| 42115  | 5544  | " " Thread Retainer Bracket  | 75         |
| 228D   | 5544  | " " " " " "  |            |
|        |       | Screw  | 02         |
| 10106  | 5544  | Needle Bar Thread Retainer Disc  | 03         |
| 93H    | 5544  | " " " " " Screw  | 04         |
| 10107  | 5544  | " " " " " Spring   | 01         |
| 1629C  | 5544  | " Clamping Nut   | 05         |
| 42066  | 5544  | " Guard  | 40         |
| 171F   | 5544  | " " Screw  | 03         |
| 42183  | —     | Presser Foot Body  | 3 50       |
| 42184  | 5536  | " " Chaining-off Finger  | 75         |
| 233D   | 5536  | " " " " " Screw  | 02         |
| 9320   | 5536  | " " Hinge Pin  | per 100 10 |
| 42159  | —     | " " Plate  | 2 00       |
| 14058  | 5536  | " " Spring   | 02         |
| 42160  | 5536  | " " Adjusting Pin  | 05         |
| 464C   | 5536  | " " " " " Set  |            |
|        |       | Screw  | 02         |
| 42185  | 5536  | Presser Foot (spring hinged) complete, Nos. 233D, 464C, 9320, 14058, 42159, 42160, 42183 and 42184 | 6 50       |
| 1324C  | 5545  | Presser Foot Screw   | 05         |
| 39541  | 5545  | " " " Washer   | 05         |
| 42069  | 5545  | " Lever  | 2 50       |
| 42045  | 5545  | " " Hinge Stud   | 50         |
| 1120C  | 5545  | " " " Set Screw  | 03         |
| 42070  | 5545  | " " Lifter   | 20         |
| 85D    | 5545  | " " " Hinge Screw  | 05         |

| NO.   | PLATE | NAME                                    | EACH  |
|-------|-------|---|-------|
| 1377C | 5545  | Presser Lever Screw Stud (eccentric)    | \$ 10 |
| 1547D | 5545  | " " " " Nut                             | 03    |
| 42071 | 5545  | " " Spring                              | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw         | 10    |
| 42072 | 5554  | Spreader                                | 2 50  |
| 197D  | 5554  | " Screw                                 | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc        | 05    |
| 1560C | 5556  | " " " " Regulating                      |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud  | 08    |
| 42121 | 5556  | " " " " Spring                          | 03    |
| 2102  | 5556  | " (looper, right hand) Disc             | 05    |
| 1560C | 5556  | " " " " Regulating                      |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud | 08    |
| 10148 | 5556  | " " " " Spring                          | 03    |
| 17547 | 5556  | " " " " Thread                          |       |
|       |       | Guide                                   | 25    |
| 2102  | 5556  | Tension (needle thread) Disc            | 05    |
| 1560C | 5556  | " " " " Regulating                      |       |
|       |       | Thumb Nut                               | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud      | 08    |
| 10148 | 5556  | " " " " Spring                          | 03    |
| 42082 | 5556  | " " " " Thread Guide                    | 50    |
| 42083 | 5553  | Thread (looper, left hand) Eyelet       | 40    |
| 233D  | 5553  | " " " " " Screw                         | 02    |
| 42084 | 5556  | " " " " " Tube                          | 30    |
| 462C  | 5556  | " " " " " Set Screw                     | 02    |
| 42093 | 5556  | " (looper, right hand) Staple           | 50    |
| 190D  | 5556  | " " " " " Screw                         | 03    |
| 42127 | 5556  | " " " " " Take-up                       | 35    |
| 197F  | 5556  | " " " " " " "                           |       |
|       |       | Screw                                   | 02    |
| 42096 | 5556  | Thread (needle) Eyelet                  | 25    |
| 217F  | 5556  | " " " " " Screw                         | 03    |
| 42162 | 5555  | " " " " " Take-up                       | 75    |
| 197F  | 5556  | " " " " " Screw                         | 02    |
| 42186 | 5536  | Throat Plate for 42149 and 42182        | 3 00  |
| 742F  | 5562  | " " " " " Screw                         | 05    |
| 42188 | 5536  | Welt Guide (hinged)                     | 3 50  |
| 42187 | 5536  | " " (solid)                             | 75    |
| 42189 | 5536  | " " Holder                              | 3 00  |
| 1209C | 5536  | " " " " " Screw                         | 04    |
| 19044 | 5536  | " " " " " Washer                        | 02    |
| 1117D | 5536  | " " " " " Regulating Thumb Screw        | 10    |
| 190D  | 5536  | " " " " " Screw                         | 03    |

# **LIST OF PARTS COMPLETE** **FOR** **MACHINE NO. 81-10**

**NO TRIMMER. FOR OVER-EDGING BLANKETS, CARPETS AND HEAVY FABRICS, BIGHT ADJUSTABLE FROM 1/4 INCH TO 1/2 INCH, GREATEST LENGTH OF STITCH 1/4 INCH, THREE-THREAD STITCH.**

**This Machine will be fitted for Three Threads, unless otherwise specified on order.**

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42252 | —     | Arm with two each 4620 and 42253...  | \$12 00 |
| 4389   | 5543  | " Dowel Pin.....   | 02      |
| 949E   | 5562  | " Screw.....   | 06      |
| 42001  | 5525  | Balance Wheel with 424c and 1354c....  | 1 00    |
| 1354C  | 5562  | " " Position Screw.....  | 04      |
| 424C   | 5562  | " " Set Screw.....   | 05      |
| 42229  | 5528  | Cloth Plate.....   | 3 00    |
| 42230  | —     | Cloth Plate complete, Nos. 42005, 42229, 42231, two 236D and three 229D..... | 6 25    |
| 42231  | 5528  | Cloth Plate Extension.....   | 3 00    |
| 229D   | 5562  | " " " Screw.....   | 02      |
| 1437D  | 5562  | " " Hinge Screw.....   | 10      |
| 1655E  | 5562  | " " " " Nut.....   | 04      |
| 42005  | 5526  | " " Lock Spring.....   | 15      |
| 236D   | 5562  | " " " " Screw.....   | 02      |
| 42205  | 5558  | Feed Bar with 1253C.....   | 2 50    |
| 42007  | 5529  | " " Hinge Pin.....   | 15      |
| 1253C  | 5529  | " " " " Set Screw.....   | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and two 1057D.....                               | 60      |
| *42009 | —     | Feed Connecting Rod Cap.....   | —       |
| 1057E  | 5529  | " " " " Screw.....   | 04      |
| 1373C  | 5529  | " " " " Hinge Screw.....   | 10      |
| 1520E  | 5529  | " " " " " Nut.....   | 03      |
| 42232  | 5534  | " Dog.....   | 85      |
| 190D   | 5536  | " " Screw.....   | 03      |
| 42011  | 5529  | " Eccentric with two 453C.....   | 1 00    |
| 42094  | 5526  | " " Cover.....   | 25      |
| 42102  | 5543  | " " " " Holder.....  | 2 00    |
| 283D   | 5543  | " " " " " T h u m b Screw.....   | 10      |
| 2749   | 5543  | Feed Eccentric Cover Holder Thumb Screw Washer.....                          | 01      |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 207F   | 5529  | Feed Eccentric Cover Screw.....   | \$ 02 |
| 453C   | 5529  | " " Set Screw.....  | 02    |
| 42012  | 5529  | " Lifting Eccentric with two 462C.....                                  | 1 50  |
| 42013  | 5529  | " " " Connection.....   | 1 00  |
| 462C   | 5529  | " " " Set Screw.....  | 02    |
| 1374C  | 5530  | " Regulating Screw Stud.....  | 15    |
| 1680C  | 5530  | " " " " Nut.....  | 06    |
| 8800   | 5530  | " " " " Washer.....   | 06    |
| 42014  | 5530  | " Regulator with 233D and two 1259C.....                                | 1 25  |
| 42015  | 5529  | Feed Regulator Connection with 1012E.....                               | 1 00  |
| 1012E  | 5529  | " " " Adjusting Screw.....  | 05    |
| 1373C  | 5529  | Feed Regulator Connection Hinge Screw.....                              | 10    |
| 1520E  | 5529  | " " " " " Nut.....  | 03    |
| 42016  | 5530  | Feed Regulator Hinge Stud.....  | 60    |
| 1259C  | 5530  | " " " Set Screw.....  | 03    |
| 233D   | 5530  | " " Stop Screw.....   | 02    |
| 42019  | 5530  | " Rock Shaft.....   | 50    |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019 and 42021.....                     | 85    |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E.....                                    | 35    |
| 157E   | 5530  | " " " " Clamping Screw.....   | 04    |
| 42098  | 5530  | " " " Hinge Pin.....  | 25    |
| 42079  | 5530  | " " " " " Bushing.....  | 50    |
| 1036C  | 5530  | " " " " " " Set Screw.....  | 03    |
| *42233 | —     | Frame.....  | —     |
| 42210  | 5525  | " Rotary Shaft.....   | 3 00  |
| 42024  | 5525  | " " " " Bushing (front).....  | 35    |
| 1036C  | 5530  | " " " " " " Set Screw.....  | 03    |
| 42211  | 5559  | Frame Rotary Shaft Crank with 1036C and 1375C.....                      | 2 00  |
| 1375C  | 5553  | Frame Rotary Shaft Crank Position Screw.....                            | 03    |
| 1036C  | 5553  | Frame Rotary Shaft Crank Set Screw.....                                 | 03    |
| 42026  | 5525  | " " " Flanged Bushing (back).....                                       | 60    |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton)..... | 01    |
| 1036C  | 5530  | Frame Rotary Shaft Flanged Bushing (back) Set Screw.....                | 03    |
| 42193  | 5527  | Frame Side Cover (left) with 19045.....                                 | 25    |
| 19045  | 5543  | " " " " Handle.....   | 05    |
| 330D   | 5562  | " " " " " Screw.....  | 02    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 42028  | 5526  | Frame Side Cover (right) hinged.....  | \$ 40 |
| 42192  | 5560  | " " " " Lock Spring.....  | 25    |
| 330D   | 5562  | " " " " " " " " Screw.....  | 02    |
| 330D   | 5562  | Frame Side Cover (right) Screw.....   | 02    |
| 42234  | 5525  | " " " " Top Cover.....  | 2 50  |
| 742F   | 5562  | " " " " " " " " Screw.....  | 05    |
| 42235  | 5555  | Guide Body.....   | 1 50  |
| 42236  | 5555  | " " " " Finger.....   | 75    |
| 233D   | 5555  | " " " " " " " " Screw.....  | 02    |
| 42237  | 5555  | " " " " " " " " Smoothing Plate.....  | 30    |
| 203F   | 5555  | " " " " " " " " " " Screw.....  | 03    |
| 7071   | 5555  | " " " " " " " " " " Washer.....   | 01    |
| 42238  | 5555  | Guide complete, Nos. 203F, 7071, 42235 to 42237 and two 233D.....                       | 2 65  |
| 217F   | 5555  | Guide Screw.....  | 03    |
| 7071   | 5555  | " " " " " " " " Washer.....   | 01    |
| 42219  | 5560  | Looper (left hand).....   | 2 00  |
| 42051  | 5553  | " " " " " " " " Lever with 209H.....  | 3 00  |
| 42052  | 5553  | " " " " " " " " " " Connecting Link.....  | 75    |
| 378C   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw.....                               | 10    |
| 1520E  | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut.....                           | 03    |
| 42053  | 5553  | Looper (left hand) Lever Hinge Stud.....  | 1 25  |
| 1036C  | 5553  | " " " " " " " " " " " " Set Screw.....  | 03    |
| 209H   | 5553  | Looper (left hand) Set Screw.....   | 02    |
| 42239  | 5561  | " " (right hand).....   | 2 25  |
| 42073  | 5553  | " " " " " " " " and Spreader Lever with 1259C.....                                      | 3 50  |
| 42221  | 5560  | Looper (right hand) and Spreader Lever Ball Stud.....                                   | 75    |
| 1259C  | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw.....                         | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 1057E..... | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever Connection Cap (lower).....                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw.....                | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever Connection Cap (upper).....                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw.....                | 04    |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 42077  | 5554  | Looper (right hand) and Spreader Lever Connection Guide.....                           | \$ 75 |
| 171F   | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                     | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599..... | 50    |
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100..... | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin.....                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing.....                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                | 03    |
| 197D   | 5554  | Looper (right hand) Screw.....   | 02    |
| 38534  | 5560  | Needle Bar (hollow).....   | 75    |
| 42253  | 5544  | " " " " " " " " Bushing.....   | 25    |
| 462C   | 5544  | " " " " " " " " Set Screw.....   | 02    |
| 42222  | 5560  | " " " " " " " " Connecting Bracket with 187D and 223F.....                             | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw.....                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....  | 1 25  |
| 40247  | 5544  | " " " " " " " " " " Hinge Pin.....   | 05    |
| 223F   | 5544  | " " " " " " " " " " " " Set Screw for 42222.....                                       | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104.....                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four 1057E.....                        | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower).....   | 35    |
| 1057E  | 5553  | " " " " " " " " " " " " Screw.....   | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper).....   | 35    |
| 1057E  | 5553  | " " " " " " " " " " " " Screw.....   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....   | 75    |
| 171F   | 5554  | " " " " " " " " " " " " Screw.....   | 03    |
| 42103  | 5544  | " " " " " " " " " " " " Crank (back) with 1258C and two 1259C.....                     | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud.....   | 75    |
| 1259C  | 5553  | " " " " " " " " " " " " Set Screw.....   | 03    |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw.....  | 03    |
| 1258C  | 5544  | " " " " " " " " " " " " Set Screw.....   | 02    |
| 42104  | 5544  | " " " " " " " " " " " " (front) with 904C, 1258C and 1259C.....                        | 75    |

| NO.   | PLATE | NAME                                    | EACH  |
|-------|-------|---|-------|
| 1259C | 5553  | Needle Bar Crank (front) Position Screw | \$ 03 |
| 1258C | 5544  | " " " " Set Screw                       | 02    |
| 42105 | 5544  | " " " " Shaft                           | 50    |
| 42115 | 5544  | " " Thread Retainer Bracket             | 75    |
| 228D  | 5544  | " " " " " "                             |       |
|       |       | Screw                                   | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc         | 03    |
| 93H   | 5544  | " " " " " Screw                         | 04    |
| 10107 | 5544  | " " " " " Spring                        | 01    |
| 1629C | 5544  | " Clamping Nut                          | 05    |
| 42066 | 5544  | " Guard                                 | 40    |
| 42195 | 5561  | " " Holder                              | 3 00  |
| 1101C | 5543  | " " " " " Screw                         | 10    |
| 171F  | 5544  | " " " " " Screw                         | 03    |
| 42240 | 5546  | Presser Foot with 233D and 42241        | 1 50  |
| 42241 | 5546  | " " Chaining-off Finger                 | 40    |
| 233D  | 5546  | " " " " " Screw                         | 02    |
| 1324C | 5545  | " " " " " Screw                         | 05    |
| 39541 | 5545  | " " " " " Washer                        | 05    |
| 42227 | 5558  | " Lever                                 | 2 50  |
| 42045 | 5545  | " " Hinge Stud                          | 50    |
| 1120C | 5545  | " " " " " Set Screw                     | 03    |
| 42070 | 5545  | " " Lifter                              | 20    |
| 85D   | 5545  | " " " " " Hinge Screw                   | 05    |
| 1377C | 5545  | " " " " " Screw Stud (eccentric)        | 10    |
| 1547D | 5545  | " " " " " Nut                           | 03    |
| 42071 | 5545  | " " " " " Spring                        | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw         | 10    |
| 42250 | 5560  | Spreader                                | 3 00  |
| 197D  | 5554  | " " " " " Screw                         | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc        | 05    |
| 1560C | 5556  | " " " " " Regulating                    |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud  | 08    |
| 10148 | 5556  | " " " " " Spring                        | 03    |
| 2102  | 5556  | " (looper, right hand) Disc             | 05    |
| 1560C | 5556  | " " " " " Regulating                    |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud | 08    |
| 10148 | 5556  | " " " " " Spring                        | 03    |
| 17547 | 5556  | " " " " " Thread                        |       |
|       |       | Guide                                   | 25    |
| 2102  | 5556  | Tension (needle thread) Disc            | 05    |
| 1560C | 5556  | " " " " " Regulating                    |       |
|       |       | Thumb Nut                               | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud      | 08    |
| 2103  | 5556  | " " " " " Spring                        | 03    |
| 42082 | 5556  | " " " " " Thread Guide                  | 50    |

| NO.   | PLATE | NAME                                | EACH  |
|-------|-------|-------------------------------------|-------|
| 42242 | 5561  | Thread (looper, left hand) Eyelet   | \$ 40 |
| 233D  | 5553  | " " " " " " Screw                   | 02    |
| 42122 | 5554  | " " " " " " Nipper                  |       |
|       |       | Spring (lower)                      | 10    |
| 42123 | 5554  | Thread (looper, left hand) Nipper   |       |
|       |       | Spring (upper)                      | 10    |
| 176F  | 5554  | Thread (looper, left hand) Nipper   |       |
|       |       | Spring Screw                        | 03    |
| 42243 | 5561  | Thread (looper, left hand) Pull-off | 20    |
| 42244 | 5561  | " " " " " " " "                     |       |
|       |       | Eyelet                              | 40    |
| 207F  | 5561  | Thread (looper, left hand) Pull-off |       |
|       |       | Eyelet Screw                        | 02    |
| 42084 | 5556  | Thread (looper, left hand) Tube     | 30    |
| 462C  | 5556  | " " " " " " " Set                   |       |
|       |       | Screw                               | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple  | 50    |
| 190D  | 5556  | " " " " " " " "                     |       |
|       |       | Screw                               | 03    |
| 42245 | 5561  | Thread (looper, right hand) Take-up | 35    |
| 197F  | 5556  | " " " " " " " "                     |       |
|       |       | Screw                               | 02    |
| 42096 | 5556  | Thread (needle) Eyelet              | 25    |
| 217F  | 5556  | " " " " " " " Screw                 | 03    |
| 42128 | 5555  | " " " " " " " Take-up               | 50    |
| 197F  | 5556  | " " " " " " " " Screw               | 02    |
| 42246 | 5534  | Throat Plate for 42232              | 1 35  |
| 742F  | 5562  | " " " " " " " " Screw               | 05    |



# LIST OF PARTS COMPLETE

FOR

# MACHINE NO. 81-11

NO TRIMMER, NARROW BIGHT, GREATEST LENGTH OF STITCH  $\frac{1}{4}$  INCH.  
FOR CLOSING SELVAGE EDGES OF KNIT FABRICS, PRODUCING  
A FLAT SEAM.

This Machine will be fitted for Two Threads, unless otherwise specified  
on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42251 | —     | Arm with two each 462c and 42253. ....   | \$12 00 |
| 4389   | 5543  | " Dowel Pin. ....  | 02      |
| 949E   | 5562  | " Screw. ....  | 06      |
| 42001  | 5525  | Balance Wheel with 124c and 1354c. ....  | 1 00    |
| 1354c  | 5562  | " " Position Screw. ....   | 04      |
| 424c   | 5562  | " " Set Screw. ....  | 05      |
| 42002  | 5526  | Cloth Plate. ....  | 3 00    |
| 42107  | —     | Cloth Plate complete, Nos. 42002, 42003,<br>42005, 42108, two 236D and five 229D | 6 50    |
| 42003  | 5526  | Cloth Plate Extension (lower). ....  | 3 00    |
| 229D   | 5562  | " " " " Screw. ....  | 02      |
| 42108  | 5526  | " " " " (upper). ....  | 20      |
| 229D   | 5562  | " " " " Screw. ....  | 02      |
| 1437D  | 5562  | " " Hinge Screw. ....  | 10      |
| 1655E  | 5562  | " " " " Nut. ....  | 04      |
| 42005  | 5526  | " " Lock Spring. ....  | 15      |
| 236D   | 5562  | " " " " Screw. ....  | 02      |
| 42205  | 5558  | Feed Bar with 1253c. ....  | 2 50    |
| 42007  | 5529  | " " Hinge Pin. ....  | 15      |
| 1253c  | 5529  | " " " " Set Screw. ....  | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and<br>two 1057E. ....                               | 60      |
| *42009 | —     | Feed Connecting Rod Cap. ....  | —       |
| 1057E  | 5529  | " " " " Screw. ....  | 04      |
| 1373c  | 5529  | " " " " Hinge Screw. ....  | 10      |
| 1520E  | 5529  | " " " " " " Nut. ....  | 03      |
| 42289  | 5535  | " Dog. ....  | 75      |
| 190D   | 5536  | " " Screw. ....  | 03      |
| 42011  | 5529  | " Eccentric with two 453c. ....  | 1 00    |
| 42094  | 5526  | " " Cover. ....  | 25      |
| 42102  | 5543  | " " " " Holder. ....   | 2 00    |
| 283D   | 5543  | " " " " Thumb<br>Screw. ....   | 10      |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 2749   | 5543  | Feed Eccentric Cover Holder Thumb<br>Screw Washer. ....                    | \$ 01 |
| 207F   | 5529  | Feed Eccentric Cover Screw. ....   | 02    |
| 453c   | 5529  | " " Set Screw. ....  | 02    |
| 42012  | 5529  | " Lifting Eccentric with two 462c. ....                                    | 1 50  |
| 42013  | 5529  | " " " " Connection. ....   | 1 00  |
| 462c   | 5529  | " " " " Set Screw. ....  | 02    |
| 1374c  | 5530  | " Regulating Screw Stud. ....  | 15    |
| 1680c  | 5530  | " " " " Nut. ....  | 06    |
| 8800   | 5530  | " " " " Washer. ....   | 06    |
| 42014  | 5530  | " Regulator with 233D and two<br>1259c. ....                               | 1 25  |
| 42015  | 5529  | Feed Regulator Connection with 1012E. ....                                 | 1 00  |
| 1012E  | 5529  | " " " " Adjusting<br>Screw. ....   | 05    |
| 1373c  | 5529  | Feed Regulator Connection Hinge Screw                                      | 10    |
| 1520E  | 5529  | " " " " " " " "  |       |
|        |       | Nut. ....  | 03    |
| 42016  | 5530  | Feed Regulator Hinge Stud. ....  | 60    |
| 1259c  | 5530  | " " " " Set Screw. ....  | 03    |
| 233D   | 5530  | " " " " Stop Screw. ....   | 02    |
| 42019  | 5530  | " Rock Shaft. ....   | 50    |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019<br>and 42021. ....                    | 85    |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E. ....                                      | 35    |
| 157E   | 5530  | " " " " Clamping Screw   | 04    |
| 42098  | 5530  | " " " " Hinge Pin. ....  | 25    |
| 42079  | 5530  | " " " " " " Bushing. ....  | 50    |
| 1036c  | 5530  | " " " " " " " " Set<br>Screw. ....   | 03    |
| *42022 | —     | Frame. ....  | —     |
| 42023  | 5525  | " Rotary Shaft. ....   | 2 00  |
| 42024  | 5525  | " " " " Bushing (front). ....  | 35    |
| 1036c  | 5530  | " " " " " " " " Set<br>Screw. ....   | 03    |
| 42025  | 5553  | Frame Rotary Shaft Crank with 1259c<br>and 1375c. ....                     | 2 00  |
| 1375c  | 5553  | Frame Rotary Shaft Crank Position<br>Screw. ....                           | 03    |
| 1259c  | 5553  | Frame Rotary Shaft Crank Set Screw. ....                                   | 03    |
| 42026  | 5525  | " " " " Flanged Bushing<br>(back). ....                                    | 60    |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing<br>(back) Oil Pad (braided cotton) .... | 01    |
| 1036c  | 5530  | Frame Rotary Shaft Flanged Bushing<br>(back) Set Screw. ....               | 03    |
| 42193  | 5527  | Frame Side Cover (left) with 19045. ....                                   | 25    |
| 19045  | 5543  | " " " " " " Handle. ....   | 05    |



| NO.     | PLATE | NAME  | EACH  |
|---------|-------|---|-------|
| 330D    | 5562  | Frame Side Cover (left) Screw.....  | \$ 02 |
| 42028   | 5526  | " " " (right) hinged.....   | 40    |
| 42192   | 5560  | " " " " Lock Spring .....   | 25    |
| 330D    | 5562  | Screw.....  | 02    |
| 330D    | 5562  | Frame Side Cover (right) Screw.....   | 02    |
| 42029   | 5527  | " Top Cover.....  | 2 50  |
| 742F    | 5562  | " " " Screw.....  | 05    |
| 42194   | 5560  | Guide.....  | 1 25  |
| 217F    | 5555  | " Screw.....  | 03    |
| 707I    | 5555  | " " Washer.....   | 01    |
| 42114   | 5554  | Looper (left hand).....   | 2 00  |
| 42051   | 5553  | " " " Lever with 209H....   | 3 00  |
| 42052   | 5553  | " " " " Connecting Link.....  | 75    |
| 378C    | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw.....                               | 10    |
| 1520E   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut.....                           | 03    |
| 42053   | 5553  | Looper (left hand) Lever Hinge Stud..   | 1 25  |
| 1036C   | 5553  | " " " " " " Set Screw.....  | 03    |
| 209H    | 5553  | Looper (left hand) Set Screw.....   | 02    |
| 42166   | 5553  | " (right hand).....   | 2 25  |
| 42073   | 5553  | " " " and Spreader Lever with 1259C.....  | 3 50  |
| 42074   | 5553  | Looper (right hand) and Spreader Lever Ball Stud.....                                   | 75    |
| 1259C   | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw.....                         | 03    |
| 42075   | 5553  | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 1057E..... | 1 50  |
| *42076  | —     | Looper (right hand) and Spreader Lever Connection Cap (lower).....                      | 35    |
| I057E   | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw.....                | 04    |
| *42059  | —     | Looper (right hand) and Spreader Lever Connection Cap (upper).....                      | 35    |
| i I057E | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw.....                | 04    |
| 42077   | 5554  | Looper (right hand) and Spreader Lever Connection Guide.....                            | 75    |
| 171F    | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                      | 03    |
| 42106   | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599.....  | 50    |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100..... | \$ 25 |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin.....                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing.....                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                | 03    |
| I97D   | 5554  | Looper (right hand) Screw.....   | 02    |
| 42054  | 5544  | Needle Bar.....  | 75    |
| 42253  | 5544  | " " Bushing.....   | 25    |
| 462C   | 5544  | " " " Set Screw.....   | 02    |
| 42061  | 5544  | " " Connecting Bracket with 187D and 223F.....   | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw.....                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....  | 1 25  |
| 40247  | 5544  | " " " " Hinge Pin.....   | 05    |
| 223F   | 5544  | " " " " " "  |       |
|        |       | Set Screw for 42061.....   | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104.....                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four I057E.....                        | 1 50  |
| *42076 | — — — | Needle Bar Connecting Rod Cap (lower)  | 35    |
| I057E  | 5553  | " " " " " "  |       |
|        |       | Screw.....   | 04    |
| *42059 | — — — | Needle Bar Connecting Rod Cap (upper)  | 35    |
| I057E  | 5553  | " " " " " "  |       |
|        |       | Screw.....   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....   | 75    |
| 171F   | 5554  | " " " " " " Screw  | 03    |
| 42103  | 5544  | " " Crank (back) with 1258C and two 1259C.....   | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud.....   | 75    |
| 1259C  | 5553  | " " " " " " Set Screw.....   | 03    |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw   | 03    |
| 1258C  | 5544  | " " " " Set Screw.....   | 02    |
| 42104  | 5544  | " " " (front) with 904C, 1258C and 1259C.....  | 75    |
| 1259C  | 5553  | Needle Bar Crank (front) Position Screw  | 03    |
| 1258C  | 5544  | " " " " Set Screw.....   | 02    |
| 42105  | 5544  | " " " Shaft.....   | 50    |
| 42115  | 5544  | " " Thread Retainer B r a c k e t  | 75    |
| 228D   | 5544  | " " " " " "  |       |
|        |       | Screw.....   | 02    |



# LIST OF PARTS COMPLETE

FOR

## MACHINE NO. 81-12

NO TRIMMER. HAS CLEARANCE BACK OF PRESSER FOOT FOR CON-  
VENIENCE IN STITCHING AROUND CURVES; BIGHT ADJUSTABLE  
FROM  $\frac{1}{16}$  INCH TO  $\frac{1}{2}$  INCH. FOR FELT, CORK OR  
LEATHER INSOLES, ETC.

(FORMERLY 81 S. V. I.)

This Machine will be fitted for Three Threads, unless otherwise specified  
on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42252 | —     | Arm with two each 462C and 42253   | \$12 00 |
| 4389   | 5543  | " Dowel Pin  | 02      |
| 949E   | 5562  | " Screw  | 06      |
| 42001  | 5525  | Balance Wheel with 424C and 1354C  | 1 00    |
| 1354C  | 5562  | " " Position Screw   | 04      |
| 424C   | 5562  | " " Set Screw  | 05      |
| 42229  | 5528  | Cloth Plate  | 3 00    |
| 42230  | —     | Cloth Plate complete, Nos. 42005, 42229,<br>42231, two 236D and three 229D | 6 25    |
| 42231  | 5528  | Cloth Plate Extension  | 3 00    |
| 229D   | 5562  | " " " Screw  | 02      |
| 1437D  | 5562  | " " Hinge Screw  | 10      |
| 1655E  | 5562  | " " " Nut  | 04      |
| 42005  | 5526  | " " Lock Spring  | 15      |
| 236D   | 5562  | " " " " Screw  | 02      |
| 42205  | 5558  | Feed Bar with 1253C  | 2 50    |
| 42007  | 5529  | " " Hinge Pin  | 15      |
| 1253C  | 5529  | " " " " Set Screw  | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and<br>two 1057E                               | 60      |
| *42009 | —     | Feed Connecting Rod Cap  | —       |
| 1057E  | 5529  | " " " " Screw  | 04      |
| 1373C  | 5529  | " " " Hinge Screw  | 10      |
| 1520E  | 5529  | " " " " Nut  | 03      |
| 42191  | 5535  | " Dog  | 75      |
| 190D   | 5536  | " " Screw  | 03      |
| 42011  | 5529  | " Eccentric with two 453C  | 1 00    |
| 42094  | 5526  | " " Cover  | 25      |
| 42102  | 5543  | " " " Holder   | 2 00    |
| 283D   | 5543  | " " " " T h u m b<br>Screw   | 10      |

## PARTS FOR MACHINE NO. 81-12

65

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 2749   | 5543  | Feed Eccentric Cover Holder Thumb<br>Screw Washer                     | \$ 01 |
| 207F   | 5529  | Feed Eccentric Cover Screw  | 02    |
| 453C   | 5529  | " " Set Screw   | 02    |
| 42012  | 5529  | " Lifting Eccentric with two 462C                                     | 1 50  |
| 42013  | 5529  | " " " Connection  | 1 00  |
| 462C   | 5529  | " " " Set Screw   | 02    |
| 1374C  | 5530  | " Regulating Screw Stud   | 15    |
| 1680C  | 5530  | " " " Nut   | 06    |
| 8800   | 5530  | " " " " Washer  | 06    |
| 42014  | 5530  | " Regulator with 233D and two<br>1259C                                | 1 25  |
| 42015  | 5529  | Feed Regulator Connection with 1012E                                  | 1 00  |
| 1012E  | 5529  | " " " Adjusting<br>Screw  | 05    |
| 1373C  | 5529  | Feed Regulator Connection Hinge Screw                                 | 10    |
| 1520E  | 5529  | " " " " " "   | 03    |
| 42016  | 5530  | Feed Regulator Hinge Stud   | 60    |
| 1259C  | 5530  | " " " Set Screw   | 03    |
| 233D   | 5530  | " " " Stop Screw  | 02    |
| 42019  | 5530  | " Rock Shaft  | 50    |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019<br>and 42021                     | 85    |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E                                       | 35    |
| 157E   | 5530  | " " " " Clamping Screw  | 04    |
| 42098  | 5530  | " " " Hinge Pin   | 25    |
| 42079  | 5530  | " " " " Bushing   | 50    |
| 1036C  | 5530  | " " " " " " Set<br>Screw  | 03    |
| *42254 | —     | Frame   | —     |
| 42210  | 5525  | " Rotary Shaft  | 3 00  |
| 42024  | 5525  | " " " Bushing (front)   | 35    |
| 1036C  | 5530  | " " " " " " Set<br>Screw  | 03    |
| 42211  | 5559  | Frame Rotary Shaft Crank with 1036C<br>and 1375C                      | 2 00  |
| 1375C  | 5553  | Frame Rotary Shaft Crank Position<br>Screw                            | 03    |
| 1036C  | 5553  | Frame Rotary Shaft Crank Set Screw                                    | 03    |
| 42026  | 5525  | " " " Flanged Bushing<br>(back)                                       | 60    |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing<br>(back) Oil Pad (braided cotton) | 01    |
| 1036C  | 5530  | Frame Rotary Shaft Flanged Bushing<br>(back) Set Screw                | 03    |
| 42193  | 5527  | Frame Side Cover (left) with 19045                                    | 25    |



| NO.   | PLATE | NAME                                    | EACH  |
|-------|-------|---|-------|
| 42105 | 5544  | Needle Bar Crank Shaft                  | \$ 50 |
| 42115 | 5544  | " " Thread Retainer Bracket             | 75    |
| 228D  | 5544  | " " " " " "                             |       |
|       |       | Screw                                   | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc         | 03    |
| 93H   | 5544  | " " " " Screw                           | 04    |
| 10107 | 5544  | " " " " Spring                          | 01    |
| 1629C | 5544  | " Clamping Nut                          | 05    |
| 42066 | 5544  | " Guard                                 | 40    |
| 42195 | 5561  | " " Holder                              | 3 00  |
| 1101C | 5543  | " " " Screw                             | 10    |
| 171F  | 5544  | " " " Screw                             | 03    |
| 42257 | 5547  | Presser Foot with 233D and 42258        | 1 50  |
| 42258 | 5547  | " " Chaining-off Finger                 | 40    |
| 233D  | 5547  | " " " " Screw                           | 02    |
| 172C  | 5562  | " " " " Screw                           | 04    |
| 39541 | 5545  | " " " " Washer                          | 05    |
| 42259 | 5573  | " Lever                                 | 2 50  |
| 42045 | 5545  | " " Hinge Stud                          | 50    |
| 1120C | 5545  | " " " " Set Screw                       | 03    |
| 42071 | 5545  | " " " " Spring                          | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw         | 10    |
| 42250 | 5560  | Spreader                                | 3 00  |
| 197D  | 5554  | " " " " Screw                           | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc        | 05    |
| 1560C | 5556  | " " " " " " Regulating                  |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud  | 08    |
| 42121 | 5556  | " " " " " " Spring                      | 03    |
| 2102  | 5556  | " (looper, right hand) Disc             | 05    |
| 1560C | 5556  | " " " " " " Regulating                  |       |
|       |       | Thumb Nut                               | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud | 08    |
| 10148 | 5556  | " " " " " " Spring                      | 03    |
| 17547 | 5556  | " " " " " " Thread                      |       |
|       |       | Guide                                   | 25    |
| 2102  | 5556  | Tension (needle thread) Disc            | 05    |
| 1560C | 5556  | " " " " " " Regulating                  |       |
|       |       | Thumb Nut                               | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud      | 08    |
| 2103  | 5556  | " " " " " " Spring                      | 03    |
| 42082 | 5556  | " " " " " " Thread Guide                | 50    |
| 42242 | 5561  | Thread (looper, left hand) Eyelet       | 40    |
| 233D  | 5553  | " " " " " " " " Screw                   | 02    |
| 42122 | 5554  | " " " " " " " " Nipper                  |       |
|       |       | Spring (lower)                          | 10    |
| 42123 | 5554  | Thread (looper, left hand) Nipper       |       |
|       |       | Spring (upper)                          | 10    |

| NO.   | PLATE | NAME                                | EACH  |
|-------|-------|-------------------------------------|-------|
| 176F  | 5554  | Thread (looper, left hand) Nipper   |       |
|       |       | Spring Screw                        | \$ 03 |
| 42243 | 5561  | Thread (looper, left hand) Pull-off | 20    |
| 42244 | 5561  | " " " " " " " "                     |       |
|       |       | Eyelet                              | 40    |
| 207F  | 5561  | Thread (looper, left hand) Pull-off |       |
|       |       | Eyelet Screw                        | 02    |
| 42084 | 5556  | Thread (looper, left hand) Tube     | 30    |
| 462C  | 5556  | " " " " " " " " Set                 |       |
|       |       | Screw                               | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple  | 50    |
| 190D  | 5556  | " " " " " " " " Screw               | 03    |
| 42127 | 5556  | " " " " " " " " Take-up             | 35    |
| 197F  | 5556  | " " " " " " " " Screw               | 02    |
| 42096 | 5556  | " (needle) Eyelet                   | 25    |
| 217F  | 5556  | " " " " " " " " Screw               | 03    |
| 42128 | 5555  | " " " " " " " " Take-up             | 50    |
| 197F  | 5556  | " " " " " " " " Screw               | 02    |
| 42260 | 5535  | Throat Plate for 42191              | 1 35  |
| 42261 | 5573  | " " " " " " " " Extension           | 75    |
| 1231F | 5573  | " " " " " " " " Screw               | 02    |
| 742F  | 5562  | " " " " " " " " Screw               | 05    |



| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 42193  | 5527  | Frame Side Cover (left) with 19045   | \$ 25 |
| 19045  | 5543  | " " " " Handle   | 05    |
| 330D   | 5562  | " " " " Screw  | 02    |
| 42028  | 5526  | " " " (right) hinged   | 40    |
| 42192  | 5560  | " " " " Lock Spring  | 25    |
| 330D   | 5562  | " " " " " "  |       |
|        |       | Screw  | 02    |
| 330D   | 5562  | Frame Side Cover (right) Screw   | 02    |
| 42029  | 5527  | " Top Cover  | 2 50  |
| 742F   | 5562  | " " " " Screw  | 05    |
| 38571  | 5573  | Guide with 230F and 38572  | 60    |
| 217F   | 5555  | " Screw  | 02    |
| 7071   | 5555  | " Washer   | 01    |
| 38572  | 5573  | " Smoothing Plate  | 20    |
| 230F   | 5573  | " " " " Screw  | 02    |
| 42114  | 5554  | Looper (left hand)   | 2 00  |
| 42051  | 5553  | " " " " Lever with 209H  | 3 00  |
| 42052  | 5553  | " " " " Connecting Link  | 75    |
| 378C   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw                               | 10    |
| 1520E  | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut                           | 03    |
| 42053  | 5553  | Looper (left hand) Hinge Stud  | 1 25  |
| 1036C  | 5553  | " " " " " " Set Screw  | 03    |
| 209H   | 5553  | " " " " " " Set Screw  | 02    |
| 42166  | 5553  | " (right hand)   | 2 25  |
| 42073  | 5553  | " " " " and Spreader Lever with 1259C  | 3 50  |
| 42074  | 5553  | Looper (right hand) and Spreader Lever Ball Stud                                   | 75    |
| 1259C  | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw                         | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 1057E | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever Connection Cap (lower)                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw                | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever Connection Cap (upper)                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw                | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever Connection Guide                            | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw                      | 03    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 42106  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599 | \$ 50 |
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100 | 25    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw                | 03    |
| 197D   | 5554  | Looper (right hand) Screw   | 02    |
| 42054  | 5544  | Needle Bar  | 75    |
| 42253  | 5544  | " " Bushing   | 25    |
| 462C   | 5544  | " " " " Set Screw   | 02    |
| 42061  | 5544  | " " " " Connecting Bracket with 187D and 223F                                     | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link  | 1 25  |
| 40247  | 5544  | " " " " " " Hinge Pin   | 05    |
| 223F   | 5544  | " " " " " " " " Set Screw for 42061   | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four 1057E                        | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)   | 35    |
| 1057E  | 5553  | " " " " " " " " Screw   | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper)   | 35    |
| 1057E  | 5553  | " " " " " " " " Screw   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide   | 75    |
| 171F   | 5554  | " " " " " " " " Screw   | 03    |
| 42103  | 5544  | " " Crank (front) with 1258C and two 1259C  | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud   | 75    |
| 1259C  | 5553  | " " " " " " " " Set Screw   | 03    |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw  | 03    |
| 1258C  | 5554  | " " " " " " " " Set Screw   | 02    |
| 42104  | 5544  | " " " " (front) with 904C, 1258C and 1259C  | 75    |
| 1259C  | 5553  | Needle Bar Crank (front) Position Screw   | 03    |
| 1258C  | 5544  | " " " " " " " " Set Screw   | 02    |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 42105 | 5544  | Needle Bar Crank Shaft.....  | \$ 50 |
| 42115 | 5544  | " " Thread Retainer Bracket.....   | 75    |
| 228D  | 5544  | " " " " " " Screw.....   | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc.....   | 03    |
| 93H   | 5544  | " " " " " " Screw.....   | 04    |
| 10107 | 5544  | " " " " " " Spring.....  | 01    |
| 1629C | 5544  | " Clamping Nut.....  | 05    |
| 42066 | 5544  | " Guard.....   | 40    |
| 42195 | 5561  | " " Holder.....  | 3 00  |
| 1101C | 5543  | " " " " " " Screw.....   | 10    |
| 171F  | 5544  | " " " " " " Screw.....   | 03    |
| 42268 | 5549  | Presser Foot Chaining-off Finger.....  | 40    |
| 233D  | 5546  | " " " " " " Screw.....   | 02    |
| 42269 | 5549  | " " Extension.....   | 75    |
| 197F  | 5546  | " " " " " " Screw.....   | 02    |
| 2532  | 5546  | " " Hinge Pin..... per 100   | 10    |
| 42270 | ----- | " " Plate.....   | 1 75  |
| 42169 | ----- | " " Shank.....   | 1 00  |
| 42271 | 5549  | Presser Foot (hinged) complete, Nos.<br>197F, 233D, 2532, 42169 and 42268 to<br>42270..... | 4 00  |
| 1324C | 5545  | Presser Foot Screw.....  | 05    |
| 39541 | 5545  | " " " " " " Washer.....  | 05    |
| 42069 | 5545  | " Lever.....   | 2 50  |
| 42045 | 5545  | " " Hinge Stud.....  | 50    |
| 1120C | 5545  | " " " " " " Set Screw.....   | 03    |
| 42070 | 5545  | " " Lifter.....  | 20    |
| 85D   | 5545  | " " " " " " Hinge Screw.....   | 05    |
| 1377C | 5545  | " " " " " " Screw Stud (eccentric)....   | 10    |
| 1547D | 5545  | " " " " " " Nut.....   | 03    |
| 42071 | 5545  | " " Spring.....  | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....   | 10    |
| 42072 | 5554  | Spreader.....  | 2 50  |
| 197D  | 5554  | " Screw.....   | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc.....  | 05    |
| 1560C | 5556  | " " " " " " Regulating<br>Thumb Nut.....   | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.....  | 08    |
| 10148 | 5556  | " " " " " " Spring.....  | 03    |
| 2102  | 5556  | " (looper, right hand) Disc.....   | 05    |
| 1560C | 5556  | " " " " " " Regulating<br>Thumb Nut.....   | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud.....   | 08    |
| 10148 | 5556  | " " " " " " Spring.....  | 03    |
| 17547 | 5556  | " " " " " " Thread<br>Guide.....   | 25    |

| NO.   | PLATE | NAME                                     | EACH  |
|-------|-------|--|-------|
| 2102  | 5556  | Tension (needle thread) Disc.....        | \$ 05 |
| 1560C | 5556  | " " " " " " Regulating<br>Thumb Nut..... | 04    |
| 916F  | 5556  | Tension (needle thread) Screw Stud.....  | 08    |
| 10148 | 5556  | " " " " " " Spring.....                  | 03    |
| 42082 | 5556  | " " " " " " Thread Guide.....            | 50    |
| 42083 | 5553  | Thread (looper, left hand) Eyelet.....   | 40    |
| 233D  | 5553  | " " " " " " " " Screw.....               | 02    |
| 42084 | 5556  | " " " " " " " " Tube.....                | 30    |
| 462C  | 5556  | " " " " " " " " Set<br>Screw.....        | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple.....  | 50    |
| 190D  | 5556  | " " " " " " " " Screw.....               | 03    |
| 42127 | 5556  | " " " " " " " " Take-up.....             | 35    |
| 197F  | 5556  | " " " " " " " " " " Screw.....           | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....              | 25    |
| 217F  | 5556  | " " " " " " " " Screw.....               | 03    |
| 42128 | 5555  | " " " " " " " " Take-up.....             | 50    |
| 197F  | 5556  | " " " " " " " " " " Screw.....           | 02    |
| 42272 | 5537  | Throat Plate for 42267.....              | 1 50  |
| 742F  | 5562  | " " " " " " " " " " Screw.....           | 05    |



# LIST OF PARTS COMPLETE

FOR

## MACHINE NO. 81-14

FOR CLOSING HEAVY GLOVES, OVER-EDGING SHOE TOPS, ETC. NO  
TRIMMER, NARROW BIGHT, ADJUSTABLE FROM  $\frac{3}{16}$  INCH TO  $\frac{1}{4}$  INCH,  
HAS CLEARANCE BACK OF NEEDLE FOR STITCHING AROUND  
ABRUPT CURVES, ROLLER PRESSER, FOOT LIFTER.

This Machine will be fitted for Two Threads, unless otherwise specified  
on order.

| NO.    | PLATE | NAME   | EACH    |
|--------|-------|--|---------|
| *42252 | —     | Arm with two each 462C and 42253...  | \$12 00 |
| 4389   | 5543  | " Dowel Pin.....   | 02      |
| 949E   | 5562  | " Screw.....   | 06      |
| 42001  | 5525  | Balance Wheel with 424C and 1354C....  | 1 00    |
| 1354C  | 5562  | " " Position Screw.....  | 04      |
| 424C   | 5562  | " " Set Screw.....   | 05      |
| 42229  | 5528  | Cloth Plate.....   | 3 00    |
| 42230  | —     | Cloth Plate complete, Nos. 42005, 42229,<br>42231, two 236D and three 229D.... | 6 25    |
| 42231  | 5528  | Cloth Plate Extension.....   | 3 00    |
| 229D   | 5562  | " " " Screw.....   | 02      |
| 1437D  | 5562  | " " Hinge Screw.....   | 10      |
| 1655E  | 5562  | " " " Nut.....   | 04      |
| 42005  | 5526  | " " Lock Spring.....   | 15      |
| 236D   | 5562  | " " " Screw.....   | 02      |
| 42205  | 5558  | Feed Bar with 1253C.....   | 2 50    |
| 42007  | 5529  | " " Hinge Pin.....   | 15      |
| 1253C  | 5529  | " " " Set Screw.....   | 03      |
| 42008  | 5529  | " Connecting Rod with 42009 and<br>two 1057E.....                              | 60      |
| *42009 | —     | Feed Connecting Rod Cap.....   | —       |
| 1057E  | 5529  | " " " Screw.....   | 04      |
| 1373C  | 5529  | " " " Hinge Screw.....   | 10      |
| 1520E  | 5529  | " " " " Nut.....   | 03      |
| 42273  | 5537  | " Dog.....   | 75      |
| 190D   | 5536  | " " Screw.....   | 03      |
| 42011  | 5529  | " Eccentric with two 453C.....   | 1 00    |
| 42094  | 5526  | " " Cover.....   | 25      |
| 42102  | 5543  | " " " Holder.....  | 2 00    |
| 283D   | 5543  | " " " " T h u m b<br>Screw.....  | 10      |
| 2749   | 5543  | Feed Eccentric Cover Holder Thumb<br>Screw Washer.....                         | 01      |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 207F   | 5529  | Feed Eccentric Cover Screw.....   | \$ 02 |
| 453C   | 5529  | " " Set Screw.....  | 02    |
| 42012  | 5529  | " Lifting Eccentric with two 462C....                                     | 1 50  |
| 42013  | 5529  | " " " Connection ....   | 1 00  |
| 462C   | 5529  | " " " Set Screw.....  | 02    |
| 1374C  | 5530  | " Regulating Screw Stud.....  | 15    |
| 1680C  | 5530  | " " " Nut.....  | 06    |
| 8800   | 5530  | " " " " Washer....  | 06    |
| 42014  | 5530  | " Regulator with 233D and two<br>1259C.....                               | 1 25  |
| 42015  | 5529  | Feed Regulator Connection with 1012E.                                     | 1 00  |
| 1012E  | 5529  | " " " Adjusting<br>Screw.....   | 05    |
| 1373C  | 5529  | Feed Regulator Connection Hinge Screw                                     | 10    |
| 1520E  | 5529  | " " " " " "   | 03    |
| 42016  | 5530  | Feed Regulator Hinge Stud.....  | 60    |
| 1259C  | 5530  | " " Set Screw.....  | 03    |
| 233D   | 5530  | " " Stop Screw.....   | 02    |
| 42019  | 5530  | " Rock Shaft.....   | 50    |
| 42020  | —     | Feed Rock Shaft complete, Nos. 42019<br>and 42021.....                    | 85    |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E....                                       | 35    |
| 157E   | 5530  | " " " " Clamping Screw  | 04    |
| 42098  | 5530  | " " " Hinge Pin.....  | 25    |
| 42079  | 5530  | " " " " Bushing....   | 50    |
| 1036C  | 5530  | " " " " " Set<br>Screw.....   | 03    |
| *42254 | —     | Frame.....  | —     |
| 42023  | 5525  | " Rotary Shaft.....   | 2 00  |
| 42024  | 5525  | " " " Bushing (front)...  | 35    |
| 1036C  | 5530  | " " " " " Set<br>Screw.....   | 03    |
| 42025  | 5553  | Frame Rotary Shaft Crank with 1259C<br>and 1375C.....                     | 2 00  |
| 1375C  | 5553  | Frame Rotary Shaft Crank Position<br>Screw.....                           | 03    |
| 1259C  | 5553  | Frame Rotary Shaft Crank Set Screw..                                      | 03    |
| 42026  | 5525  | " " " Flanged Bushing<br>(back).....                                      | 60    |
| 40326  | 5555  | Frame Rotary Shaft Flanged Bushing<br>(back) Oil Pad (braided cotton).... | 01    |
| 1036C  | 5530  | Frame Rotary Shaft Flanged Bushing<br>(back) Set Screw.....               | 03    |
| 42193  | 5527  | Frame Side Cover (left) with 19045....                                    | 25    |
| 19045  | 5543  | " " " " Handle.....   | 05    |
| 330D   | 5562  | " " " " Screw.....  | 02    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 42028  | 5526  | Frame Side Cover (right) hinged.....  | \$ 40 |
| 42192  | 5560  | " " " " Lock Spring   | 25    |
| 330D   | 5562  | " " " " " "   |       |
|        |       | Screw.....  | 02    |
| 330D   | 5562  | Frame Side Cover (right) Screw.....   | 02    |
| 42255  | 5572  | " Top Cover.....  | 2 50  |
| 742F   | 5562  | " " " Screw.....  | 05    |
| 42274  | 5573  | Guide.....  | 1 00  |
| 217F   | 5555  | " Screw.....  | 03    |
| 7071   | 5555  | " Washer.....   | 01    |
| 42114  | 5554  | Looper (left hand).....   | 2 00  |
| 42051  | 5553  | " " " Lever with 209H....   | 3 00  |
| 42052  | 5553  | " " " " Connecting Link.....  | 75    |
| 378C   | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw.....                               | 10    |
| 1520E  | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut.....                           | 03    |
| 42053  | 5553  | Looper (left hand) Lever Hinge Stud....   | 1 25  |
| 1036C  | 5553  | " " " " " " Set Screw.....  | 03    |
| 209H   | 5553  | Looper (left hand) Set Screw.....   | 02    |
| 42166  | 5553  | " (right hand).....   | 2 25  |
| 42073  | 5553  | " " " and Spreader Lever with 1259C.....  | 3 50  |
| 42074  | 5553  | Looper (right hand) and Spreader Lever Ball Stud.....                                   | 75    |
| 1259C  | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw.....                         | 03    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever Connection with 42059, 42076 and four 1057E..... | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever Connection Cap (lower).....                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw.....                | 04    |
| *42059 | —     | Looper (right hand) and Spreader Lever Connection Cap (upper).....                      | 35    |
| 1057E  | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw.....                | 04    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever Connection Guide.....                            | 75    |
| 171F   | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                      | 03    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube and Bracket with 29599.....  | 50    |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 29599  | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) per 100..... | \$ 25 |
| 42078  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin.....                                  | 25    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing.....                          | 50    |
| 1259C  | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                | 03    |
| 197D   | 5554  | Looper (right hand) Screw.....   | 02    |
| 38534  | 5560  | Needle Bar (hollow).....   | 75    |
| 42253  | 5544  | " " Bushing.....   | 25    |
| 462C   | 5544  | " " " Set Screw.....   | 02    |
| 42222  | 5560  | " " Connecting Bracket with 187D and 223F.....   | 1 00  |
| 187D   | 5544  | Needle Bar Connecting Bracket Clamping Screw.....                                      | 02    |
| 42055  | 5544  | Needle Bar Connecting Link.....  | 1 25  |
| 40247  | 5544  | " " " " Hinge Pin  | 05    |
| 223F   | 5544  | " " " " " " Set Screw for 42222.....   | 02    |
| 904C   | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42104.....                          | 02    |
| 42057  | 5544  | Needle Bar Connecting Rod with 42059, 42076 and four 1057E.....                        | 1 50  |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)  | 35    |
| 1057E  | 5553  | " " " " " " Screw.....   | 04    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper)  | 35    |
| 1057E  | 5553  | " " " " " " Screw.....   | 04    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....   | 75    |
| 171F   | 5554  | " " " " " " Screw  | 03    |
| 42103  | 5544  | " " Crank (back) with 1258C and two 1259C.....   | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud....  | 75    |
| 1259C  | 5553  | " " " " " " Set Screw.....   | 03    |
| 1259C  | 5553  | Needle Bar Crank (back) Position Screw   | 03    |
| 1258C  | 5544  | " " " " Set Screw.....   | 02    |
| 42104  | 5544  | " " " (front) with 904C, 1258C and 1259C.....  | 75    |
| 1259C  | 5553  | Needle Bar Crank (front) Position Screw  | 03    |
| 1258C  | 5544  | " " " " Set Screw.....   | 02    |
| 42105  | 5544  | " " " Shaft.....   | 50    |
| 42115  | 5544  | " " Thread Retainer Bracket  | 75    |
| 228D   | 5544  | " " " " " " Screw.....   | 02    |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 10106 | 5544  | Needle Bar Thread Retainer Disc. ....  | \$ 03 |
| 93H   | 5544  | " " " " Screw.....   | 04    |
| 10107 | 5544  | " " " " Spring.....  | 01    |
| 1629C | 5544  | " Clamping Nut.....  | 05    |
| 42066 | 5544  | " Guard.....   | 40    |
| 42195 | 5561  | " " Holder.....  | 3 00  |
| 1101C | 5543  | " " " Screw.....   | 10    |
| 171F  | 5544  | " " " Screw.....   | 03    |
| 42259 | 5573  | Presser Lever.....   | 2 50  |
| 42045 | 5545  | " " Hinge Stud.....  | 50    |
| 1120C | 5545  | " " " " Set Screw.....   | 03    |
| 42071 | 5545  | " " Spring.....  | 05    |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....   | 10    |
| 1991  | 5574  | Roller, 1½ in. diam., with 634D and 1528D.....   | 75    |
| 42275 | 5574  | Roller Arm.....  | 1 25  |
| 447F  | 5574  | " " Adjusting Screw.....   | 03    |
| 1547D | 5574  | " " " " Nut.....   | 03    |
| 42285 | 5574  | " " Bracket.....   | 1 25  |
| 646D  | 5574  | " " Hinge Screw.....   | 02    |
| 42277 | 5574  | " " Lock Spring.....   | 50    |
| 227D  | 5574  | " " " " Screw.....   | 02    |
| 42286 | 5574  | " Presser Finger.....  | 1 25  |
| 42287 | 5574  | Roller Presser complete, 1½ in. roller, Nos. 227D, 447F, 646D, 1547D, 1991, 42275, 42277, 42285 and 42286..... | 5 00  |
| 172C  | 5562  | Roller Presser Screw.....  | 04    |
| 39541 | 5545  | " " " Washer.....  | 05    |
| 634D  | 5574  | " Screw.....   | 08    |
| 1528D | 5574  | " " Nut.....   | 03    |
| 42072 | 5554  | Spreader.....  | 2 50  |
| 197D  | 5554  | " Screw.....   | 02    |
| 2102  | 5556  | Tension (looper, left hand) Disc.....  | 05    |
| 1560C | 5556  | " " " " Regulating Thumb Nut.....  | 04    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.....  | 08    |
| 42121 | 5556  | " " " " Spring.....  | 03    |
| 2102  | 5556  | " (looper, right hand) Disc.....   | 05    |
| 1560C | 5556  | " " " " Regulating Thumb Nut.....  | 04    |
| 828F  | 5556  | Tension (looper, right hand) Screw Stud.....   | 08    |
| 10148 | 5556  | " " " " Spring.....  | 03    |
| 17547 | 5556  | " " " " Thread Guide.....  | 25    |
| 2102  | 5556  | Tension (needle thread) Disc.....  | 05    |
| 1560C | 5556  | " " " " Regulating Thumb Nut.....  | 04    |

| NO.   | PLATE | NAME                                    | EACH  |
|-------|-------|---|-------|
| 916F  | 5556  | Tension (needle thread) Screw Stud....  | \$ 08 |
| 2103  | 5556  | " " " Spring.....                       | 03    |
| 42082 | 5556  | " " " Thread Guide.....                 | 50    |
| 42083 | 5553  | Thread (looper, left hand) Eyelet.....  | 40    |
| 233D  | 5553  | " " " " Screw.....                      | 02    |
| 42084 | 5556  | " " " " Tube.....                       | 30    |
| 462C  | 5556  | " " " " " Set Screw.....                | 02    |
| 42093 | 5556  | Thread (looper, right hand) Staple..... | 50    |
| 190D  | 5556  | " " " " " Screw.....                    | 03    |
| 42127 | 5556  | " " " " " Take-up Screw.....            | 35    |
| 197F  | 5556  | " " " " " " Screw.....                  | 02    |
| 42096 | 5556  | Thread (needle) Eyelet.....             | 25    |
| 217F  | 5556  | " " " " " Screw.....                    | 03    |
| 42128 | 5555  | " " " Take-up.....                      | 50    |
| 197F  | 5556  | " " " " " Screw.....                    | 02    |
| 42280 | 5537  | Throat Plate for 42273.....             | 1 35  |
| 42261 | 5573  | " " " Extension.....                    | 75    |
| 1231F | 5573  | " " " " " Screw.....                    | 02    |
| 742F  | 5562  | " " " " " Screw.....                    | 05    |

## IRON BASE

| NO.   | PLATE | NAME  | EACH   |
|-------|-------|---|--------|
| 42086 | 5564  | Machine Base with three wood screws<br>1¼ in. No. 12 and four each 935D,<br>4718 and 42088..... | \$2 00 |
| 4718  | 5558  | Machine Base Cushion (felt).....  | 01     |
| 42088 | 5558  | " Cushion (felt).....   | 02     |
| 935D  | 5558  | " " Screw.....  | 04     |

## ACCESSORIES

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 1407E | 5563  | Machine Base Thumb Screw, for 3 in.<br>table..... | \$ 30 |
| 1408E | 5563  | Machine Base Thumb Screw, for 2 in.<br>table..... | 25    |
| 14063 | 5558  | Machine Base Thumb Screw Spring                   | 10    |
| 9842  | 5558  | " " " " Washer.....                               | 02    |
| 25957 | 5566  | Oiler with 25958.....                             | 12    |
| 25958 | 5566  | " Spout, 4 ½ in. long.....                        | 04    |
| 26151 | 5566  | Screw Driver.....                                 | 10    |
| 42090 | 5566  | Threading Wire.....                               | 03    |
| 35095 | 5566  | Tweezers, 6 in.....                               | 40    |
| 42089 | 5566  | Wrench for 1324, 1374 and 1629.....               | 10    |
| 8908  | 5566  | " " 1520 and 1655.....                            | 08    |
| 4822  | 5566  | " " 1528 and 1547.....                            | 05    |

## HEMMER

| NO.   | PLATE | NAME  | EACH   |
|-------|-------|---|--------|
| 35864 | 5548  | Hemmer on Shank, for ½ in. hem, for<br>blankets, for 81-10 Machine..... | \$3 00 |
| 217F  | 5548  | Hemmer Screw.....   | 03     |
| 7071  | 5548  | " " Washer.....   | 01     |
| 35865 | 5548  | Presser Foot for 35864.....   | 1 00   |

## FOOT LIFTER PARTS

| NO.   | PLATE | NAME  | EACH  |
|---|-------|---|-------|
| 6439  | —     | Chain, 36 in. to 45 in.....   | \$ 20 |
| NOTE. When ordering No. 6439 give length<br>required. |       |   |       |
| 4879  | 5566  | Chain Connecting Link.....  | 03    |
| 42130   | 5565  | Lifting Lever for 42133 and 42248.....  | 75    |
| 42281   | 5565  | " " " 42283.....  | 75    |
| 42131   | 5565  | " " Bracket for 42133.....  | 40    |
| 42247   | 5565  | " " " " 42248.....  | 50    |
| 42282   | 5565  | " " " " 42283.....  | 50    |
| 1229C   | 5565  | " " " Screw for 42133<br>and 42248.....   | 04    |
| 1288D   | 5565  | Lifting Lever Bracket Screw for 42283..   | 06    |
| 1301D   | 5565  | " " Hinge Screw.....  | 12    |
| 42132   | 5565  | " " Spring for 42133 and<br>42248.....  | 03    |
| 25033   | 5565  | Lifting Lever Spring for 42283.....   | 02    |
| 1148F   | 5565  | " " Stop Screw for 42133 and<br>42248.....  | 05    |
| 440F  | 5543  | Lifting Lever Stop Screw for 42283....  | 03    |
| 1547D   | 5565  | " " " " Nut.....  | 03    |
| 4881  | 5564  | Treadle.....  | 30    |
| 4882  | 5566  | " Shaft.....  | 05    |
| 4883  | 5566  | " Spring.....   | 10    |
| 4884  | 5564  | " Stand.....  | 25    |
| 4885  | 5564  | Treadle complete, Nos. 4879, 4881 to<br>4884 and two wood screws 1 in. No. 16   | 75    |
| 42133   | —     | Foot Lifter complete for 81-1 to 81-6,<br>81-11 and 81-13 Machines, Nos. 1301D,<br>4885, 6439, 42130 to 42132 and two<br>each 1148F, 1229C and 1547D..... | 2 50  |
| 42248   | —     | Foot Lifter complete for 81-10 Machine,<br>Nos. 1301D, 4885, 6439, 42130, 42132,<br>42247 and two each 1148F, 1229C and<br>1547D.....                     | 2 60  |
| 42283   | —     | Foot Lifter complete for 81-14 Machine,<br>Nos. 440F, 1288D, 1301D, 1547D, 4885,<br>6439, 25033, 42281 and 42282.....                                     | 2 50  |

## KNEE LIFTER PARTS

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 42130 | 5565  | Lifting Lever for 42144 and 42249.....  | \$ 75 |
| 42281 | 5565  | " " " 42284.....  | 75    |
| 42131 | 5565  | " " Bracket for 42144.....  | 40    |
| 42247 | 5565  | " " " " 42249.....  | 50    |
| 42282 | 5565  | " " " " 42284.....  | 50    |
| 1229c | 5565  | " " " Screw for 42144<br>and 42249.....   | 04    |
| 1288D | 5565  | Lifting Lever Bracket Screw for 42284..   | 06    |
| 42142 | 5564  | " " Connecting Rod for 42144<br>and 42249.....  | 05    |
| 1301D | 5565  | Lifting Lever Hinge Screw.....  | 12    |
| 17886 | 5572  | " " Pitman for 42284.....   | 10    |
| 42132 | 5565  | " " Spring for 42144 and<br>42249.....  | 03    |
| 25033 | 5565  | Lifting Lever Spring for 42284.....   | 02    |
| 1148F | 5565  | " " Stop Screw for 42144 and<br>42249.....  | 05    |
| 440F  | 5543  | Lifting Lever Stop Screw for 42284....  | 03    |
| 1547D | 5565  | " " " " Nut.....  | 03    |
| 2763  | 5564  | Rock Shaft.....   | 10    |
| 12242 | 5564  | " " Hanger with two wood<br>screws 1 in. No. 10.....                                    | 08    |
| 2765  | 5564  | Rock Shaft Knee Arm.....  | 10    |
| 2766  | 5564  | " " " " Hub with 356c..   | 15    |
| 356c  | 5562  | " " " " " Set Screw..   | 06    |
| 2768  | —     | Rock Shaft Knee Arm complete, Nos.<br>2765 to 2767.....                                 | 40    |
| 2767  | 5564  | Rock Shaft Knee Plate with 356c.....  | 18    |
| 356c  | 5562  | " " " " " Set Screw.....  | 06    |
| 6337  | 5564  | " " Lifting Bracket with two<br>356c.....   | 20    |
| 7125  | 5564  | Rock Shaft Lifting Bracket Hook.....  | 15    |
| 356c  | 5562  | " " " " " S e t<br>Screw.....   | 06    |
| 356c  | 5562  | Rock Shaft Lifting Bracket Set Screw..  | 06    |
| 2770  | 5564  | " " Stop Dog with 356c.....   | 12    |
| 356c  | 5562  | " " " " " Set Screw.....  | 06    |
| 42143 | 5564  | Rock Shaft complete, Nos. 2763, 2768,<br>6337, 7125 and two each 2770 and<br>12242..... | 1 25  |

## KNEE LIFTER PARTS

85

| NO.   | PLATE | NAME  | EACH   |
|-------|-------|---|--------|
| 42144 | —     | Knee Lifter complete for 81-1 to 81-6,<br>81-11 and 81-13 Machines, Nos. 1301D,<br>42130 to 42132, 42142, 42143 and two<br>each 1148F, 1229c and 1547D..... | \$2 75 |
| 42249 | —     | Knee Lifter complete for 81-10 Machine,<br>Nos. 1301D, 42130, 42132, 42142,<br>42143, 42247 and two each 1148F,<br>1229c and 1547D.....                     | 2 95   |
| 42284 | —     | Knee Lifter complete for 81-14 Machine,<br>Nos. 440F, 1288D, 1301D, 1547D, 17886,<br>25033, 42143, 42281 and 42282.....                                     | 2 85   |

## KNIFE GRINDER

FOR 42033, 42046, 42111 AND 42213

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 41326 | 5568  | Emery Wheel.....  | \$ 80 |
| 1508E | 5569  | " " Clamping Nut.....   | 06    |
| 41327 | 5568  | " " Shaft.....  | 1 50  |
| 41328 | 5568  | " " " Pulley with 1036c..   | 50    |
| 1036c | 5569  | " " " " Set Screw...  | 03    |
| 41513 | 5569  | " " Washer.....   | 25    |
| 41329 | 5567  | Frame with 1036c.....   | 5 25  |
| 878D  | 5569  | " Oil Hole Stop Screw.....  | 06    |
| 41330 | 5568  | Knife Holder with two 14222.....  | 1 25  |
| 41331 | 5568  | " " Bracket with 157E.....  | 1 25  |
| 157E  | 5569  | " " " Clamping Screw..  | 04    |
| 42065 | 5569  | " " " Hinge Stud.....   | 75    |
| 1036c | 5569  | " " " " S e t<br>Screw.....   | 03    |
| 717c  | 5569  | Knife Holder Bracket Stop Screw.....  | 08    |
| 1520E | 5569  | " " " " " Nut..   | 03    |
| 41333 | 5569  | " " Clamp.....  | 35    |
| 41334 | 5569  | " " " Spring.....   | 03    |
| 14222 | 5569  | " " " Steady Pin.....   | 01    |
| 771D  | 5569  | " " " Thumb Screw.....  | 10    |
| 970D  | 5569  | " " Regulating Thumb Screw..  | 20    |
| 313c  | 5569  | " " Screw Centre.....   | 04    |
| 1519E | 5569  | " " " " Nut.....  | 03    |
| 41332 | 5569  | " " Spring.....   | 05    |
| 41335 | —     | Knife Grinder complete, Nos. 717c,<br>970D, 1508E, 1520E, 41326 to 41332,<br>42065, two each 313c, 771D, 878D,<br>1519E, 41333, 41334, 41513 and three<br>wood screws 1 1/4 in. No. 12..... | 13 35 |

## SPOOL HOLDER

| NO.   | PLATE | NAME   | EACH   |
|-------|-------|--|--------|
| 41393 | 5570  | Spool Holder Bracket with two 1143c.   | \$1 00 |
| 41394 | 5570  | " " Shaft.....   | 25     |
| 41395 | 5570  | " " " Centre Stud.....   | 10     |
| 1143c | 5562  | " " " " " Set  |        |
|       |       | Screw .....  | 03     |
| 8064  | —     | Spool Holder Shaft Cone.....   | 07     |
| 41396 | 5570  | " " " " 8064 with 193c   | 10     |
| 193c  | 5562  | " " " " Set Screw.....   | 03     |
| 41397 | 5570  | Spool Holder complete, Nos. 41393,<br>41394 and two each 41395, 41396 and<br>wood screws 1 1/4 in. No. 12..... | 1 75   |

## THREAD UNWINDER

FOR THREE LARGE SPOOLS OR THREE LARGE CONES OF THREAD.

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 27623 | 5571  | Spool Pin.....   | \$ 08 |
| 155c  | 5562  | " " Set Screw.....   | 03    |
| 41434 | 5571  | " Rest.....  | 40    |
| 41435 | —     | " " 41434 with 1149c and three<br>each 155c and 27623.....   | 75    |
| 1149c | 5562  | Spool Rest Set Screw.....  | 04    |
| 27940 | 5571  | " Stand with 453c.....   | 20    |
| 41514 | 5571  | " Weight, 4 in. diam., with 41515..  | 15    |
| 41515 | 5558  | " " Centre Pin.....  | 05    |
| 27739 | 5571  | Thread Cone (wood).....  | 05    |
| 41632 | 5571  | " Guard with 208E and three<br>41569.....  | 40    |
| 41569 | 5558  | Thread Guard Eyelet.....   | 02    |
| 41637 | 5571  | " " Rod (lower).....   | 10    |
| 41638 | 5571  | " " " (upper).....   | 15    |
| 41639 | 5571  | " " " Coupling with two<br>456c.....   | 20    |
| 456c  | 5562  | Thread Guard Rod Coupling Set Screw  | 02    |
| 41640 | —     | Thread Guard Rod complete, 30 in. long,<br>Nos. 41637 to 41639.....  | 45    |
| 453c  | 5529  | Thread Guard Rod Set Screw.....  | 02    |
| 208E  | 5562  | " " Screw.....   | 02    |
| 41438 | 5571  | Thread Unwinder complete, Nos. 27940,<br>41435, 41632, 41640 and three each<br>27739, 41514 and wood screws 1 in.<br>No. 12..... | 2 30  |

## UNDER DRIVER

LEVER PRESSURE, THREE SPEED, RIGHT HAND  
(OIL CONTROLLING PULLEY)

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 27508 | 362   | Belt Guard.....  | \$ 08 |
| 649E  | 5562  | " " Screw.....   | 05    |
| 27509 | 362   | Cone Pulley (grooved) three speed,<br>2 1/2 in., 3 3/4 in. and 5 1/4 in. diam.,<br>with 27473..... | 60    |
| 27473 | 1101  | Cone Pulley Centre Bearing.....  | 08    |
| 27474 | 363   | Dress Guard (right hand).....  | 08    |
| 138E  | 1101  | " " Screw.....   | 05    |
| 27630 | 362   | Driving Pulley (grooved) 6 in. diam.,<br>with 433c, 27598 and two 7958 ...                         | 60    |
| 27598 | —     | Driving Pulley Friction Ring (leather)...  | 05    |
| 7958  | 2642  | " " " " Stop Pin..   | 01    |
| 27631 | 1101  | " " Hollow Stud with 27600   | 15    |
| 27600 | 1101  | " " " " Position   |       |
|       |       | Stud.....  | 02    |
| 356c  | 5562  | Driving Pulley Hollow Stud Set Screw..   | 06    |
| 27632 | —     | " " " " Wick.....  | 01    |
| 27633 | —     | " " " " Wire   |       |
|       |       | with 27632.....  | 05    |
| 433c  | 1101  | Driving Pulley Screw Centre Bearing  | 08    |
| 7958  | 2642  | " " " " " "  |       |
|       |       | Dowel Pin.....   | 01    |
| 27634 | 362   | Frame.....   | 60    |
| 41338 | 362   | Lever.....   | 25    |
| 27483 | 1101  | " Brake Spring.....  | 02    |
| 27497 | 1101  | " " Strip (leather).....   | 02    |
| 12178 | 1101  | " Centre Plug (wood).....  | 01    |
| 427E  | 1101  | " " " Adjusting Screw.....   | 08    |
| 1508E | 1101  | " " " " " Nut  | 06    |
| 27485 | 1101  | " Hinge Pin.....   | 01    |
| 27635 | 362   | Oil Cup.....   | 25    |
| 145E  | 5562  | " " Screw.....   | 04    |
| 27070 | 363   | Shaft Driving Pulley (sectional, grooved)<br>10 in. diam., 1 3/16 in. bore, with two<br>597c.....  | 45    |
| 597c  | 2642  | Shaft Driving Pulley Clamping Screw..  | 08    |
| 27636 | 363   | Treadle.....   | 30    |
| 9082  | 1101  | " Bearing Cotter Pin.....  | 01    |
| 27637 | 362   | " Pitman Rod (lower).....  | 05    |

## UNDER DRIVER

| NO    | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 27638 | 1101  | Treadle Pitman Rod (lower) Spring....   | \$ 03 |
| 27639 | 362   | " " " (upper).....  | 05    |
| 9079  | 362   | " " " Clamp with 354c.....  | 12    |
| 354c  | 1101  | " " " " Screw.....  | 06    |
| 27640 | 362   | Treadle Pitman complete, Nos. 2762,<br>9079 and 27637 to 27639.....   | 35    |
| 2878  | 363   | Treadle Stand.....  | 15    |
| 2762  | 2642  | " Stop Collar with 362F.....  | 10    |
| 362F  | 2642  | " " " Set Screw.....  | 05    |
| 27642 | —     | Treadle complete, Nos. 2878, 9082,<br>27636 and four wood screws 1 in.<br>No. 16.....   | 45    |
| 27643 | —     | Treadle and Pitman complete, Nos.<br>27640 and 27642.....   | 80    |
| 27644 | —     | Transmitter complete for 27645, Nos.<br>138E, 356C, 427E, 649E, 1508E, 12178,<br>27474, 27483, 27485, 27497, 27508,<br>27509, 27630, 27631, 27633 to 27635,<br>41338, two 145E and four wood screws<br>1½ in. No. 16..... | 3 00  |
| 27645 | —     | Under Driver, lever pressure, three<br>speed, right hand (oil controlling pul-<br>ley) complete, Nos. 27070, 27643 and<br>27644.....  | 4 00  |

## UNDER DRIVER

(BALL BEARING)

LEVER PRESSURE, TWO SPEED, RIGHT HAND.

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 27750 | 2640  | Cone Pulley (grooved) two speed, 3¾ in.<br>and 5¼ in. diam., with 878D and<br>12459..... | \$ 60 |
| 25303 | 2641  | Cone Pulley Ball, size ¼ in., per 100  | 1 00  |
| 27753 | 2641  | " " " Bearing Adjusting<br>Ring.....   | 15    |
| 1143c | 2641  | Cone Pulley Ball Bearing Adjusting<br>Ring Set Screw.....                                | 03    |
| 27795 | 2641  | Cone Pulley Ball Bearing Adjusting<br>Ring Set Screw Washer..... per 100                 | 25    |
| 878D  | 2641  | Cone Pulley Oil Hole Stop Screw.....   | 06    |
| 12459 | 2641  | " " " " " Washer<br>(leather)..... per 100   | 50    |
| 27755 | 2640  | Dress Guard (right hand).....  | 10    |

## UNDER DRIVER

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 348c  | 2642  | Dress Guard Screw.....   | \$ 06 |
| 2718  | 2642  | " " " Washer.....  | 01    |
| 27756 | 2640  | Driving Pulley (grooved) 6 in. diam.,<br>with 315c, 7958 and 27598.....  | 60    |
| 27598 | —     | Driving Pulley Friction Ring (leather).....  | 05    |
| 7958  | 2642  | " " " " Stop Pin.....  | 01    |
| 315c  | 2642  | " " " Set Screw.....   | 04    |
| 27757 | 2641  | " " " Shaft.....   | 60    |
| 25303 | 2641  | " " " " Ball, size ¼ in.<br>per 100.....   | 1 00  |
| 27751 | 2641  | Driving Pulley Shaft Ball Bearing<br>Collar.....   | 25    |
| 27752 | 2641  | Driving Pulley Shaft Ball Bearing<br>Collar Pin.....   | 04    |
| 27758 | 2641  | Driving Pulley Shaft Ball Safety Washer  | 01    |
| 27759 | 2641  | " " " " Screw Bearing Ball<br>(Case left).....   | 20    |
| 27760 | —     | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) complete, Nos. 27758,<br>27759, 27761 to 27763 and twelve<br>25303..... | 50    |
| 27761 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Friction Stud.....  | 10    |
| 25303 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Friction Stud Ball, size<br>¼ in., per 100.....                         | 1 00  |
| 27762 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Friction Stud Ball Plate..  | 05    |
| 27763 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Friction Stud Ball Plate<br>Washer.....                                 | 01    |
| 27754 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Friction Stud Extension<br>Pin.....                                     | 02    |
| 1122c | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (left) Set Screw.....  | 03    |
| 27764 | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (right).....   | 20    |
| 27765 | —     | Driving Pulley Shaft Screw Bearing Ball<br>Case (right) complete, Nos. 27758,<br>27764 and eight 25303.....                    | 30    |
| 1122c | 2641  | Driving Pulley Shaft Screw Bearing Ball<br>Case (right) Set Screw.....   | 03    |
| 27766 | 2640  | Frame with two 1122c.....  | 75    |
| 27767 | 2640  | Lever with 27768 and two 27878.....  | 35    |
| 1093c | 2642  | " " " " " Adjusting Screw.....   | 10    |
| 1513E | 2642  | " " " " " Nut.....   | 05    |



| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 27768 | 2642  | Lever Brake (leather, two pieces).....   | \$ 03 |
| 27878 | 2642  | " " Rivet.....   | 01    |
| 1092E | 2642  | " Hinge Screw.....   | 20    |
| 1507E | 2642  | " " Nut.....   | 05    |
| 27769 | 2642  | " Spring.....  | 10    |
| 27070 | 363   | Shaft Driving Pulley (sectional, grooved)<br>10 in. diam., 1 $\frac{1}{2}$ in. bore, with two<br>597C.....   | 45    |
| 597C  | 2642  | Shaft Driving Pulley Clamping Screw..  | 08    |
| 27636 | 363   | Treadle.....   | 30    |
| 9082  | 2642  | " Bearing Cotter Pin.....  | 01    |
| 27637 | 2640  | " Pitman Rod (lower).....  | 05    |
| 27638 | 2642  | " " " " Spring.....  | 03    |
| 27639 | 2640  | " " " " (upper).....   | 05    |
| 9079  | 2640  | " " " Clamp with 354C.....   | 12    |
| 354C  | 2642  | " " " Screw.....   | 06    |
| 27640 | 2640  | Treadle Pitman complete, Nos. 2762,<br>9079 and 27637 to 27639.....  | 35    |
| 2878  | 363   | Treadle Stand.....   | 15    |
| 2762  | 2642  | " Stop Collar with 362F.....   | 10    |
| 362F  | 2642  | " " " Set Screw.....   | 05    |
| 27642 | —     | Treadle complete, Nos. 2878, 9082,<br>27636 and four wood screws 1 in.<br>No. 16.....  | 45    |
| 27643 | —     | Treadle and Pitman complete, Nos.<br>27640 and 27642.....  | 80    |
| 27770 | —     | Transmitter complete, Nos. 348C, 1092E,<br>1093C, 1507E, 1513E, 2718, 27750 to<br>27752, 27754 to 27757, 27760, 27765<br>to 27767, 27769, two each 1143C,<br>27753, 27795, three wood screws 2 in.<br>No. 16 and twenty-two 25303..... | 3 00  |
| 27771 | —     | Under Driver (ball bearing) lever pres-<br>sure, two speed, right hand, complete,<br>Nos. 27070, 27643 and 27770.....  | 4 00  |

## OBSOLETE PARTS

| NO.    | PLATE | NAME   | EACH |
|--------|-------|--|------|
| *42099 | —     | Arm for 81-1 and 81-2 Machines, use<br>42251.....  | \$ — |
| *42206 | —     | Arm for 81-5 Machine, use 42252.....   | —    |
| 42100  | —     | Cloth Plate complete for 81-1 Machine,<br>Nos. 42002 to 42005, two 236D and<br>five 229D.....  | 6 50 |
| 42004  | 5527  | Cloth Plate Extension (upper) for 42100  | 20   |
| 1372F  | 5562  | " " Hinge Screw.....   | 10   |
| 1547D  | 5565  | " " " " Nut.....   | 03   |
| 42191  | 5535  | Feed Dog for 42199 for 81-11 Machine..   | 75   |
| 42210  | 5525  | Frame Rotary Shaft for 81-5 Machine..  | 3 00 |
| 42174  | 5561  | Knife (stationary) Holder Regulating<br>Lever for 81-4 Machine.....  | 75   |
| 42175  | 5561  | Knife (stationary) Holder Regulating<br>Lever Indicator for 81-4 Machine....   | 25   |
| 213F   | 5559  | Knife (stationary) Holder Regulating<br>Lever Indicator Screw.....   | 03   |
| 42091  | 5561  | Looper (right hand) use 42166.....   | 2 25 |
| 42139  | —     | Presser Foot Plate for 42141.....  | 1 75 |
| 42140  | —     | " " Shank for 42141.....   | 1 00 |
| 42141  | 5547  | Presser Foot (hinged) complete, for<br>sewing pockets in pants, for 81-2<br>Machine, Nos. 233D, 2532, 42117,<br>42139 and 42140..... | 3 50 |
| 42276  | 5575  | Roller Arm Bracket for 42279.....  | 1 25 |
| 42278  | 5575  | " Presser Finger for 42279.....  | 1 25 |
| 42279  | 5575  | Roller Presser complete, 1 $\frac{1}{2}$ in. roller,<br>for 81-14 Machine, Nos. 227D, 447F,<br>646D, 1547D, 1991 and 42275 to 42278  | 5 00 |
| 42092  | 5561  | Thread (looper, right hand) Eyelet, use<br>42127.....  | 45   |

## **NUMERICAL LIST OF PARTS**

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME   | EACH  |
|------|-------|--|-------|
| 35C  | 5559  | Knife (stationary) Holder Screw for 81-4 Machine.....  | \$ 07 |
| 61C  | 5557  | Feed (back) Bar Hinge Screw for 81-3, 81-4 and 81-6 Machines.....                            | 06    |
| 85D  | 5545  | Presser Lever Lifter Hinge Screw for all machines except 81-12 and 81-14.....                | 05    |
| 93H  | 5544  | Needle Bar Thread Retainer Screw.....  | 04    |
| 104C | 5547  | Presser Foot Chaining-off Finger Regulating Lever Hinge Screw for 42181.....                 | 04    |
| 133F | 5542  | Knife (movable) Holder Screw for 42036, 42113 and 42215.....                                 | 04    |
| 138E | 1101  | Under Driver Dress Guard Screw for 27644 .....   | 05    |
| 145E | 5562  | Under Driver Oil Cup Screw for 27644.....  | 04    |
| 155C | 5562  | Thread Unwinder Spool Pin Set Screw for 41435.....   | 03    |
| 157E | 5530  | Feed (front) Rock Shaft Crank Clamping Screw for 42021.....                                  | 04    |
| 157E | 5530  | Feed Rock Shaft Crank Clamping Screw for 42021.....  | 04    |
| 157E | 5569  | Knife Grinder Knife Holder Bracket Clamping Screw for 41331.....                             | 04    |
| 171F | 5554  | Looper (right hand) and Spreader Lever Connection Guide Screw.....                           | 03    |
| 171F | 5554  | Needle Bar Connecting Rod Guide Screw  | 03    |
| 171F | 5544  | " Guard Screw.....   | 03    |
| 172C | 5562  | Presser Foot Screw for 81-12 Machine..   | 04    |
| 172C | 5562  | Roller Presser Screw for 81-14 Machine   | 04    |
| 175E | 5542  | Knife (movable) Lever Connection Cap Screw for 42043 and 42217.....                          | 02    |
| 176D | 5543  | Frame Top Cover Extension Screw for 81-1 to 81-6 Machines.....                               | 03    |
| 176F | 5554  | Thread (looper, left hand) Nipper Spring Screw for 81-2, 81-5, 81-10 and 81-12 Machines..... | 03    |
| 187D | 5544  | Needle Bar Connecting Bracket Clamping Screw for 42061 and 42222.....                        | 02    |
| 190D | 5557  | Feed (back) Regulator Set Screw for 81-3, 81-4 and 81-6 Machines.....                        | 03    |
| 190D | 5536  | Feed (front) Dog Screw for 81-3, 81-4 and 81-6 Machines.....                                 | 03    |
| 190D | 5536  | Feed Dog Screw for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....                         | 03    |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME   | EACH  |
|------|-------|--|-------|
| 190D | 5556  | Thread (looper, right hand) Staple Screw   | \$ 03 |
| 190D | 5536  | Welt Guide Screw for 81-6 Machine....  | 03    |
| 193C | 5562  | Spool Holder Shaft Cone Set Screw for 41396.....                                     | 03    |
| 197D | 5554  | Looper (right hand) Screw.....   | 02    |
| 197F | 5546  | Presser Foot Extension Screw for 42116, 42136, 42170, 42226 and 42271.....           | 02    |
| 197F | 5556  | Thread (looper, right hand) Take-up Screw.....                                       | 02    |
| 197F | 5556  | Thread (needle) Take-up Screw.....   | 02    |
| 197D | 5554  | Spreader Screw.....  | 02    |
| 203C | 5554  | Feed (hack) Dog Screw for 81-3, 81-4 and 81-6 Machines.....                          | 03    |
| 203F | 5555  | Guide Smoothing Plate Screw for 42238  | 03    |
| 203F | 5554  | Tape Guide Screw for 81-2 Machine ...  | 03    |
| 207F | 5529  | Feed Eccentric Cover Screw for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines          | 02    |
| 207F | 5529  | Feed (front) Eccentric Cover Screw for 81-3, 81-4 and 81-6 Machines.....             | 02    |
| 207F | 5529  | Feed (front) Regulator Indicator Screw for 81-3, 81-4 and 81-6 Machines....          | 02    |
| 207F | 5529  | Feed Regulator Indicator Screw for 81-1, 81-2 and 81-5 Machines.....                 | 02    |
| 207F | 5561  | Thread (looper, left hand) Pull-off Eyelet Screw for 81-10 and 81-12 Machines..      | 02    |
| 208E | 5562  | Thread Unwinder Thread Guard Screw for 41632.....                                    | 02    |
| 209H | 5553  | Looper (left hand) Set Screw for 42051.  | 02    |
| 213F | 5559  | Knife (stationary) Holder Regulating Lever Indicator Screw, obsolete.....            | 03    |
| 213F | 5559  | Knife (stationary) Holder Regulating Lever Latch Bracket Screw for 81-4 Machine..... | 03    |
| 217F | 5555  | Guide Screw for 81-10 to 81-14 Machines  | 03    |
| 217F | 5548  | Hemmer Screw for 35864.....  | 03    |
| 217F | 5556  | Thread (needle) Eyelet Screw.....  | 03    |
| 223F | 5544  | Needle Bar Connecting Link Hinge Pin Set Screw for 42061 and 42222.....              | 02    |
| 227D | 5574  | Roller Arm Lock Spring Screw for 42279 and 42287.....                                | 02    |
| 228D | 5544  | Needle Bar Thread Retainer Bracket Screw.....  | 02    |
| 229D | 5562  | Cloth Plate Extension (lower) Screw for 42100, 42107 and 42146.....                  | 02    |
| 229D | 5562  | Cloth Plate Extension (upper) Screw for 42100, 42107 and 42146.....                  | 02    |
| 229D | 5562  | Cloth Plate Extension Screw for 42230.   | 02    |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME  | EACH  |
|------|-------|---|-------|
| 230F | 5573  | Guide Smoothing Plate Screw for 38571   | \$ 02 |
| 233D | 5530  | Feed (front) Regulator Stop Screw for 42014.....  | 02    |
| 233D | 5530  | Feed Regulator Stop Screw for 42014...  | 02    |
| 233D | 5555  | Guide Finger Screw for 42238.....   | 02    |
| 233D | 5546  | Presser Foot Chaining-off Finger Screw for 42067, 42116, 42136, 42141, 42161, 42170, 42185, 42226, 42240, 42257, 42265 and 42271..... | 02    |
| 233D | 5553  | Thread (looper, left hand) Eyelet Screw   | 02    |
| 233D | 5555  | " " " " Pull-off Screw for 81-2 and 81-5 Machines....   | 02    |
| 236D | 5562  | Cloth Plate Lock Spring Screw for 42100, 42107, 42146 and 42230.....  | 02    |
| 236F | 5559  | Knife (stationary) Holder Regulating Lever Indicator Screw for 81-4 Machine.....  | 02    |
| 283D | 5543  | Feed Eccentric Cover Holder Thumb Screw for 81-10 to 81-14 Machines...  | 10    |
| 283D | 5543  | Frame Top Cover Extension Holder Thumb Screw for 81-1 to 81-6 Machines.....   | 10    |
| 313C | 5569  | Knife Grinder Knife Holder Screw Centre for 41335.....  | 04    |
| 315C | 2642  | Under Driver Driving Pulley Set Screw for 27756.....  | 04    |
| 330D | 5562  | Frame Side Cover (left) Screw.....  | 02    |
| 330D | 5562  | " " " (right) Lock Spring Screw for 81-10 to 81-14 Machines,  | 02    |
| 330D | 5562  | Frame Side Cover (right) Screw.....   | 02    |
| 336F | 5542  | Knife (movable) Holder Guide Set Screw for 42038.....   | 02    |
| 337D | 5530  | Feed (front) Regulator Indicator Plate Screw for 81-3, 81-4 and 81-6 Machines.....  | 02    |
| 337D | 5530  | Feed Regulator Indicator Plate Screw for 81-1, 81-2 and 81-5 Machines....   | 02    |
| 337D | 5543  | Frame Top Cover Extension Cord Guide Screw for 81-1 Machine.....  | 02    |
| 348C | 2642  | Under Driver Dress Guard Screw for 27770.....   | 06    |
| 354C | 1101  | Under Driver Treadle Pitman Rod Clamp Screw for 9079.....   | 06    |
| 356C | 5562  | Rock Shaft Knee Arm Hub Set Screw for 2766.....   | 06    |
| 356C | 5562  | Rock Shaft Knee Plate Set Screw for 2767.....   | 06    |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME   | EACH  |
|------|-------|--|-------|
| 356C | 5562  | Rock Shaft Lifting Bracket Hook Set<br>Screw for 6337.....                               | \$ 06 |
| 356C | 5562  | Rock Shaft Lifting Bracket Set Screw<br>for 6337.....                                    | 06    |
| 356C | 5562  | Rock Shaft Stop Dog Set Screw for 2770   | 06    |
| 356C | 5562  | Under Driver Driving Pulley Hollow<br>Stud Set Screw for 27644.....                      | 06    |
| 362F | 2642  | Under Driver Treadle Stop Collar Set<br>Screw for 2762.....                              | 05    |
| 378C | 5553  | Looper (left hand) Lever Connecting<br>Link Hinge Screw.....                             | 10    |
| 404D | 5542  | Knife (movable) Holder Cap Screw for<br>42036, 42113 and 42215.....                      | 02    |
| 424C | 5562  | Balance Wheel Set Screw for 42001.....   | 05    |
| 427C | 1101  | Under Driver Lever Centre Plug Ad-<br>justing Screw for 27644.....                       | 08    |
| 433C | 1101  | Under Driver Driving Pulley Screw<br>Centre Bearing for 27630.....                       | 08    |
| 440F | 5543  | Knife (stationary) Holder Stop Screw<br>for 81-1 to 81-6 Machines.....                   | 03    |
| 440F | 5543  | Lifting Lever Stop Screw for 42283 and<br>42284.....                                     | 03    |
| 447F | 5574  | Roller Arm Adjusting Screw for 42279<br>and 42287.....                                   | 03    |
| 453C | 5529  | Feed Eccentric Set Screw for 42011.....  | 02    |
| 453C | 5529  | " (front) Eccentric Set Screw for<br>42011.....  | 02    |
| 453C | 5529  | Thread Unwinder Thread Guard Rod<br>Set Screw for 27940.....                             | 02    |
| 456C | 5562  | Thread Unwinder Thread Guard Rod<br>Coupling Set Screw for 41639.....                    | 02    |
| 462C | 5529  | Feed (front) Lifting Eccentric Set Screw<br>for 42012.....                               | 02    |
| 462C | 5529  | Feed Lifting Eccentric Set Screw for<br>42012 and 42208.....                             | 02    |
| 462C | 5544  | Needle Bar Bushing Set Screw for 42251<br>and 42252.....                                 | 02    |
| 462C | 5556  | Thread (looper, left hand) Tube Set<br>Screw.....  | 02    |
| 464C | 5547  | Presser Foot Spring Adjusting Pin Set<br>Screw for 42161, 42181, 42185 and<br>42198..... | 02    |
| 464C | 5547  | Presser Foot Plate (back) Spring Ad-<br>justing Pin Set Screw for 42265.....             | 02    |
| 597C | 2642  | Under Driver Shaft Driving Pulley<br>Clamping Screw for 27070.....                       | 08    |
| 621D | 5542  | Knife (movable) Holder Guide Plate<br>Screw for 81-1 to 81-6 Machines.....               | 02    |

## NUMERICAL LIST OF PARTS

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 634D  | 5574  | Roller Screw for 1991.....  | \$ 08 |
| 637F  | 5556  | Tension (cord) Screw Stud for 81-1<br>Machine.....  | 08    |
| 646D  | 5574  | Roller Arm Hinge Screw for 42279 and<br>42287.....  | 02    |
| 649E  | 5562  | Under Driver Belt Guard Screw for<br>27644.....   | 05    |
| 717C  | 5569  | Knife Grinder Knife Holder Bracket<br>Stop Screw for 41335.....   | 08    |
| 742F  | 5562  | Frame Top Cover Screw.....  | 05    |
| 742F  | 5562  | Throat Plate Screw.....   | 05    |
| 771D  | 5569  | Knife Grinder Knife Holder Clamp<br>Thumb Screw for 41335.....  | 10    |
| 828F  | 5556  | Tension (looper, left hand) Screw Stud.   | 08    |
| 828F  | 5556  | " (looper, right hand) Screw Stud   | 08    |
| 878D  | 5569  | Knife Grinder Frame Oil Hole Stop<br>Screw for 41335.....   | 06    |
| 878D  | 2611  | Under Driver Cone Pulley Oil Hole Stop<br>Screw for 27750.....  | 06    |
| 901C  | 5544  | Needle Bar Connecting Link Hinge Pin<br>Set Screw for 42104.....  | 02    |
| 916F  | 5556  | Tension (needle thread) Screw Stud.....   | 08    |
| 935D  | 5558  | Machine Cushion Screw for 42086.....  | 04    |
| 949E  | 5562  | Arm Screw.....  | 06    |
| 970D  | 5569  | Knife Grinder Knife Holder Regulating<br>Thumb Screw for 41335.....                                     | 20    |
| 1012E | 5529  | Feed (front) Regulator Connection Ad-<br>justing Screw for 42015.....                                   | 05    |
| 1012E | 5529  | Feed Regulator Connection Adjusting<br>Screw for 42015.....   | 05    |
| 1036C | 5530  | Feed (front) Rock Shaft Hinge Pin<br>Bushing Set Screw for 81-3, 81-4 and<br>81-6 Machines.....         | 03    |
| 1036C | 5530  | Feed Rock Shaft Hinge Pin Bushing Set<br>Screw for 81-1, 81-2, 81-5 and 81-10 to<br>81-14 Machines..... | 03    |
| 1036C | 5530  | Frame Rotary Shaft Bushing (front) Set<br>Screw.....  | 03    |
| 1036C | 5553  | Frame Rotary Shaft Crank Set Screw<br>for 42110 and 42211.....  | 03    |
| 1036C | 5530  | Frame Rotary Shaft Flanged Bushing<br>(back) Set Screw.....   | 03    |
| 1036C | 5569  | Knife Grinder Emery Wheel Shaft<br>Pulley Set Screw for 41328.....                                      | 03    |
| 1036C | 5569  | Knife Grinder Knife Holder Bracket<br>Hinge Stud Set Screw for 41329.....                               | 03    |
| 1036C | 5553  | Looper (left hand) Lever Hinge Stud Set<br>Screw.....   | 03    |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 1057E | 5529  | Feed Connecting Rod Cap Screw for 42008.....   | \$ 04 |
| 1057E | 5529  | Feed (front) Connecting Rod Cap Screw for 42008.....                                       | 04    |
| 1057E | 5553  | Looper (right hand) and Spreader Lever Connection Cap (lower) Screw for 42075.....         | 04    |
| 1057E | 5553  | Looper (right hand) and Spreader Lever Connection Cap (upper) Screw for 42075.....         | 04    |
| 1057E | 5553  | Needle Bar Connecting Rod Cap (lower) Serew for 42057.....                                 | 04    |
| 1057E | 5553  | Needle Bar Connecting Rod Cap (upper) Screw for 42057.....                                 | 04    |
| 1092E | 2642  | Under Driver Lever Hinge Screw for 27770.....  | 20    |
| 1093C | 2642  | Under Driver Lever Adjusting Screw for 27770.....  | 10    |
| 1101C | 5543  | Knife (stationary) Holder Screw for 81-1 to 81-3, 81-5 and 81-6 Machines.....              | 10    |
| 1101C | 5543  | Needle Guard Screw for 81-10 to 81-14 Machines.....  | 10    |
| 1117D | 5536  | Welt Guide Regulating Thumb Screw for 81-6 Machine.....                                    | 10    |
| 1120C | 5545  | Presser Lever Hinge Stud Set Serew....   | 03    |
| 1122C | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) Set Serew for 27766.....  | 03    |
| 1122C | 2641  | Under Driver Driving Pulley Shaft Serew Bearing Ball Case (right) Set Serew for 27766..... | 03    |
| 1132C | 5557  | Feed (back) Connecting Link Hinge Serew for 81-3, 81-4 and 81-6 Machines.....              | 06    |
| 1132C | 5557  | Feed (back) Regulator Hinge Screw for 81-3, 81-4 and 81-6 Machines.....                    | 06    |
| 1143C | 5562  | Spool Holder Shaft Centre Stud Set Serew for 41393.....                                    | 03    |
| 1143C | 2641  | Under Driver Cone Pulley Ball Bearing Adjusting Ring Set Screw for 27770..                 | 03    |
| 1148F | 5565  | Lifting Lever Stop Screw for 42133, 42144, 42248 and 42249.....                            | 05    |
| 1149C | 5562  | Thread Unwinder Spool Rest Set Screw for 41435.....  | 04    |
| 1209C | 5536  | Welt Guide Holder Screw for 81-6 Machine.....  | 04    |
| 1229C | 5542  | Knife (movable) Lever Hinge Stud Set Screw for 81-1 to 81-6 Machines.....                  | 04    |

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 1229C | 5565  | Lifting Lever Bracket Screw for 42133, 42144, 42248 and 42249.....                      | \$ 04 |
| 1231F | 5573  | Throat Plate Extension Screw for 81-12 and 81-14 Machines.....                          | 02    |
| 1240F | 5559  | Knife (stationary) Holder Regulating Lever Latch Hinge Screw for 81-4 Machine.....      | 05    |
| 1250F | 5559  | Knife (stationary) Holder Regulating Lever Slide Block Serew Stud for 81-4 Machine..... | 03    |
| 1253C | 5529  | Feed Bar Hinge Pin Set Screw for 42006 and 42205.....                                   | 03    |
| 1253C | 5529  | Feed (front) Bar Hinge Pin Set Screw for 42151.....                                     | 03    |
| 1258C | 5544  | Needle Bar Crank (back) Set Screw for 42103.....  | 02    |
| 1258C | 5544  | Needle Bar Crank (front) Set Screw for 42104.....                                       | 02    |
| 1259C | 5530  | Feed (front) Regulator Set Screw for 42014.....   | 03    |
| 1259C | 5530  | Feed Regulator Set Serew for 42014...   | 03    |
| 1259C | 5553  | Frame Rotary Shaft Crank Set Screw for 42025.....                                       | 03    |
| 1259C | 5553  | Looper (right hand) and Spreader Lever Ball Stud Set Screw for 42073.....               | 03    |
| 1259C | 5554  | Looper (right hand) and Spreader Lever Hinge Pin Bushing Set Screw.....                 | 03    |
| 1259C | 5553  | Needle Bar Crank (back) Ball Stud Set Serew for 42103.....                              | 03    |
| 1259C | 5553  | Needle Bar Crank (back) Position Screw for 42103.....                                   | 03    |
| 1259C | 5553  | Needle Bar Crank (front) Position Screw for 42104.....                                  | 03    |
| 1288D | 5565  | Lifting Lever Bracket Serew for 42283 and 42284.....                                    | 06    |
| 1301D | 5565  | Lifting Lever Hinge Screw for 42133, 42144, 42248, 42249, 42283 and 42284               | 12    |
| 1324C | 5545  | Presser Foot Screw for all machines except 81-12 and 81-14.....                         | 05    |
| 1354C | 5562  | Balance Wheel Position Screw for 42001  | 04    |
| 1372F | 5562  | Cloth Plate Hinge Serew, obsolete.....  | 10    |
| 1373C | 5529  | Feed Connecting Rod Hinge Screw for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....   | 10    |
| 1373C | 5529  | Feed (front) Connecting Rod Hinge Serew for 81-3, 81-4 and 81-6 Machines                | 10    |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 1373C | 5529  | Feed (front) Regulator Connection Hinge Screw for 81-3, 81-4 and 81-6 Machines.....            | \$ 10 |
| 1373C | 5529  | Feed Regulator Connection Hinge Screw for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....    | 10    |
| 1373C | 5542  | Knife (movable) Lever Connection Hinge Screw for 81-1 to 81-6 Machines.....                    | 10    |
| 1374C | 5530  | Feed (front) Regulating Screw Stud for 81-3, 81-4 and 81-6 Machines.....                       | 15    |
| 1374C | 5530  | Feed Regulating Screw Stud for 81-1, 81-2, 81-5 and 81-10 to 18-14 Machines.....               | 15    |
| 1375C | 5553  | Frame Rotary Shaft Crank Position Screw for 42025, 42110 and 42211.....                        | 03    |
| 1376C | 5543  | Knife (stationary) Holder Regulating Thumb Screw for 81-1 to 81-3, 81-5 and 81-6 Machines..... | 10    |
| 1377C | 5545  | Presser Lever Screw Stud (eccentric) for all machines except 81-12 and 81-14.....              | 10    |
| 1378D | 5545  | Pressure Regulating Thumb Screw.....   | 10    |
| 1407E | 5563  | Machine Base Thumb Screw, for 3 in. table (Accessories).....                                   | 30    |
| 1408E | 5563  | Machine Base Thumb Screw, for 2 in. table (Accessories).....                                   | 25    |
| 1437D | 5562  | Cloth Plate Hinge Screw.....   | 10    |
| 1444C | 5557  | Feed (back) Regulator Thumb Screw for 81-3, 81-4 and 81-6 Machines.....                        | 10    |
| 1507E | 2642  | Under Driver Lever Hinge Screw Nut for 27770.....  | 05    |
| 1508E | 5569  | Knife Grinder Emery Wheel Clamping Nut for 41335.....  | 06    |
| 1508E | 1101  | Under Driver Lever Centre Plug Adjusting Screw Nut for 27644.....                              | 06    |
| 1513E | 2642  | Under Driver Lever Adjusting Screw Nut for 27770.....  | 05    |
| 1519E | 5569  | Knife Grinder Knife Holder Screw Centre Nut for 41335.....                                     | 03    |
| 1520E | 5529  | Feed Connecting Rod Hinge Screw Nut for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....      | 03    |
| 1520E | 5529  | Feed (front) Connecting Rod Hinge Screw Nut for 81-3, 81-4 and 81-6 Machines.....              | 03    |
| 1520E | 5529  | Feed (front) Regulator Connection Hinge Screw Nut for 81-3, 81-4 and 81-6 Machines.....        | 03    |

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 1520E | 5529  | Feed Regulator Connection Hinge Screw Nut for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....                         | \$ 03 |
| 1520E | 5569  | Knife Grinder Knife Holder Bracket Stop Screw Nut for 41335.....  | 03    |
| 1520E | 5542  | Knife (movable) Lever Connection Knife Hinge Screw Nut for 81-1 to 81-6 Machines.....                                   | 03    |
| 1520E | 5553  | Looper (left hand) Lever Connecting Link Hinge Screw Nut.....   | 03    |
| 1528D | 5574  | Roller Screw Nut for 1991.....  | 03    |
| 1534D | 5543  | Knife (stationary) Clamping Stud Thumb Nut for 81-1 to 81-6 Machines.....   | 10    |
| 1547D | 5565  | Cloth Plate Hinge Screw Nut, obsolete.....  | 03    |
| 1547D | 5543  | Knife (stationary) Holder Stop Screw Nut for 81-1 to 81-6 Machines.....   | 03    |
| 1547D | 5565  | Lifting Lever Stop Screw Nut for 42133, 42144, 42248, 42249, 42283 and 42284.....                                       | 03    |
| 1547D | 5545  | Presser Lever Screw Stud Nut for all machines except 81-12 and 81-14.....   | 03    |
| 1547D | 5574  | Roller Arm Adjusting Screw Nut for 42279 and 42287.....   | 03    |
| 1560C | 5556  | Tension (cord) Regulating Thumb Nut for 81-1 Machine.....   | 04    |
| 1560C | 5556  | Tension (looper, left hand) Regulating Thumb Nut.....   | 04    |
| 1560C | 5556  | Tension (looper, right hand) Regulating Thumb Nut.....  | 04    |
| 1560C | 5556  | Tension (needle thread) Regulating Thumb Nut.....   | 04    |
| 1629C | 5544  | Needle Clamping Nut.....  | 05    |
| 1655E | 5562  | Cloth Plate Hinge Screw Nut.....  | 04    |
| 1680C | 5530  | Feed (front) Regulating Screw Stud Nut for 81-3, 81-4 and 81-6 Machines.....  | 06    |
| 1680C | 5530  | Feed Regulating Screw Stud Nut for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....                                    | 06    |
| 1991  | 5574  | Roller, 1½ in. diam., with 634D and 1528D, for 42279 and 42287.....   | 75    |
| 2102  | 5556  | Tension (cord) Disc for 81-1 Machine.....   | 05    |
| 2102  | 5556  | " (looper, left hand) Disc.....   | 05    |
| 2102  | 5556  | " (looper, right hand) Disc.....  | 05    |
| 2102  | 5556  | " (needle thread) Disc.....   | 05    |
| 2103  | 5556  | " " " Spring for 81-5, 81-10, 81-12 and 81-14 Machines and for sewing very heavy pockets in pants for 81-2 Machine..... | 03    |



| NO.                         | PLATE | NAME   | EACH  |
|-----------------------------|-------|--|-------|
| 2532                        | 5546  | Presser Foot Hinge Pin for 42141, 42170 and 42271.....per 100  | \$ 10 |
| 2532                        | 5546  | Presser Foot Plate (front) Hinge Pin for 42265.....per 100   | 10    |
| 2718                        | 2642  | Under Driver Dress Guard Screw Washer for 27770.....   | 01    |
| 2749                        | 5543  | Feed Eccentric Cover Holder Thumb Screw Washer for 81-10 to 81-14 Machines.....                            | 01    |
| 2749                        | 5543  | Frame Top Cover Extension Holder Thumb Screw Washer for 81-1 to 81-6 Machines.....                         | 01    |
| 2762                        | 2642  | Under Driver Treadle Stop Collar with 362F, for 27640.....   | 10    |
| 2763                        | 5564  | Rock Shaft for 42143.....  | 10    |
| Nos. 2765 TO 2767 FOR 2768. |       |  |       |
| 2765                        | 5564  | Rock Shaft Knee Arm.....   | 10    |
| 2766                        | 5564  | " " " " Hub with 356c..  | 15    |
| 2767                        | 5564  | " " " " Plate with 356c.....   | 18    |
| 2768                        | —     | Rock Shaft Knee Arm complete for 42143, Nos. 2765 to 2767.....   | 40    |
| 2770                        | 5564  | Rock Shaft Stop Dog with 356c, for 42143.....  | 12    |
| 2878                        | 363   | Under Driver Treadle Stand for 27642..   | 15    |
| 4389                        | 5543  | Arm Dowel Pin.....   | 02    |
| 4718                        | 5558  | Machine Base Cushion (felt) for 42086..  | 01    |
| 4822                        | 5566  | Wrench for 1528 and 1547 (Accessories)   | 05    |
| 4879                        | 5566  | Chain Connecting Link for 4885.....  | 03    |
| Nos. 4881 TO 4884 FOR 4885. |       |  |       |
| 4881                        | 5564  | Treadle.....   | 30    |
| 4882                        | 5566  | " Shaft.....   | 05    |
| 4883                        | 5566  | " Spring.....  | 10    |
| 4884                        | 5564  | " Stand.....   | 25    |
| 4885                        | 5564  | Treadle complete for 42133, 42248 and 42283, Nos. 4879, 4881 to 4884 and two wood screws 1 in. No. 16..... | 75    |
| 6337                        | 5564  | Rock Shaft Lifting Bracket with two 356c, for 42143.....   | 20    |
| 6439                        | —     | Chain, 36 in. to 45 in., for 42133, 42248 and 42283.....   | 20    |
| 7071                        | 5555  | Guide Screw Washer for 81-10 to 81-14 Machines.....  | 01    |
| 7071                        | 5555  | Guide Smoothing Plate Screw Washer for 42238.....  | 01    |
| 7071                        | 5548  | Hemmer Screw Washer for 35864.....   | 01    |

| NO.   | PLATE | NAME  | EACH  |
|-------|-------|---|-------|
| 7125  | 5564  | Rock Shaft Lifting Bracket Hook for 42143.....  | \$ 15 |
| 7958  | 2642  | Under Driver Driving Pulley Friction Ring Stop Pin for 27630 and 27756..                | 01    |
| 7958  | 2642  | Under Driver Driving Pulley Screw Centre Bearing Dowel Pin for 27630..                  | 01    |
| 8064  | —     | Spool Holder Shaft Cone for 41396.....  | 07    |
| 8238  | 5556  | Tension (needle thread) Spring for 81-2 Machine.....                                    | 05    |
| 8800  | 5530  | Feed (front) Regulating Screw Stud Washer for 81-3, 81-4 and 81-6 Machines.....         | 06    |
| 8800  | 5530  | Feed Regulating Screw Stud Washer for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines..... | 06    |
| 8908  | 5566  | Wrench for 1520 and 1655 (Accessories)  | 08    |
| 9079  | 362   | Under Driver Treadle Pitman Rod Clamp with 354c, for 27640.....                         | 12    |
| 9082  | 1101  | Under Driver Treadle Bearing Cotter Pin for 27642.....                                  | 01    |
| 9320  | 5547  | Presser Foot Hinge Pin for 42161, 42181, 42185 and 42198.....per 100                    | 10    |
| 9320  | 5547  | Presser Foot Plate (back) Hinge Pin for 42265.....per 100                               | 10    |
| 9842  | 5558  | Machine Base Thumb Screw Spring Washer (Accessories).....                               | 02    |
| 10106 | 5544  | Needle Bar Thread Retainer Disc.....  | 03    |
| 10107 | 5544  | " " " " Spring....  | 01    |
| 10148 | 5556  | Tension (cord) Spring for 81-1 Machine  | 03    |
| 10148 | 5556  | " (looper, left hand) Spring for 81-1, 81-10, 81-11 and 81-13 Machines                  | 03    |
| 10148 | 5556  | Tension (looper, right hand) Spring....   | 03    |
| 10148 | 5556  | " (needle thread) Spring for 81-1, 81-3, 81-4, 81-6, 81-11 and 81-13 Machines.....      | 03    |
| 12178 | 1101  | Under Driver Lever Centre Plug (wood) for 27644.....                                    | 01    |
| 12242 | 5564  | Rock Shaft Hanger with two wood screws 1 in. No. 10 for 42143.....                      | 08    |
| 12459 | 2641  | Under Driver Cone Pulley Oil Hole Stop Screw Washer (leather) for 27750, per 100.....   | 50    |
| 14058 | 5547  | Presser Foot Plate (back) Spring for 42265.....   | 02    |
| 14058 | 5547  | Presser Foot Spring for 42161, 42181, 42185 and 42198.....                              | 02    |
| 14063 | 5558  | Machine Base Thumb Screw Spring (Accessories).....                                      | 10    |

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 14222 | 5569  | Knife Grinder Knife Holder Clamp<br>Steady Pin for 41330.....  | \$ 01 |
| 17547 | 5556  | Tension (looper, right hand) Thread<br>Guide.....  | 25    |
| 17886 | 5572  | Lifting Lever Pitman for 42284.....  | 10    |
| 19044 | 5536  | Welt Guide Holder Screw Washer for<br>81-6 Machine.....  | 02    |
| 19045 | 5543  | Frame Side Cover (left) Handle for<br>42027 and 42193.....   | 05    |
| 25033 | 5565  | Lifting Lever Spring for 42283 and<br>42284.....   | 02    |
| 25303 | 2641  | Under Driver Cone Pulley Ball, size<br>$\frac{1}{4}$ in., for 27770..... per 100   | 1 00  |
| 25303 | 2641  | Under Driver Driving Pulley Shaft Ball,<br>size $\frac{1}{4}$ in., for 27760 and 27765,<br>per 100.....  | 1 00  |
| 25303 | 2641  | Under Driver Driving Pulley Shaft<br>Screw Bearing Ball Case (left) Friction<br>Stud Ball, size $\frac{1}{4}$ in., for 27760,<br>per 100.....    | 1 00  |
| 25957 | 5566  | Oiler with 25958 (Accessories).....  | 12    |
| 25958 | 5566  | " Spout, 4 $\frac{1}{2}$ in. long, for 25957.....  | 04    |
| 26151 | 5566  | Screw Driver (Accessories).....  | 10    |
| 26276 | 5546  | Presser Foot Hinge Pin for 42226.....  | 01    |
| 27070 | 363   | Under Driver Shaft Driving Pulley<br>(sectional, grooved) 10 in. diam.,<br>1 $\frac{3}{16}$ in. bore, with two 597c, for 27645<br>and 27771..... | 45    |
| 27473 | 1101  | Under Driver Cone Pulley Centre Bear-<br>ing for 27509.....  | 08    |
| 27474 | 363   | Under Driver Dress Guard (right hand)<br>for 27644.....  | 08    |
| 27483 | 1101  | Under Driver Lever Brake Spring for<br>27644.....  | 02    |
| 27485 | 1101  | Under Driver Lever Hinge Pin for 27644.....  | 01    |
| 27497 | 1101  | " " " Brake Strip<br>(leather) for 27644.....  | 02    |
| 27508 | 362   | Under Driver Belt Guard for 27644.....   | 08    |
| 27509 | 362   | " " Cone Pulley (grooved)<br>three speed, 2 $\frac{1}{2}$ in., 3 $\frac{3}{4}$ in. and 5 $\frac{1}{4}$ in.<br>diam., with 27473, for 27644.....  | 60    |
| 27598 | —     | Under Driver Driving Pulley Friction<br>Ring (leather) for 27630 and 27756...  | 05    |
| 27600 | 1101  | Under Driver Driving Pulley Hollow<br>Stud Position Stud for 27631.....  | 02    |
| 27623 | 5571  | Thread Unwinder Spool Pin for 41435...   | 08    |
| 27630 | 362   | Under Driver Driving Pulley (grooved)<br>6 in. diam., with 433c, 27598 and two<br>7958, for 27644.....   | 60    |

| NO.                            | PLATE | NAME  | EACH  |
|--------------------------------|-------|---|-------|
| 27631                          | 1101  | Under Driver Driving Pulley Hollow<br>Stud with 27600, for 27644.....   | \$ 15 |
| 27632                          | —     | Under Driver Driving Pulley Hollow<br>Stud Wick for 27633.....  | 01    |
| Nos. 27633 TO 27635 FOR 27644. |       |   |       |
| 27633                          | —     | Under Driver Driving Pulley Hollow<br>Stud Wick Wire with 27632.....  | 05    |
| 27634                          | 362   | Under Driver Frame.....   | 60    |
| 27635                          | 362   | " " Oil Cup.....  | 25    |
| 27636                          | 363   | " " Treadle for 27642.....  | 30    |
| Nos. 27637 TO 27639 FOR 27640. |       |   |       |
| 27637                          | 362   | Under Driver Treadle Pitman Rod<br>(lower).....   | 05    |
| 27638                          | 1101  | Under Driver Treadle Pitman Rod<br>(lower) Spring.....  | 03    |
| 27639                          | 362   | Under Driver Treadle Pitman Rod<br>(upper).....   | 05    |
| 27640                          | 362   | Under Driver Treadle Pitman complete<br>for 27643, Nos. 2762, 9079 and 27637<br>to 27639.....   | 35    |
| 27642                          | —     | Under Driver Treadle complete for<br>27643, Nos. 2878, 9082, 27636 and<br>four wood screws 1 in. No. 16.....  | 45    |
| 27643                          | —     | Under Driver Treadle and Pitman<br>complete for 27645 and 27771, Nos.<br>27640 and 27642.....   | 80    |
| 27644                          | —     | Under Driver Transmitter complete for<br>27645, Nos. 138E, 356C, 427E, 649E,<br>1508E, 12178, 27474, 27483, 27485,<br>27497, 27508, 27509, 27630, 27631,<br>27633 to 27635, 41338, two 145E and<br>four wood screws 1 $\frac{1}{2}$ in. No. 16..... | 3 00  |
| 27645                          | —     | Under Driver, lever pressure, three<br>speed, right hand (oil controlling<br>pulley) complete, Nos. 27070, 27643<br>and 27644.....  | 4 00  |
| 27739                          | 5571  | Thread Unwinder Thread Cone (wood)<br>for 41438.....  | 05    |
| Nos. 27750 TO 27757 FOR 27770. |       |   |       |
| 27750                          | 2640  | Under Driver Cone Pulley (grooved)<br>two speed, 3 $\frac{3}{4}$ in. and 5 $\frac{1}{4}$ in. diam.,<br>with 878D and 12459.....   | 60    |
| 27751                          | 2641  | Under Driver Driving Pulley Shaft Ball<br>Bearing Collar.....   | 25    |

| NO.                            | PLATE | NAME  | EACH  |
|--------------------------------|-------|---|-------|
| 27752                          | 2641  | Under Driver Driving Pulley Shaft Ball Bearing Collar Pin.....  | \$ 04 |
| 27753                          | 2641  | Under Driver Cone Pulley Ball Bearing Adjusting Ring.....   | 15    |
| 27754                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) Friction Stud Extension Pin.....   | 02    |
| 27755                          | 2640  | Under Driver Dress Guard (right hand)   | 10    |
| 27756                          | 2640  | " " Driving Pulley (grooved)<br>6 in. diam., with 315c, 7958 and 27598  | 60    |
| 27757                          | 2641  | Under Driver Driving Pulley Shaft.....  | 60    |
| 27758                          | 2641  | " " " " " Ball<br>Safety Washer for 27760 and 27765.  | 01    |
| 27759                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) for 27760.....   | 20    |
| 27760                          | —     | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) complete for 27770, Nos. 27758, 27759, 27761 to 27763 and twelve 25303.... | 50    |
| Nos. 27761 TO 27763 FOR 27760. |       |   |       |
| 27761                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) Friction Stud.....   | 10    |
| 27762                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) Friction Stud Ball Plate.....  | 05    |
| 27763                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (left) Friction Stud Ball Plate Washer.....                                       | 01    |
| 27764                          | 2641  | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (right) for 27765.....  | 20    |
| Nos. 27765 TO 27767 FOR 27770. |       |   |       |
| 27765                          | —     | Under Driver Driving Pulley Shaft Screw Bearing Ball Case (right) complete, Nos. 27758, 27764 and eight 25303.....                          | 30    |
| 27766                          | 2640  | Under Driver Frame with two 1122c....   | 75    |
| 27767                          | 2640  | " " Lever with 27768 and two 27878.....   | 35    |
| 27768                          | 2642  | Under Driver Lever Brake (leather, two pieces) for 27767.....   | 03    |
| 27769                          | 2642  | Under Driver Lever Spring for 27770..   | 10    |

| NO.                            | PLATE | NAME   | EACH       |
|--------------------------------|-------|--|------------|
| 27770                          | —     | Under Driver Transmitter complete for 27771, Nos. 348c, 1092E, 1093c, 1507E, 1513E, 2718, 27750 to 27752, 27754 to 27757, 27760, 27765 to 27767, 27769, two each 1143c, 27753, 27795, three wood screws 1 in. No. 16 and twenty-two 25303..... | \$3 00     |
| 27771                          | —     | Under Driver (ball bearing) lever pressure, two speed, right hand, complete, Nos. 27070, 27643 and 27770..   | 4 00       |
| 27795                          | 2641  | Under Driver Cone Pulley Ball Bearing Adjusting Ring Set Screw Washer for 27770.....   | per 100 25 |
| 27878                          | 2642  | Under Driver Lever Brake Rivet for 27767.....  | 01         |
| 27940                          | 557I  | Thread Unwinder Spool Stand with 453c, for 41438.....  | 20         |
| 29599                          | 5554  | Looper (right hand) and Spreader Lever Connection Oil Tube Packing (felt) for 42106.....   | per 100 25 |
| 35095                          | 5566  | Tweezers, 6 in. (Accessories).....   | 40         |
| 35864                          | 5548  | Hemmer on Shank, for 1/2 in. hem, for blankets, for 81-10 Machine.....   | 3 00       |
| 35865                          | 5548  | Presser Foot for 35864.....  | 1 00       |
| 37551                          | 5573  | Feed Regulator Stop for 81-13 Machine  | 10         |
| 38534                          | 5560  | Needle Bar (hollow) for 81-5, 81-10, 81-12 and 81-14 Machines.....   | 75         |
| 38571                          | 5573  | Guide with 230F and 38572, for 81-13 Machine.....  | 60         |
| 38572                          | 5573  | Guide Smoothing Plate for 38571.....   | 20         |
| 39541                          | 5545  | Presser Foot Screw Washer for all machines except 81-14.....   | 05         |
| 39541                          | 5545  | Roller Presser Screw Washer for 81-14 Machine.....   | 05         |
| 40247                          | 5544  | Needle Bar Connecting Link Hinge Pin   | 05         |
| 40326                          | 5555  | Frame Rotary Shaft Flanged Bushing (back) Oil Pad (braided cotton)....   | 01         |
| Nos. 41326 TO 41334 FOR 41335. |       |  |            |
| 41326                          | 5568  | Knife Grinder Emery Wheel.....   | 80         |
| 41327                          | 5568  | " " " " S h a f t  | 1 50       |
| 41328                          | 5568  | " " " " "  |            |
|                                |       | Pulley with 1036c.....   | 50         |
| 41329                          | 5567  | Knife Grinder Frame with 1036c.....  | 5 25       |
| 41330                          | 5568  | " " Knife Holder with two 14222.....   | 1 25       |
| 41331                          | 5568  | Knife Grinder Knife Holder Bracket with 157E.....  | 1 25       |

| NO.                            | PLATE | NAME  | EACH  |
|--------------------------------|-------|---|-------|
| 41332                          | 5569  | Knife Grinder Knife Holder Spring.....  | \$ 05 |
| 41333                          | 5569  | " " " " C l a m p   | 35    |
| 41334                          | 5569  | " " " " " "   |       |
|                                |       | Spring.....   | 03    |
| 41335                          | —     | Knife Grinder complete for 42033, 42046,<br>42111 and 42213, Nos. 717c, 970b,<br>1508E, 1520E, 41326 to 41332, 42065,<br>two each 313C, 771D, 878D, 1519E,<br>41333, 41334, 41513 and three wood<br>screws 1¼ in. No. 12..... | 13 35 |
| 41338                          | 362   | Under Driver Lever for 27644.....   | 25    |
| Nos. 41393 TO 41396 FOR 41397. |       |   |       |
| 41393                          | 5570  | Spool Holder Bracket with two 1143C..   | 1 00  |
| 41394                          | 5570  | " " Shaft.....  | 25    |
| 41395                          | 5570  | " " " Centre Stud.....  | 10    |
| 41396                          | 5570  | " " " Cone 8064 with 193c   | 10    |
| 41397                          | 5570  | Spool Holder complete, Nos. 41393,<br>41394 and two each 41395, 41396 and<br>wood screws 1¼ in. No. 12.....   | 1 75  |
| 41434                          | 5571  | Thread Unwinder Spool Rest for 41435  | 40    |
| 41435                          | —     | " " " " 41434 with<br>1149c and three each 155c and 27623,<br>for 41438.....  | 75    |
| 41438                          | 5571  | Thread Unwinder complete, for three<br>large spools or three large cones of<br>thread, Nos. 27940, 41435, 41632,<br>41640 and three each 27739, 41514<br>and wood screws 1 in. No. 12.....                                    | 2 30  |
| 41513                          | 5569  | Knife Grinder Emery Wheel Washer<br>for 41335.....  | 25    |
| 41514                          | 5571  | Thread Unwinder Spool Weight, 4 in.<br>diam., with 41515, for 41438.....  | 15    |
| 41515                          | 5558  | Thread Unwinder Spool Weight Centre<br>Pin for 41514.....   | 05    |
| 41569                          | 5558  | Thread Unwinder Thread Guard Eyelet<br>for 41632.....   | 02    |
| 41632                          | 5571  | Thread Unwinder Thread Guard with<br>208E and three 41569, for 41438.....   | 40    |
| Nos. 41637 TO 41639 FOR 41640. |       |   |       |
| 41637                          | 5571  | Thread Unwinder Thread Guard Rod<br>(lower).....  | 10    |
| 41638                          | 5571  | Thread Unwinder Thread Guard Rod<br>(upper).....  | 15    |
| 41639                          | 5571  | Thread Unwinder Thread Guard Rod<br>Coupling with two 456c.....   | 20    |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 41640  | —     | Thread Unwinder Thread Guard Rod<br>complete, 30 inches long, for 41438,<br>Nos. 41637 to 41639.....      | \$ 45 |
| 42001  | 5525  | Balance Wheel with 424c and 1354c...  | 1 00  |
| 42002  | 5526  | Cloth Plate for 42100 and 42107.....  | 3 00  |
| 42003  | 5526  | " " Extension (lower) for 42100,<br>42107 and 42146.....  | 3 00  |
| 42004  | 5527  | Cloth Plate Extension (upper) for 42100,<br>obsolete.....   | 20    |
| 42005  | 5526  | Cloth Plate Lock Spring for 42100, 42107,<br>42146 and 42230.....   | 15    |
| 42006  | 5529  | Feed Bar with 1253c for 81-1, 81-2 and<br>81-5 Machines.....  | 2 00  |
| 42007  | 5529  | Feed Bar Hinge Pin for 81-1, 81-2, 81-5<br>and 81-10 to 81-14 Machines.....                               | 15    |
| 42007  | 5529  | Feed (front) Bar Hinge Pin for 81-3,<br>81-4 and 81-6 Machines.....                                       | 15    |
| 42008  | 5529  | Feed Connecting Rod with 42009 and<br>two 1057E, for 81-1, 81-2, 81-5 and<br>81-10 to 81-14 Machines..... | 60    |
| 42008  | 5529  | Feed (front) Connecting Rod with 42009<br>and two 1057E, for 81-3, 81-4 and 81-6<br>Machines.....         | 60    |
| *42009 | —     | Feed Connecting Rod Cap for 42008....   | —     |
| *42009 | —     | " (front) Connecting Rod Cap for<br>42008.....  | —     |
| 42010  | 5532  | Feed Dog for 81-1 Machine.....  | 75    |
| 42011  | 5529  | " Eccentric with two 453c, for 81-1,<br>81-2, 81-5 and 81-10 to 81-14 Machines                            | 1 00  |
| 42011  | 5529  | Feed (front) Eccentric with two 453c,<br>for 81-3, 81-4 and 81-6 Machines....                             | 1 00  |
| 42012  | 5529  | Feed Lifting Eccentric with two 462c,<br>for 81-1, 81-2 and 81-10 to 81-14<br>Machines.....               | 1 50  |
| 42012  | 5529  | Feed (front) Lifting Eccentric with two<br>462c, for 81-3, 81-4 and 81-6 Machines                         | 1 50  |
| 42013  | 5529  | Feed Lifting Eccentric Connection for<br>81-1, 81-2, 81-5 and 81-10 to 81-14<br>Machines.....             | 1 00  |
| 42013  | 5529  | Feed (front) Lifting Eccentric for 81-3,<br>81-4 and 81-6 Machines.....                                   | 1 00  |
| 42014  | 5530  | Feed Regulator with 233D and two<br>1259c, for 81-1, 81-2, 81-5 and 81-10<br>to 81-14 Machines.....       | 1 25  |
| 42014  | 5530  | Feed (front) Regulator with 233D and<br>two 1259c, for 81-3, 81-4 and 81-6<br>Machines.....               | 1 25  |

| NO.    | PLATE | NAME   | EACH   |
|--------|-------|--|--------|
| 42015  | 5529  | Feed Regulator Connection with 1012E, for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....          | \$1 00 |
| 42015  | 5529  | Feed (front) Regulator Connection with 1012E, for 81-3, 81-4 and 81-6 Machines.....                  | 1 00   |
| 42016  | 5530  | Feed Regulator Hinge Stud for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines.....                      | 60     |
| 42016  | 5530  | Feed (front) Regulator Hinge Stud for 81-3, 81-4 and 81-6 Machines.....                              | 60     |
| 42017  | 5529  | Feed Regulator Indicator for 81-1, 81-2 and 81-5 Machines.....                                       | 25     |
| 42017  | 5529  | Feed (front) Regulator Indicator for 81-3, 81-4 and 81-6 Machines.....                               | 25     |
| 42018  | 5530  | Feed Regulator Indicator Plate for 81-1, 81-2 and 81-5 Machines.....                                 | 25     |
| 42018  | 5530  | Feed (front) Regulator Indicator Plate for 81-3, 81-4 and 81-6 Machines.....                         | 25     |
| 42019  | 5530  | Feed Rock Shaft for 42020.....   | 50     |
| 42020  | —     | Feed Rock Shaft complete for 81-1, 81-2, 81-5 and 81-10 to 81-14 Machines, Nos. 42019 and 42021..... | 85     |
| 42021  | 5530  | Feed Rock Shaft Crank with 157E, for 42020.....  | 35     |
| 42021  | 5530  | Feed (front) Rock Shaft Crank with 157E, for 42155.....  | 35     |
| *42022 | —     | Frame for 81-1 to 81-3, 81-6, 81-11 and 81-13 Machines.....  | —      |
| 42023  | 5525  | Frame Rotary Shaft for 81-1 to 81-4, 81-6, 81-11, 81-13 and 81-14 Machines.....                      | 2 00   |
| 42024  | 5525  | Frame Rotary Shaft Bushing (front).....  | 35     |
| 42025  | 5553  | " " " Crank with 1259C and 1375C, for 81-1, 81-3, 81-4, 81-6, 81-11, 81-13 and 81-14 Machines.....   | 2 00   |
| 42026  | 5525  | Frame Rotary Shaft Flanged Bushing (back).....   | 60     |
| 42027  | 5527  | Frame Side Cover (left) with 19045, for 81-1 to 81-6 Machines.....                                   | 25     |
| 42028  | 5526  | Frame Side Cover (right) hinged.....   | 40     |
| 42029  | 5527  | " Top Cover for 81-1 to 81-6, 81-11 and 81-13 Machines.....  | 2 50   |
| 42030  | 5543  | Frame Top Cover Extension for 81-1 to 81-4 and 81-6 Machines.....                                    | 25     |
| 42031  | 5543  | Frame Top Cover Extension Cord Guide for 81-1 Machine.....   | 30     |
| 42033  | 5542  | Knife (movable) for 81-1 Machine.....  | 15     |
| 42034  | 5542  | " " " Gib for 42036.....   | 50     |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 42035  | 5542  | Knife (movable) Holder for 42036, 42113 and 42215.....  | \$ 50 |
| 42036  | —     | Knife (movable) Holder 42035 with 133F, 42034, 42037, 42040 and two 404D, for 81-1 Machine.....         | 1 25  |
| 42037  | 5542  | Knife (movable) Holder Cap for 42036 and 42113.....   | 15    |
| 42038  | 5542  | Knife (movable) Holder Guide with 336F, for 81-1 to 81-6 Machines.....                                  | 30    |
| 42039  | 5542  | Knife (movable) Holder Guide Plate for 81-1 to 81-6 Machines.....                                       | 15    |
| 42040  | 5542  | Knife (movable) Holder Screw Extension Pin for 42036, 42113 and 42215.....                              | 03    |
| 42041  | 5542  | Knife (movable) Holder Spring for 81-1 to 81-6 Machines.....  | 03    |
| 42042  | 5542  | Knife (movable) Lever for 81-1 to 81-6 Machines.....  | 1 50  |
| 42043  | 5542  | Knife (movable) Lever Connection with 42044 and two 175E, for 81-1 to 81-4 and 81-6 Machines.....       | 1 00  |
| *42044 | —     | Knife (movable) Lever Connection Cap for 42043.....   | —     |
| 42045  | 5542  | Knife (movable) Lever Hinge Stud for 81-1 to 81-6 Machines.....   | 50    |
| 42045  | 5545  | Presser Lever Hinge Stud.....   | 50    |
| 42046  | 5543  | Knife (stationary) with 42049, for 81-1 to 81-6 Machines.....   | 15    |
| 42047  | 5543  | Knife (stationary) Holder for 81-1 Machine.....   | 3 50  |
| 42048  | 5543  | Knife (stationary) Clamping Stud for 81-1 to 81-6 Machines.....   | 40    |
| 42049  | 5543  | Knife (stationary) Stud for 42046.....  | 02    |
| 42050  | 5553  | Looper (left hand) for 81-1 Machine.....  | 2 00  |
| 42051  | 5553  | " " " Lever with 209H.....  | 3 00  |
| 42052  | 5553  | " " " Connecting Link.....  | 75    |
| 42053  | 5553  | " " " Lever Hinge Stud.....   | 1 25  |
| 42054  | 5544  | Needle Bar for 81-1 to 81-4, 81-6, 81-11 and 81-13 Machines.....  | 75    |
| 42055  | 5544  | Needle Bar Connecting Link.....   | 1 25  |
| 42057  | 5544  | " " " Rod with 42059, 42076 and four 1057E.....   | 1 50  |
| *42059 | —     | Looper (right hand) and Spreader Lever Connection Cap (upper) for 42075.....                            | 35    |
| *42059 | —     | Needle Bar Connecting Rod Cap (upper) for 42057.....  | 35    |
| 42061  | 5544  | Needle Bar Connecting Bracket with 187D and 223F, for 81-1 to 81-4, 81-6, 81-11 and 81-13 Machines..... | 1 00  |

| NO.    | PLATE | NAME  | EACH  |
|--------|-------|---|-------|
| 42065  | 5569  | Knife Grinder Knife Holder Bracket<br>Hinge Stud for 41335.....   | \$ 75 |
| 42066  | 5544  | Needle Guard.....   | 40    |
| 42067  | 5546  | Presser Foot with 233D and 42068, for<br>81-1 Machine.....  | 1 50  |
| 42068  | 5546  | Presser Foot Chaining-off Finger for<br>42067.....  | 40    |
| 42069  | 5545  | Presser Lever for 81-1 to 81-4, 81-6,<br>81-11 and 81-13 Machines.....  | 2 50  |
| 42070  | 5545  | Presser Lever Lifter for all machines<br>except 81-12 and 81-14.....  | 20    |
| 42071  | 5545  | Presser Lever Spring.....   | 05    |
| 42072  | 5554  | Spreader for 81-1 to 81-4, 81-6, 81-11,<br>81-13 and 81-14 Machines.....  | 2 50  |
| 42073  | 5553  | Looper (right hand) and Spreader Lever<br>with 1259C.....   | 3 50  |
| 42074  | 5553  | Looper (right hand) and Spreader Lever<br>Ball Stud for 81-1 to 81-4, 81-6, 81-11,<br>81-13 and 81-14 Machines..... | 75    |
| 42074  | 5553  | Needle Bar Crank (back) Ball Stud....   | 75    |
| 42075  | 5553  | Looper (right hand) and Spreader Lever<br>Connection with 42059, 42076 and<br>four 1057E.....                       | 1 50  |
| *42076 | —     | Looper (right hand) and Spreader Lever<br>Connection Cap (lower) for 42075....                                      | 35    |
| *42076 | —     | Needle Bar Connecting Rod Cap (lower)<br>for 42057.....   | 35    |
| 42077  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Guide.....   | 75    |
| 42077  | 5554  | Needle Bar Connecting Rod Guide.....  | 75    |
| 42078  | 5554  | Looper (right hand) and Spreader Lever<br>Hinge Pin.....  | 25    |
| 42079  | 5530  | Feed Rock Shaft Hinge Pin Bushing for<br>81-1, 81-2, 81-5 and 81-10 to 81-14<br>Machines.....                       | 50    |
| 42079  | 5530  | Feed (front) Rock Shaft Hinge Pin<br>Bushings for 81-3, 81-4 and 81-6<br>Machines.....                              | 50    |
| 42079  | 5554  | Looper (right hand) and Spreader Lever<br>Hinge Pin Bushing.....  | 50    |
| 42082  | 5556  | Tension (needle thread) Thread Guide.....   | 50    |
| 42083  | 5553  | Thread (looper left hand) Eyelet for 81-1<br>to 81-6, 81-11, 81-13 and 81-14<br>Machines.....                       | 40    |
| 42084  | 5556  | Thread (looper, left hand) Tube.....  | 30    |
| 42085  | 5532  | Throat Plate for 42010.....   | 1 35  |
| 42086  | 5564  | Machine Base with three wood screws<br>1¼ in. No. 12 and four each 935D,<br>4718 and 42088.....                     | 2 00  |

| NO.    | PLATE | NAME   | EACH  |
|--------|-------|--|-------|
| 42088  | 5558  | Machine Cushion (felt) for 42086.....  | \$ 02 |
| 42089  | 5566  | Wrench for 1324, 1374 and 1629<br>(Accessories).....   | 10    |
| 42090  | 5566  | Threading Wire (Accessories).....  | 03    |
| 42091  | 5561  | Looper (right hand) obsolete, use 42166  | 2 25  |
| 42092  | 5561  | Thread (looper, right hand) Eyelet,<br>obsolete, use 42127.....  | 45    |
| 42093  | 5556  | Thread (looper, right hand) Staple.....  | 50    |
| 42094  | 5526  | Feed Eccentric Cover for 81-1, 81-2, 81-5<br>and 81-10 to 81-14 Machines.....  | 25    |
| 42096  | 5556  | Thread (needle) Eyelet.....  | 25    |
| 42097  | 5556  | " " Take-up for 81-1<br>Machine.....   | 75    |
| 42098  | 5530  | Feed (front) Rock Shaft Hinge Pin for<br>81-3, 81-4 and 81-6 Machines.....   | 25    |
| 42098  | 5530  | Feed Rock Shaft Hinge Pin for 81-1,<br>81-2, 81-5 and 81-10 to 81-14 Machines  | 25    |
| *42099 | —     | Arm for 81-1 and 81-2 Machines, obsolete,<br>use 12251.....  | —     |
| 42100  | —     | Cloth Plate complete for 81-1 Machine,<br>Nos. 42002 to 42005, two 236D and<br>five 229D, obsolete.....                                    | 6 50  |
| 42101  | 5543  | Frame Side Cover (right) Lock Spring<br>for 81-1 to 81-6 Machines.....   | 02    |
| 42102  | 5543  | Feed Eccentric Cover Holder for 81-10<br>to 81-14 Machines.....  | 2 00  |
| 42102  | 5543  | Frame Top Cover Extension Holder<br>for 81-1 to 81-6 Machines.....   | 2 00  |
| 42103  | 5544  | Needle Bar Crank (back) with 1258C and<br>two 1259C.....   | 75    |
| 42104  | 5544  | Needle Bar Crank (front) with 904C,<br>1258C and 1259C.....  | 75    |
| 42105  | 5544  | Needle Bar Crank Shaft.....  | 50    |
| 42106  | 5554  | Looper (right hand) and Spreader Lever<br>Connection Oil Tube and Bracket with<br>29599.....   | 50    |
| 42107  | —     | Cloth Plate complete for 81-1, 81-2, 81-5,<br>81-11 and 81-13 Machines, Nos. 42002,<br>42003, 42005, 42108, two 236D and<br>five 229D..... | 6 50  |
| 42108  | 5526  | Cloth Plate Extension (upper) for 42107<br>and 42146.....  | 20    |
| 42109  | 5531  | Feed Dog for 81-2 Machine.....   | 75    |
| 42110  | 5545  | Frame Rotary Shaft Crank with 1036C<br>and 1375C, for 81-2 Machine.....  | 2 00  |
| 42111  | 5542  | Knife (movable) for 81-3, 81-4 and 81-6<br>Machines and for light work for 81-2<br>Machine.....  | 15    |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME  | EACH  |
|--|-------|---|-------|
| 42112  | 5542  | Knife (movable) Gib for 42113.....  | \$ 50 |
| 42113  | —     | Knife (movable) Holder 42035 with<br>133F, 42037, 42040 42112 and two<br>404D for 42111, for 81-2 to 81-4 and<br>81-6 Machines.....                       | 1 25  |
| 42114  | 5554  | Looper (left hand) for 81-2 to 81-4, 81-6,<br>81-11, 81-13 and 81-14 Machines....   | 2 00  |
| 42115  | 5544  | Needle Bar Thread Retainer Bracket...   | 75    |
| 42116  | 5546  | Presser Foot complete for 42109, Nos.<br>197F, 233D, 42118, 42120 and 42138..   | 2 00  |
| Nos. 42117 to 42119 for 42116, 42136 and 42141 |       |   |       |
| 42117  | 5546  | Presser Foot Chaining-off Finger for<br>$\frac{1}{8}$ in. bight.....  | 40    |
| 42118  | 5546  | Presser Foot Chaining-off Finger for<br>$\frac{3}{16}$ in. bight.....   | 40    |
| 42119  | 5546  | Presser Foot Chaining-off Finger for<br>$\frac{1}{4}$ in. bight.....  | 40    |
| 42120  | 5546  | Presser Foot Extension for 42116, 42136<br>and 42170.....   | 75    |
| 42121  | 5556  | Tension (looper, left hand) Spring for<br>81-2 to 81-6, 81-12 and 81-14 Machines  | 03    |
| 42122  | 5554  | Thread (looper, left hand) Nipper<br>Spring (lower) for 81-2, 81-5, 81-10<br>and 81-12 Machines.....  | 10    |
| 42123  | 5554  | Thread (looper, left hand) Nipper Spring<br>(upper) for 81-2, 81-5, 81-10 and 81-12<br>Machines.....  | 10    |
| Nos. 42124 to 42126 for 81-2 and 81-5 MACHINES |       |   |       |
| 42124  | 5555  | Thread (looper, left hand) Pull-off.....  | 20    |
| 42125  | 5555  | " " " " " Eyelet  | 30    |
| 42126  | 5555  | " (looper, right hand) Pull-off.....  | 25    |
| 42127  | 5556  | " " " " " Take-up for<br>all machines except 81-10.....   | 35    |
| 42128  | 5555  | Thread (needle) Take-up for 81-2, 81-5<br>and 81-10 to 81-14 Machines.....  | 50    |
| 42129  | 5531  | Throat Plate, for $\frac{1}{8}$ in., $\frac{3}{16}$ in. and $\frac{1}{4}$<br>in. bight, for 42109.....  | 1 35  |
| 42130  | 5565  | Lifting Lever for 42133, 42144, 42248<br>and 42249.....   | 75    |
| 42131  | 5565  | Lifting Lever Bracket for 42133 and<br>42144.....   | 40    |
| 42132  | 5565  | Lifting Lever Spring for 42133, 42144,<br>42248 and 42249.....  | 03    |
| 42133  | —     | Foot Lifter complete for 81-1 to 81-6,<br>81-11 and 81-13 Machines, Nos. 1301D,<br>4885, 6439, 42130 to 42132 and two<br>each 1148F, 1229C and 1547D..... | 2 50  |

## NUMERICAL LIST OF PARTS

| NO.  | PLATE | NAME  | EACH   |
|--|-------|---|--------|
| 42134  | 5531  | Throat Plate, for $\frac{1}{16}$ in. bight, for 42109   | \$1 35 |
| 42135  | —     | Presser Foot Body for 42136.....  | 1 00   |
| 42136  | 5546  | Presser Foot complete, for sewing in<br>sleeves, for 42109, Nos. 197F, 233D,<br>42118, 42120 and 42135.....   | 2 00   |
| 42137  | 5554  | Tape Guide, for sewing in sleeves, for 81-2<br>Machine.....   | 15     |
| 42138  | —     | Presser Foot Body for 42116.....  | 1 00   |
| 42139  | —     | " " Plate for 42141, obsolete..   | 1 75   |
| 42140  | —     | " " Shank for 42141, obsolete.  | 1 00   |
| 42141  | 5547  | Presser Foot (hinged) complete, for sew-<br>ing pockets in pants, for 81-2 Machine,<br>Nos. 233D, 2532, 42117, 42139 and<br>42140, obsolete.....            | 3 50   |
| 42142  | 5564  | Lifting Lever Connecting Rod for 42144<br>and 42249.....  | 05     |
| 42143  | 5564  | Rock Shaft complete for 42144, 42249<br>and 42284, Nos. 2763, 2768, 6337,<br>7125 and two each 2770 and 12242..   | 1 25   |
| 42144  | —     | Knee Lifter complete for 81-1 to 81-6,<br>81-11 and 81-13 Machines, Nos. 1301D,<br>42130 to 42132, 42142, 42143 and two<br>each 1148F, 1229C and 1547D..... | 2 75   |
| Nos. 42145 to 42151 for 81-3, 81-4 and 81-6<br>MACHINES. |       |   |        |
| 42145  | 5527  | Cloth Plate for 42146.....  | 3 00   |
| 42146  | —     | Cloth Plate complete, Nos. 42003, 42005,<br>42108, 42145, two 236D and five 229D  | 6 50   |
| 42147  | 5557  | Feed (back) Bar.....  | 1 75   |
| 42148  | 5557  | " " Connecting Link.....  | 75     |
| 42149  | 5533  | " " Dog.....  | 75     |
| 42150  | 5557  | " " Regulator.....  | 2 00   |
| 42151  | 5557  | " (front) Bar with 1253C.....   | 2 75   |
| 42152  | 5533  | " " Dog for 81-3 and 81-4<br>Machines.....  | 85     |
| 42153  | 5527  | Feed (front) Eccentric Cover for 81-3,<br>81-4 and 81-6 Machines.....   | 40     |
| 42154  | 5557  | Feed (front) Rock Shaft for 42155.....  | 1 50   |
| 42155  | —     | Feed (front) Rock Shaft complete for<br>81-3, 81-4 and 81-6 Machines, Nos.<br>42021 and 42154.....  | 1 85   |
| 42156  | 5545  | Knife (stationary) Holder for 81-2 to<br>81-6 Machines.....   | 3 50   |
| 42157  | —     | Presser Foot Body for 42161.....  | 3 50   |
| 42158  | 5547  | " " Chaining-off Finger (narrow<br>bight) for 42161 and 42265.....  | 40     |



| NO.                            | PLATE | NAME   | EACH   |
|--------------------------------|-------|--|--------|
| 42159                          | —     | Presser Foot Plate for 42161, 42181 and 42185.....   | \$2 00 |
| 42159                          | —     | Presser Foot Plate (back) for 42265.....   | 2 00   |
| 42160                          | 5547  | " " Spring Adjusting Pin for 42161, 42181, 42185 and 42198.....  | 05     |
| 42160                          | 5547  | Presser Foot Plate (back) Spring Adjusting Pin for 42265.....  | 05     |
| 42161                          | 5547  | Presser Foot (spring hinged) complete for 42149 and 42152 for 81-3 Machine, Nos. 233D, 464C, 9320, 14058 and 42157 to 42160..... | 5 35   |
| 42162                          | 5555  | Thread (needle) Take-up for 81-3, 81-4 and 81-6 Machines.....  | 75     |
| 42163                          | 5533  | Throat Plate for 42149, 42152 and 42262, for general knit goods, for 81-3 Machine.....   | 1 65   |
| 42164                          | 5533  | Throat Plate for 42149 and 42152, for 81-3 and 81-4 Machines, narrow bight on halbriggan and closely woven goods.....            | 1 65   |
| 42165                          | 5532  | Feed Dog, for sewing very heavy pockets in pants, for 81-2 Machine.....  | 85     |
| 42166                          | 5553  | Looper (right hand) for 81-1 to 81-4, 81-6, 81-11, 81-13 and 81-14 Machines.....   | 2 25   |
| 42167                          | —     | Presser Foot Plate for 42170.....  | 1 75   |
| 42168                          | 5546  | " " Chaining-off Finger for 42170 and 42226.....   | 40     |
| 42169                          | —     | Presser Foot Shank for 42170 and 42271.....  | 1 00   |
| 42170                          | 5546  | Presser Foot (hinged) complete for 42165, Nos. 197F, 233D, 2532, 42120 and 42167 to 42169.....                                   | 4 00   |
| 42171                          | 5532  | Throat Plate for 42165.....  | 1 35   |
| 42172                          | 5546  | Presser Foot Chaining-off Finger, for 1/16 in. bight, for 42116, 42136 and 42141.....  | 40     |
| *42173                         | —     | Frame for 81-4 Machine.....  | —      |
| 42174                          | 5561  | Knife (stationary) Holder Regulating Lever for 81-4 Machine, obsolete.....   | 75     |
| 42175                          | 5561  | Knife (stationary) Holder Regulating Lever Indicator for 81-4 Machine, obsolete.....   | 25     |
| 42176                          | 5559  | Knife (stationary) Holder Regulating Lever Friction Washer for 81-4 Machine.....   | 01     |
| 42177                          | 5559  | Knife (stationary) Holder Regulating Lever Slide Block for 81-4 Machine.....   | 20     |
| Nos. 42178 TO 42180 FOR 42181. |       |  |        |
| 42178                          | —     | Presser Foot Body.....   | 3 50   |

| NO.                                   | PLATE | NAME   | EACH  |
|---------------------------------------|-------|--|-------|
| 42179                                 | 5547  | Presser Foot Chaining-off Finger.....  | \$ 40 |
| 42180                                 | 5547  | " " " " Regulating Lever.....  | 10    |
| 42181                                 | 5547  | Presser Foot (spring hinged) complete for 42149 and 42152 for 81-4 Machine, Nos. 104C, 464C, 9320, 14058, 42159, 42160 and 42178 to 42180..... | 6 00  |
| 42182                                 | 5536  | Feed (front) Dog for 81-6 Machine.....   | 75    |
| 42183                                 | —     | Presser Foot Body for 42185.....   | 3 50  |
| 42184                                 | 5536  | " " Chaining-off Finger for 42185.....   | 75    |
| 42185                                 | 5536  | Presser Foot (spring hinged) complete for 81-6 Machine, Nos. 233D, 464C, 9320, 14058, 42159, 42160, 42183 and 42184.....                       | 6 50  |
| 42186                                 | 5536  | Throat Plate for 42149 and 42182 for 81-6 Machine.....   | 3 00  |
| Nos. 42187 TO 42189 FOR 81-6 MACHINE  |       |  |       |
| 42187                                 | 5536  | Welt Guide (solid).....  | 75    |
| 42188                                 | 5536  | " " (hinged).....  | 3 50  |
| 42189                                 | 5536  | " " Holder.....  | 3 00  |
| 42190                                 | 5547  | Presser Foot Chaining-off Finger (wide bight) for 42161.....   | 40    |
| 42191                                 | 5535  | Feed Dog for 81-12 Machine and obsolete for 81-11 Machine.....   | 75    |
| 42192                                 | 5560  | Frame Side Cover (right) Lock Spring for 81-10 to 81-14 Machines.....  | 25    |
| 42193                                 | 5527  | Frame Side Cover (left) with 19045, for 81-10 to 81-14 Machines.....   | 25    |
| 42194                                 | 5560  | Guide for 81-11 Machine.....   | 1 25  |
| 42195                                 | 5561  | Needle Guard Holder for 81-10 to 81-14 Machines.....   | 3 00  |
| 42196                                 | —     | Presser Foot Body for 42198.....   | 3 50  |
| 42197                                 | —     | " " Plate for 42198.....   | 2 00  |
| 42198                                 | 5547  | Presser Foot (spring hinged) complete for 81-11 Machine, Nos. 464C, 9320, 14058, 42160, 42196 and 42197.....                                   | 4 65  |
| 42199                                 | 5535  | Throat Plate for 42289.....  | 1 35  |
| Nos. 42200 TO 42204 FOR 81-4 MACHINE. |       |  |       |
| 42200                                 | 5559  | Knife (stationary) Holder Regulating Lever.....  | 2 00  |
| 42201                                 | 5559  | Knife (stationary) Holder Regulating Lever Latch.....  | 2 25  |
| 42202                                 | 5559  | Knife (stationary) Holder Regulating Lever Latch Bracket.....  | 1 50  |

## NUMERICAL LIST OF PARTS

| NO.                                   | PLATE | NAME  | EACH  |
|---------------------------------------|-------|---|-------|
| 42203                                 | 5559  | Knife (stationary) Holder Regulating Lever Latch Spring.....  | \$ 03 |
| 42204                                 | 5559  | Knife (stationary) Holder Regulating Lever Indicator.....   | 30    |
| 42205                                 | 5558  | Feed Bar with 1253C, for 81-10 to 81-14 Machines.....   | 2 50  |
| Nos. 42206 TO 42209 FOR 81-5 MACHINE. |       |   |       |
| *42206                                | —     | Arm, obsolete, use 42252.....   | —     |
| 42207                                 | 5534  | Feed Dog.....   | 1 00  |
| 42208                                 | 5559  | " Lifting Eccentric with two 462c.....  | 1 50  |
| *42209                                | —     | Frame.....  | —     |
| 42210                                 | 5525  | " Rotary Shaft for 81-10 and 81-12 Machines and obsolete for 81-5 Machine.....  | 3 00  |
| 42211                                 | 5559  | Frame Rotary Shaft Crank with 1036c and 1375c, for 81-5, 81-10 and 81-12 Machines.....  | 2 00  |
| 42212                                 | 5559  | Frame Top Cover Extension for 81-5 Machine.....   | 35    |
| 42213                                 | 5560  | Knife (movable) for 81-5 Machine and for heavy work for 81-2 Machine....  | 15    |
| 42214                                 | 5560  | Knife (movable) Gib for 42215.....  | 50    |
| 42215                                 | —     | " " Holder 42035 with 133F, 42040, 42214, 42216 and two 404D for 42213 for 81-5 Machine and for heavy work for 81-2 Machine.... | 1 25  |
| 42216                                 | 5560  | Knife (movable) Holder Cap for 42215.....   | 15    |
| 42217                                 | 5560  | " " Lever Connection with 42218 and two 175E, for 81-5 Machine  | 1 00  |
| *42218                                | —     | Knife (movable) Lever Connection Cap for 42217.....   | —     |
| 42219                                 | 5560  | Looper (left hand) for 81-5, 81-10 and 81-12 Machines.....  | 2 00  |
| 42220                                 | 5560  | Looper (right hand) for 81-5 Machine..  | 3 00  |
| 42221                                 | 5560  | " " and Spreader Lever Ball Stud for 81-5, 81-10 and 81-12 Machines.....  | 75    |
| 42222                                 | 5560  | Needle Bar Connecting Bracket with 187D and 223F, for 81-5, 81-10, 81-12 and 81-14 Machines.....                                | 1 00  |
| Nos. 42223 TO 42225 FOR 42226.        |       |   |       |
| 42223                                 | —     | Presser Foot Body.....  | 1 00  |
| 42224                                 | 5546  | " " Extension.....  | 75    |
| 42225                                 | —     | " " Plate.....  | 1 75  |

## NUMERICAL LIST OF PARTS

| NO.   | PLATE | NAME   | EACH   |
|---|-------|--|--------|
| 42226   | 5546  | Presser Foot (hinged) complete for 81-5 Machine, Nos. 197F, 233D, 26276, 42168 and 42223 to 42225.....                       | \$4 00 |
| 42227   | 5558  | Presser Lever for 81-5 and 81-10 Machines.....   | 2 50   |
| 42228   | 5534  | Throat Plate for 42207.....  | 1 65   |
| 42229   | 5528  | Cloth Plate for 42230.....   | 3 00   |
| 42230   | —     | Cloth Plate complete for 81-10, 81-12 and 81-14 Machines, Nos. 42005, 42229, 42231, two 236D and three 229D.....             | 6 25   |
| 42231   | 5528  | Cloth Plate Extension for 42230.....   | 3 00   |
| Nos. 42232 TO 42234 FOR 81-10 MACHINE.            |       |  |        |
| 42232   | 5534  | Feed Dog.....  | 85     |
| *42233  | —     | Frame.....   | —      |
| 42234   | 5525  | " Top Cover.....   | 2 50   |
| Nos. 42235 TO 42237 FOR 42238.                    |       |  |        |
| 42235   | 5555  | Guide Body.....  | 1 50   |
| 42236   | 5555  | " Finger.....  | 75     |
| 42237   | 5555  | " Smoothing Plate.....   | 30     |
| 42238   | 5555  | Guide complete for 81-10 Machine, Nos. 203F, 7071, 42235 to 42237 and two 233D.....  | 2 65   |
| 42239   | 5561  | Looper (right hand) for 81-10 and 81-12 Machines.....  | 2 25   |
| 42240   | 5546  | Presser Foot with 233D and 42241, for 81-10 Machine.....   | 1 50   |
| 42241   | 5546  | Presser Foot Chaining-off Finger for 42240.....  | 40     |
| Nos. 42242 TO 42244 FOR 81-10 AND 81-12 MACHINES. |       |  |        |
| 42242   | 5561  | Thread (looper, left hand) Eyelet.....   | 40     |
| 42243   | 5561  | " " " " P u l l - o f f  | 20     |
| 42244   | 5561  | " " " " " "  | 40     |
| 42245   | 5561  | Thread (looper, right hand) Take-up for 81-10 Machine.....   | 35     |
| 42246   | 5534  | Throat Plate for 42232.....  | 1 35   |
| 42247   | 5565  | Lifting Lever Bracket for 42248 and 42249.....   | 50     |
| 42248   | —     | Foot Lifter complete for 81-10 Machine, Nos. 1301D, 4885, 6439, 42130, 42132, 42247 and two each 1148F, 1229C and 1547D..... | 2 60   |

## NUMERICAL LIST OF PARTS

| NO.    | PLATE | NAME   | EACH   |
|--------|-------|--|--------|
| 42249  | —     | Knee Lifter complete for 81-10 Machine,<br>Nos. 1301D, 42130, 42132, 42142,<br>42143, 42247 and two each 1148F,<br>1229C and 1547D.....                      | \$2 95 |
| 42250  | 5560  | Spreader for 81-5, 81-10 and 81-12<br>Machines.....  | 3 00   |
| *42251 | —     | Arm with two each 462C and 42253, for<br>81-1 to 81-4, 81-6, 81-11 and 81-13<br>Machines.....  | 12 00  |
| *42252 | —     | Arm with two each 462C and 42253, for<br>81-5, 81-10, 81-12 and 81-14 Machines   | 12 00  |
| 42253  | 5544  | Needle Bar Bushing for 42251 and 42252   | 25     |
| *42254 | —     | Frame for 81-12 and 81-14 Machines...  | —      |
| 42255  | 5572  | " Top Cover for 81-12 and 81-14<br>Machines.....   | 2 50   |
| 42256  | 5573  | Guide for 81-12 Machine.....   | 1 00   |
| 42257  | 5547  | Presser Foot with 233D and 42258, for<br>81-12 Machine.....  | 1 50   |
| 42258  | 5547  | Presser Foot Chaining-off Finger for<br>42257.....   | 40     |
| 42259  | 5573  | Presser Lever for 81-12 and 81-14<br>Machines.....   | 2 50   |
| 42260  | 5535  | Throat Plate for 42191.....  | 1 35   |
| 42261  | 5573  | " " Extension for 81-12 and<br>81-14 Machines.....   | 75     |
| 42262  | 5533  | Feed (front) Dog for 81-3 Machine....  | 75     |
| 42263  | —     | Presser Foot Plate (front) for 42265....   | 1 75   |
| 42264  | —     | " " Shank for 42265.....   | 2 50   |
| 42265  | 5547  | Presser Foot (spring hinged) complete<br>for 42149 and 42262 for 81-3 Machine,<br>Nos. 233D, 464C, 2532, 9320, 14058,<br>42158 to 42160, 42263 and 42264.... | 7 50   |
| 42266  | 5572  | Frame Rotary Shaft for 81-5 Machine..  | 3 00   |
| 42267  | 5537  | Feed Dog for 81-13 Machine.....  | 1 25   |

Nos. 42268 TO 42270 FOR 42271.

|       |      |  |      |
|-------|------|--|------|
| 42268 | 5549 | Presser Foot Chaining-off Finger.....  | 40   |
| 42269 | 5549 | " " Extension.....   | 75   |
| 42270 | —    | " " Plate.....   | 1 75 |
| 42271 | 5549 | Presser Foot (hinged) complete for<br>81-13 Machine, Nos. 197F, 233D, 2532,<br>42169 and 42268 to 42270..... | 4 00 |
| 42272 | 5537 | Throat Plate for 42267.....  | 1 50 |
| 42273 | 5537 | Feed Dog for 81-14 Machine.....  | 75   |
| 42274 | 5573 | Guide for 81-14 Machine.....   | 1 00 |
| 42275 | 5574 | Roller Arm for 42279 and 42287.....  | 1 25 |
| 42276 | 5575 | " " Bracket for 42279, obsolete  | 1 25 |

## NUMERICAL LIST OF PARTS

| NO.   | PLATE | NAME   | EACH  |
|-------|-------|--|-------|
| 42277 | 5574  | Roller Arm Lock Spring for 42279 and<br>42287.....   | \$ 50 |
| 42278 | 5575  | Roller Presser Finger for 42279, obsolete  | 1 25  |
| 42279 | 5575  | Roller Presser complete, 1½ in. roller,<br>for 81-14 Machine, Nos. 227D, 447F,<br>646D, 1547D, 1991 and 42275 to 42278,<br>obsolete.....   | 5 00  |
| 42280 | 5537  | Throat Plate for 42273.....  | 1 35  |
| 42281 | 5565  | Lifting Lever for 42283 and 42284.....   | 75    |
| 42282 | 5565  | " " Bracket for 42283 and<br>42284.....  | 50    |
| 42283 | —     | Foot Lifter complete for 81-14 Machine,<br>Nos. 440F, 1288D, 1301D, 1547D, 4885,<br>6439, 25033, 42281 and 42282.....                      | 2 50  |
| 42284 | —     | Knee Lifter complete for 81-14 Machine,<br>Nos. 440F, 1288D, 1301D, 1547D, 17886,<br>25033, 42143, 42281 and 42282.....                    | 2 85  |
| 42285 | 5574  | Roller Arm Bracket for 42287.....  | 1 25  |
| 42286 | 5574  | " Presser Finger for 42287.....  | 1 25  |
| 42287 | 5574  | Roller Presser complete, 1½ in. roller, for<br>81-14 Machine, Nos. 227D, 447F, 646D,<br>1547D, 1991, 42275, 42277, 42285 and<br>42286..... | 5 00  |
| 42288 | 5547  | Presser Foot Chaining-off Finger, for<br>1½ in. bight, for 42161.....  | 40    |
| 42289 | 5535  | Feed Dog for 81-11 Machine.....  | 75    |

PLATE 362—ONE-FOURTH SIZE

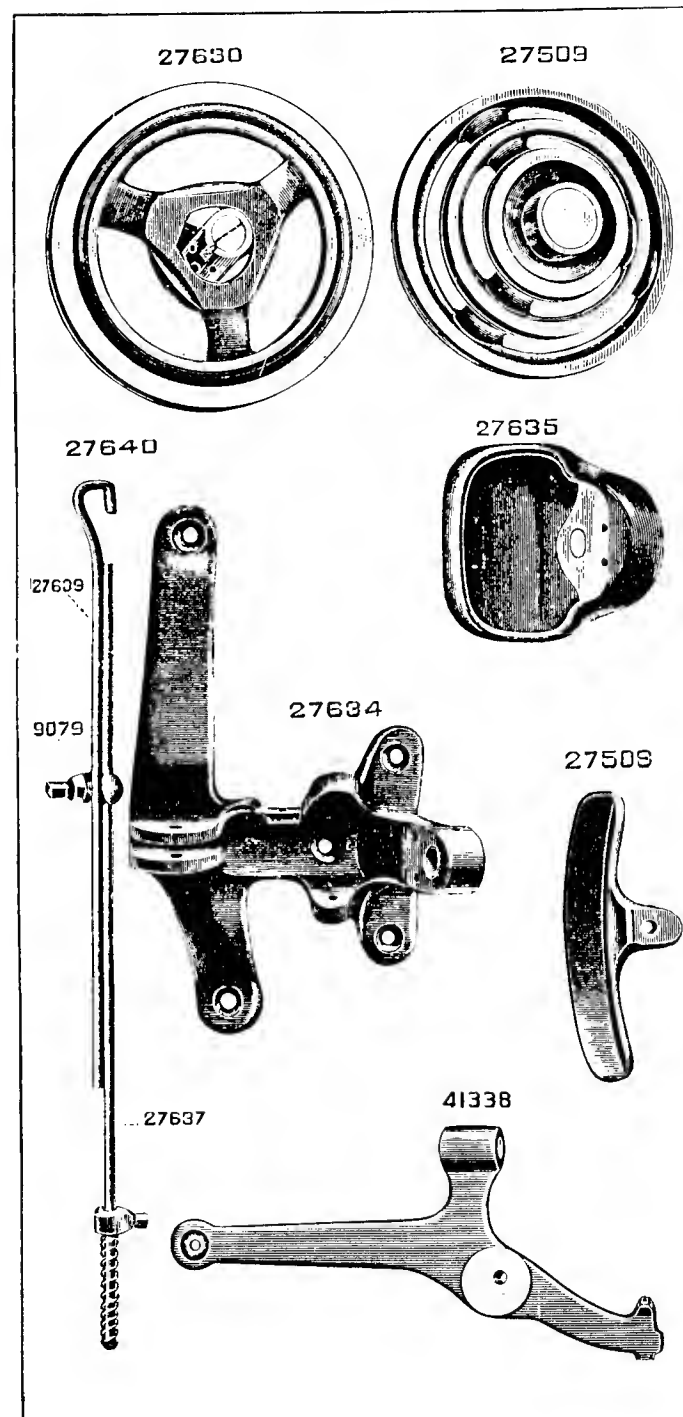


PLATE 363—ONE-FOURTH SIZE

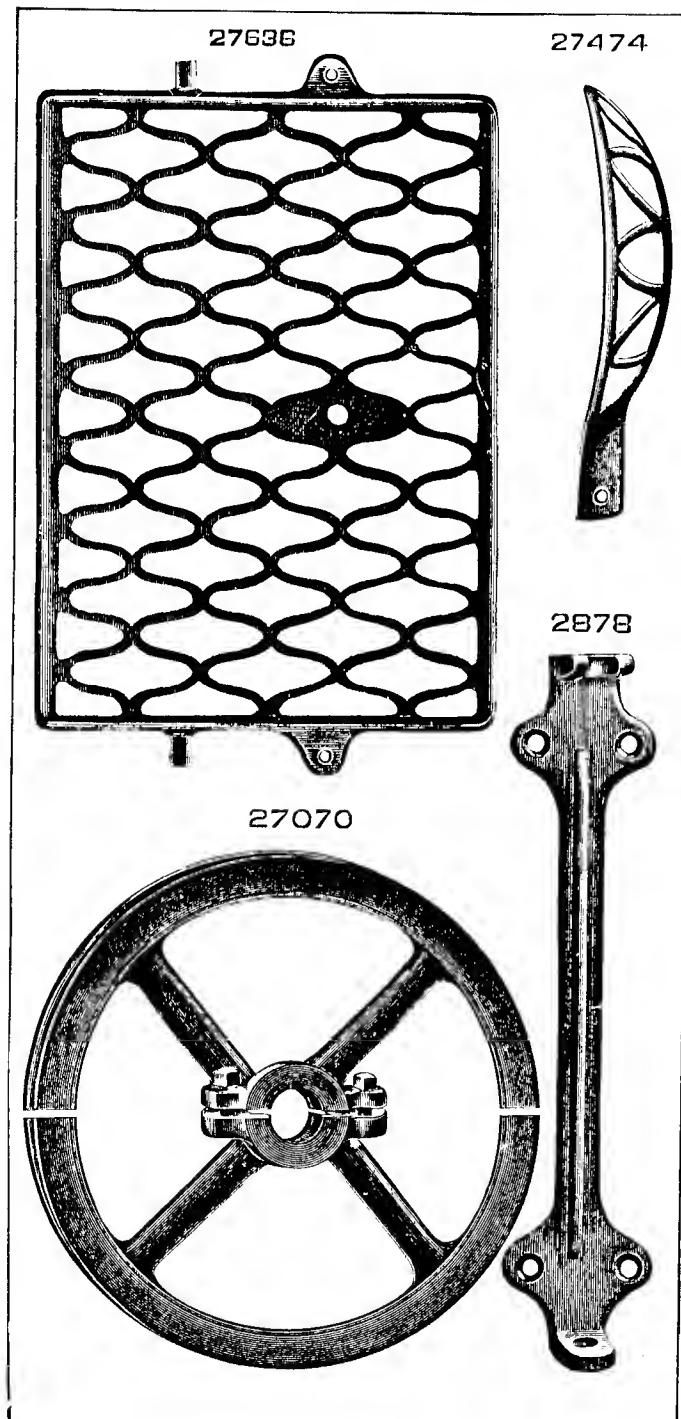


PLATE 1101—FULL SIZE

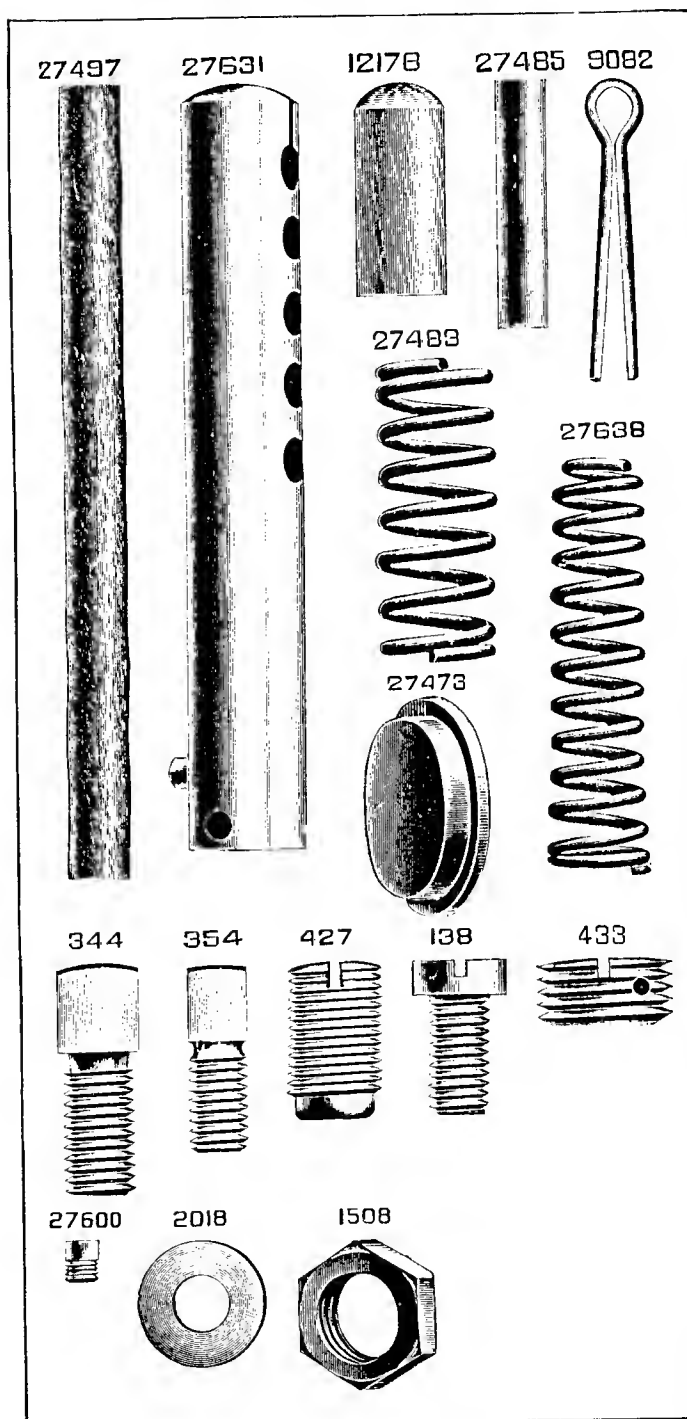


PLATE 2640—ONE-FOURTH SIZE

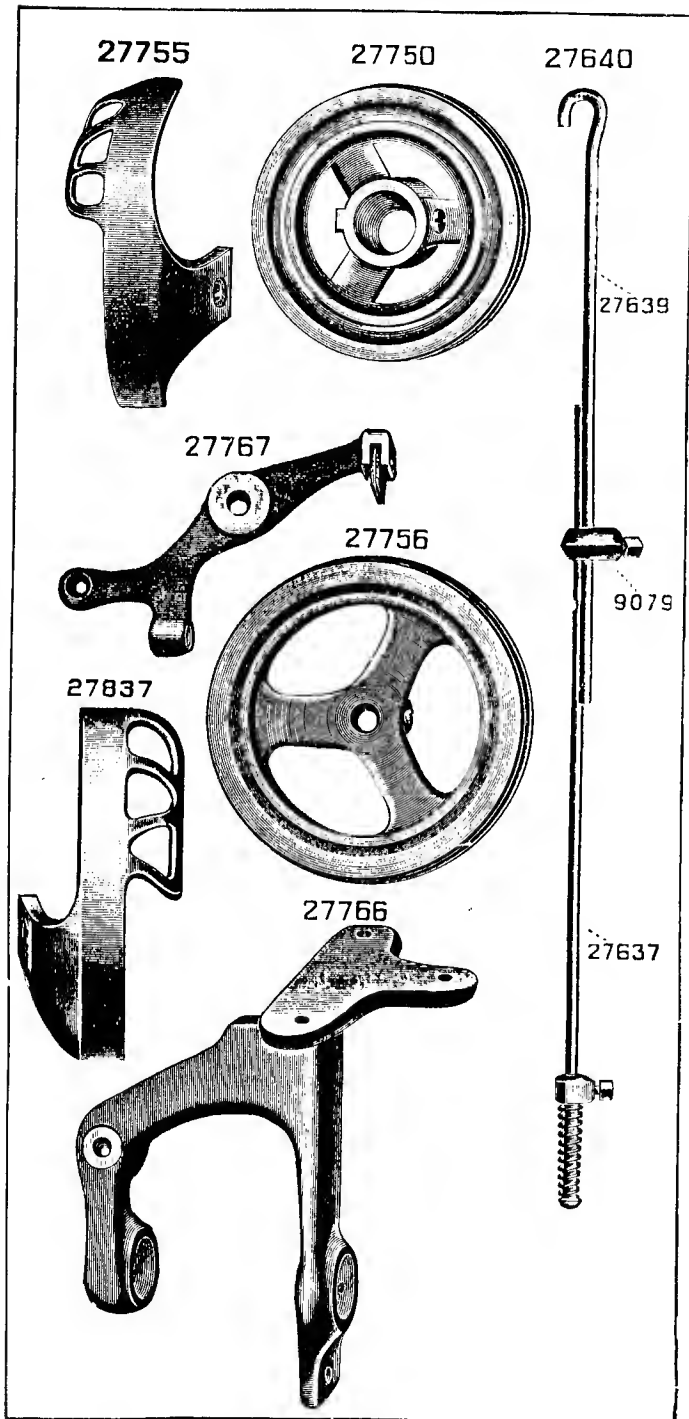


PLATE 2641—FULL SIZE

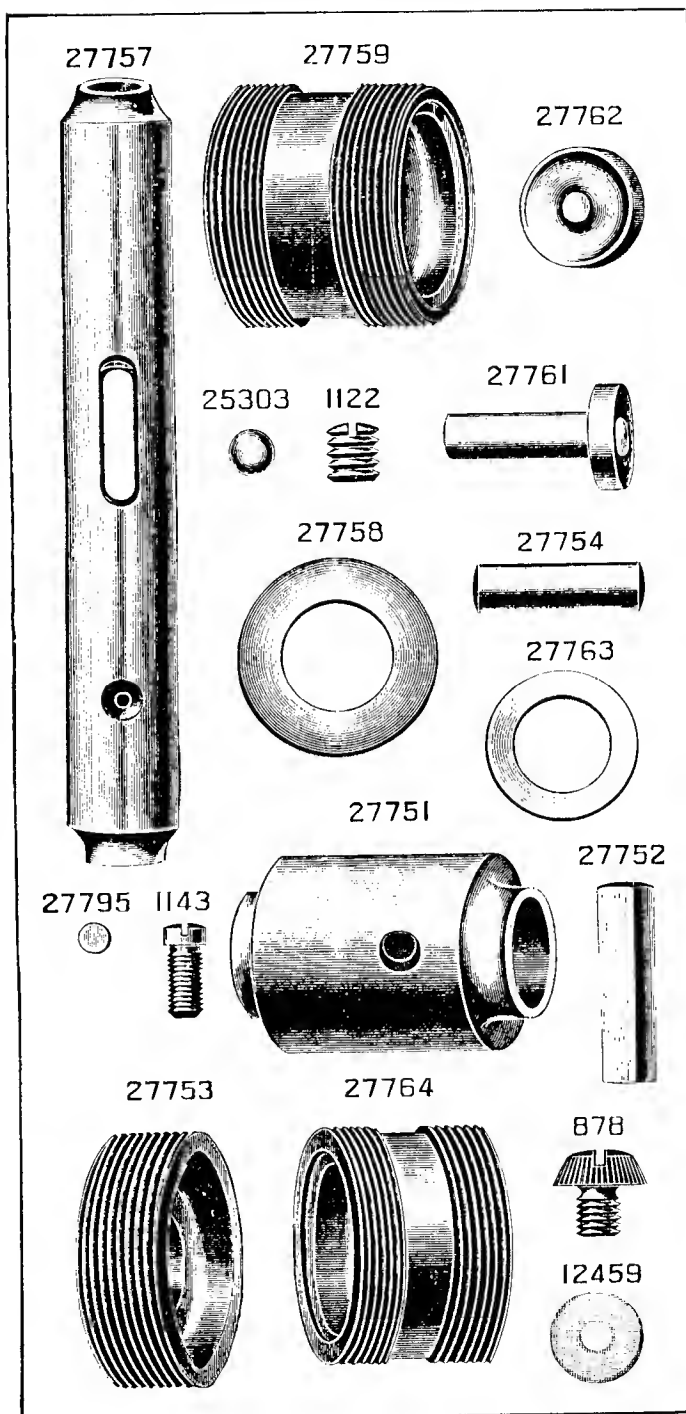


PLATE 2642—FULL SIZE

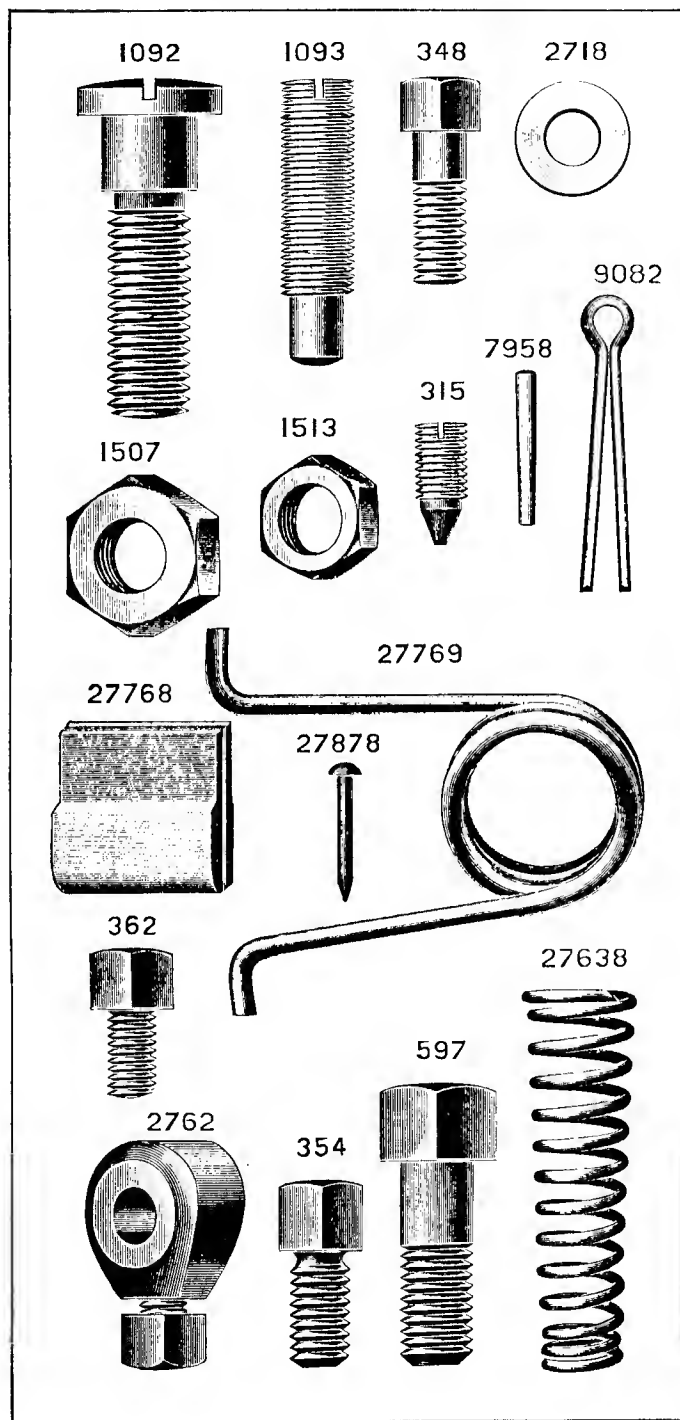


PLATE 5525—ONE-HALF SIZE

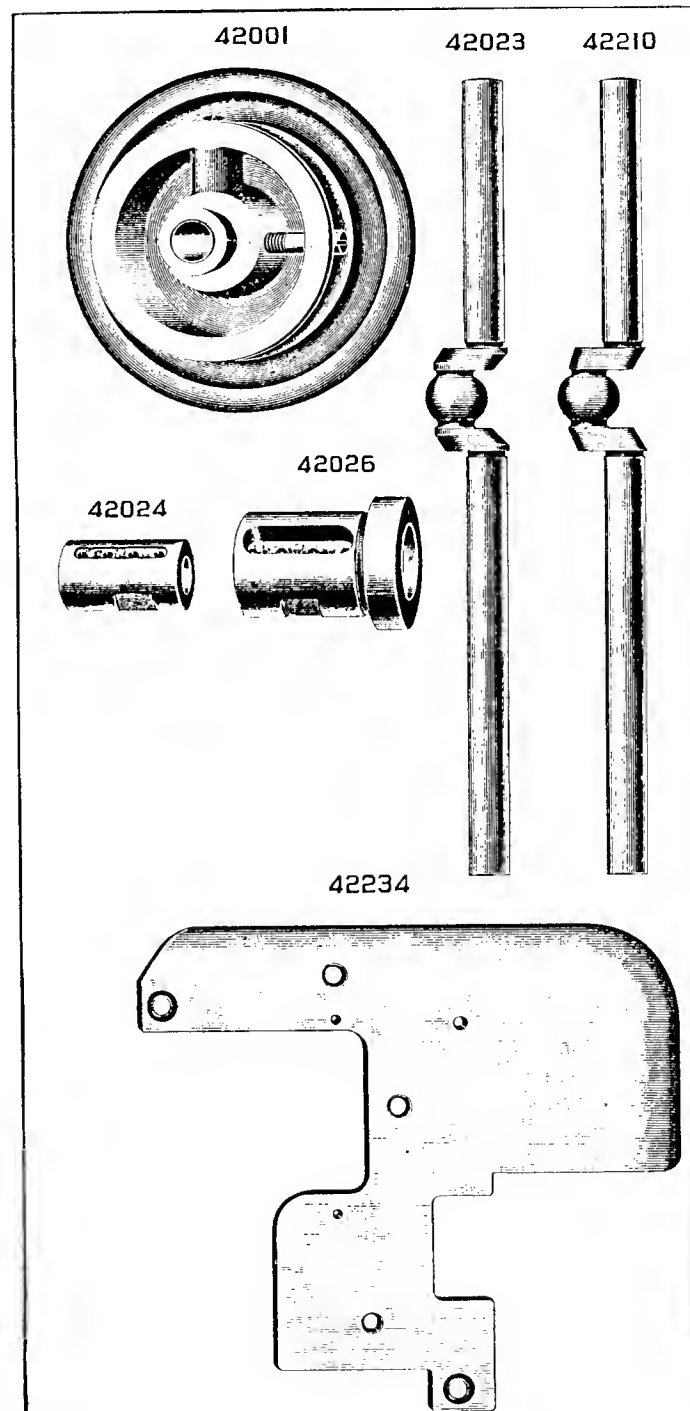




PLATE 5526—ONE-HALF SIZE

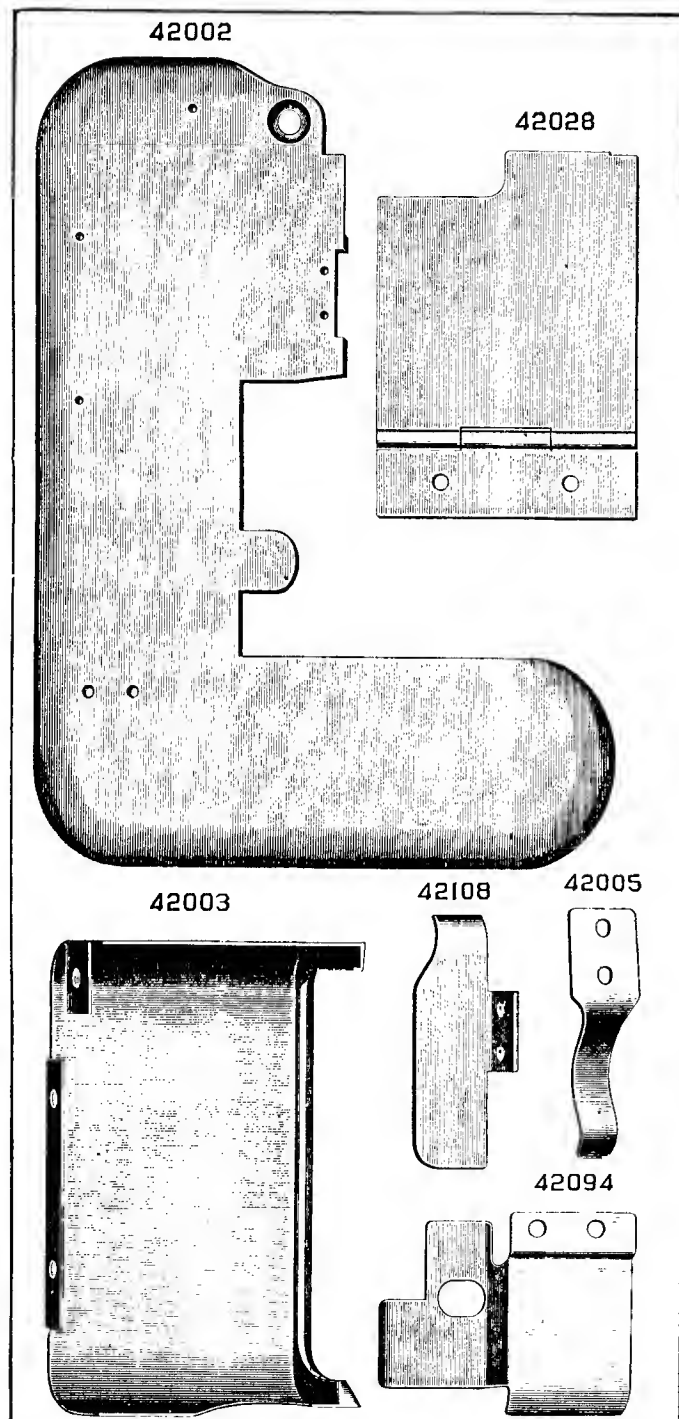


PLATE 5527—ONE-HALF SIZE

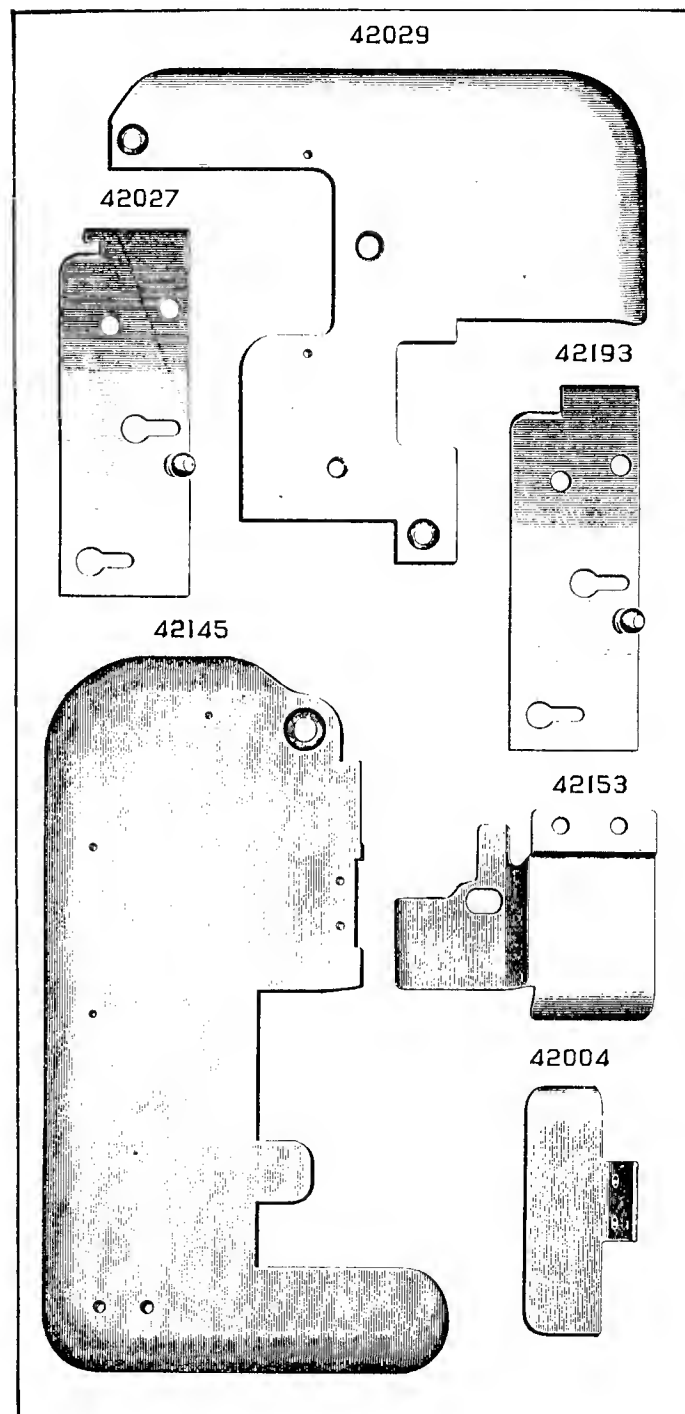
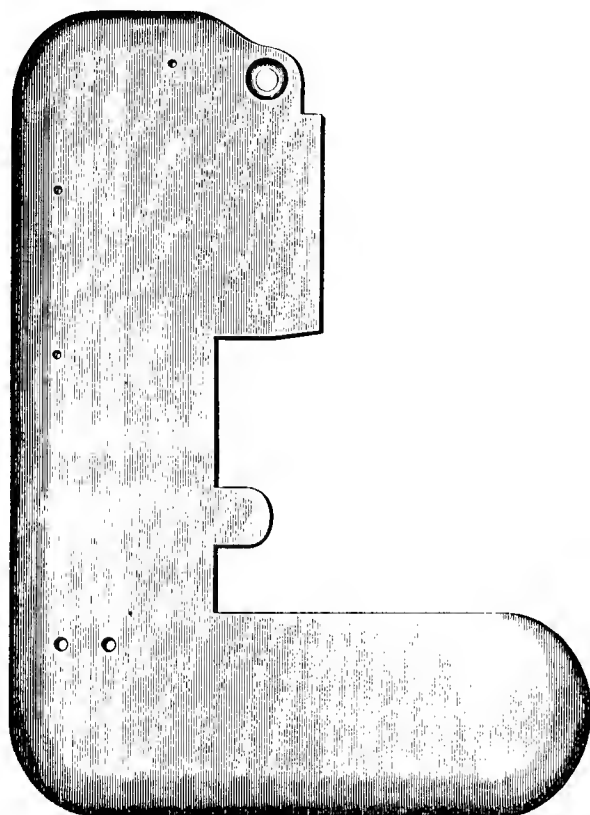


PLATE 5528—ONE-HALF SIZE

42229



42231

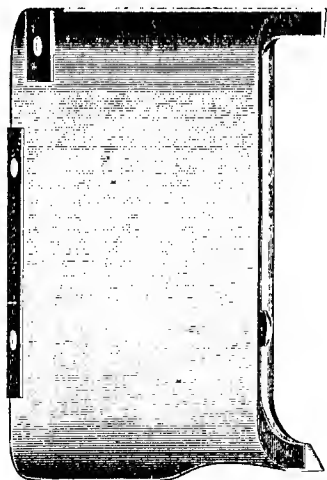


PLATE 5529—FULL SIZE

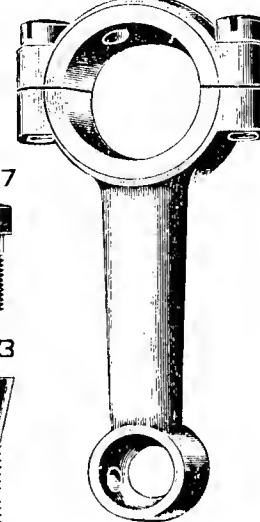
42007



42006



42008



1057



1373



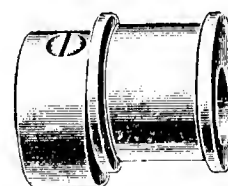
1253



1520



42011



453



462



42012



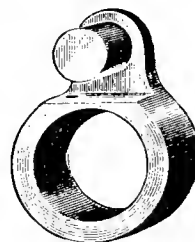
42015



42017



42013



1012



207



PLATE 5530—FULL SIZE

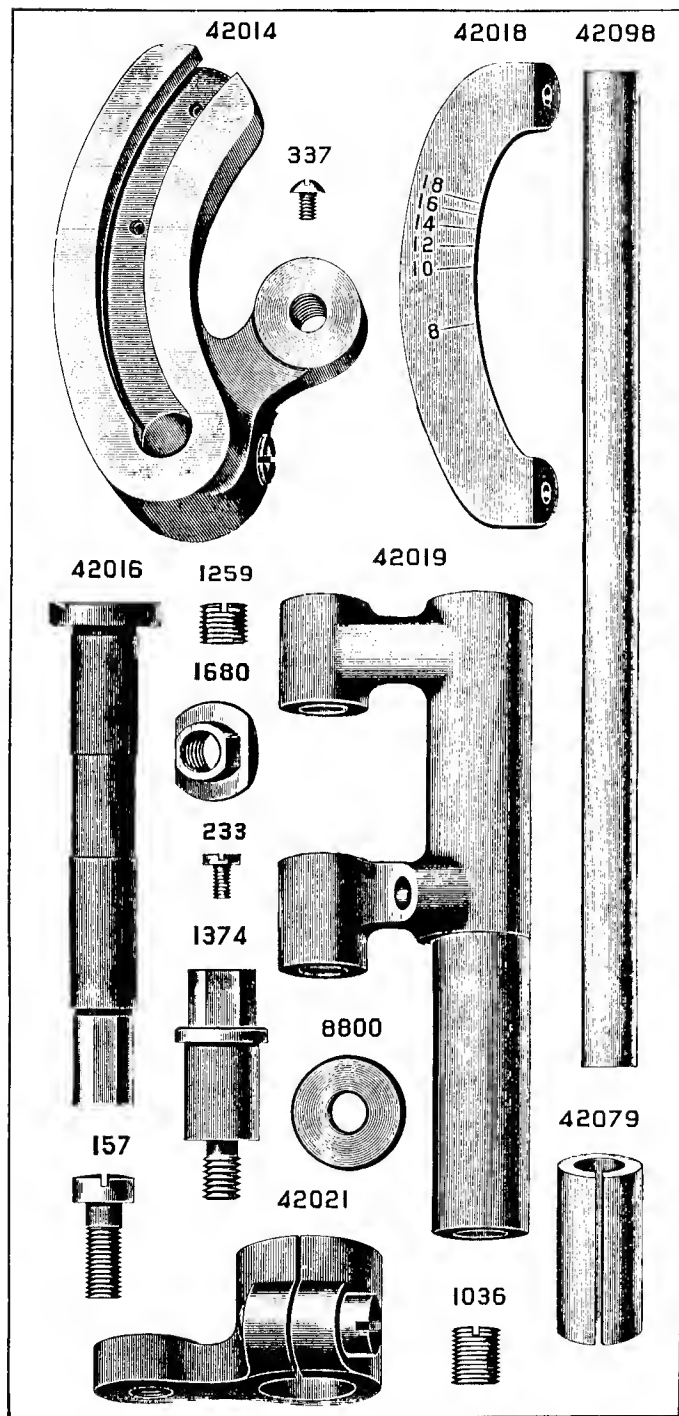


PLATE 5531—FULL SIZE

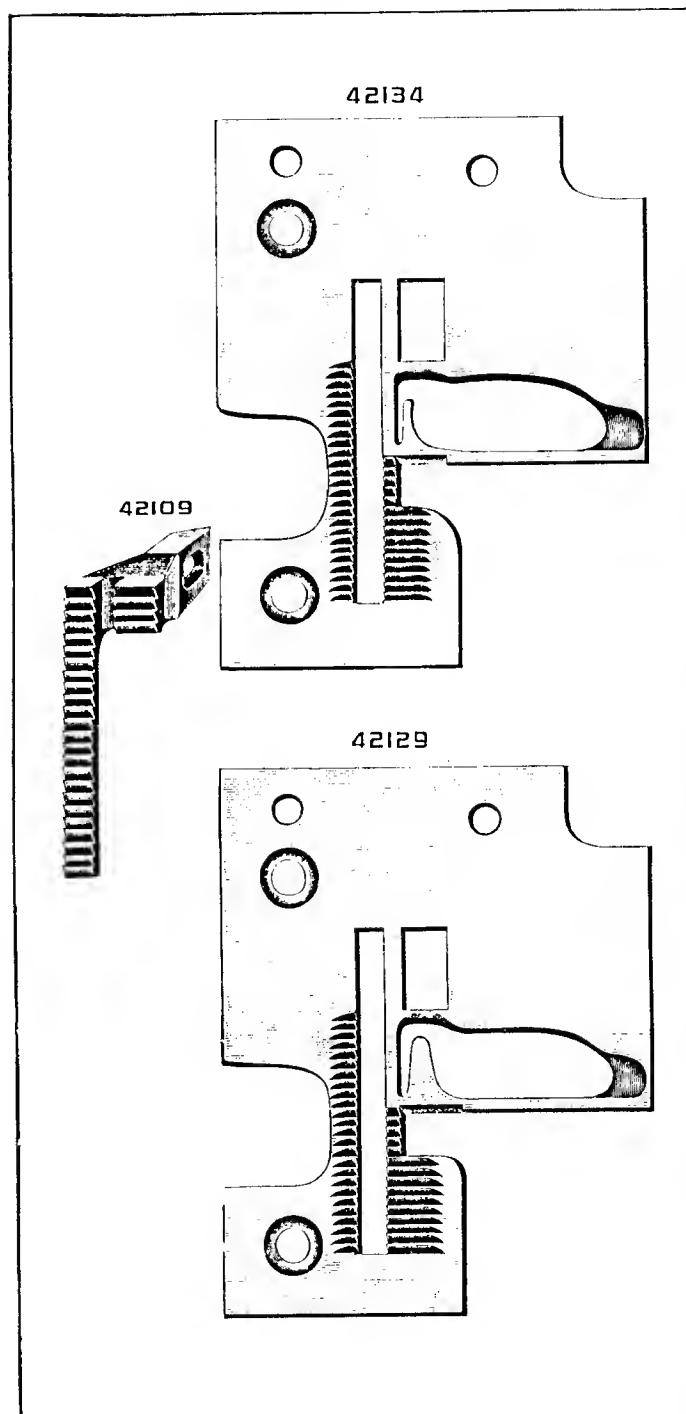
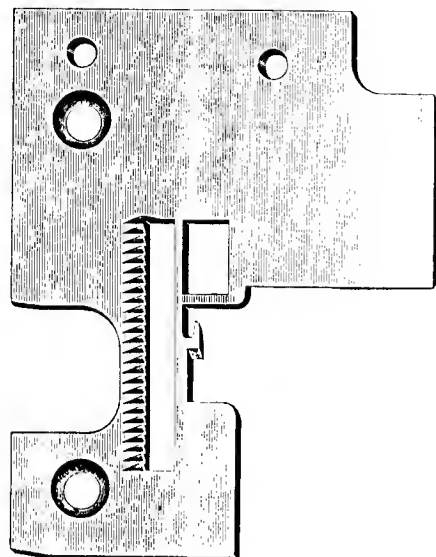
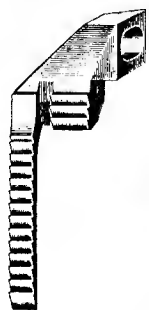


PLATE 5532—FULL SIZE

42085

42010



42171

42165

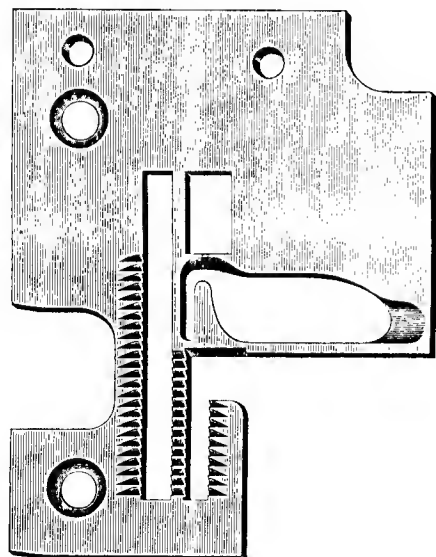
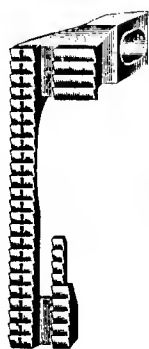
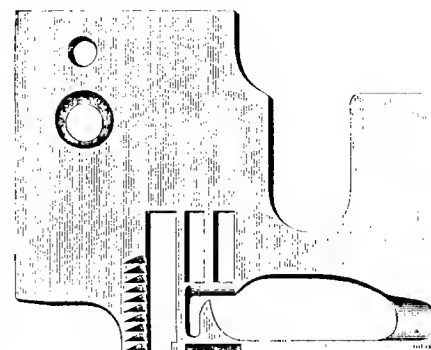
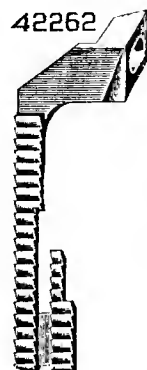


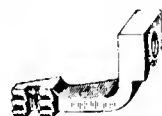
PLATE 5533—FULL SIZE

42262

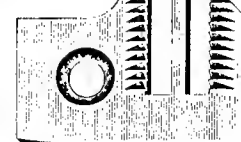
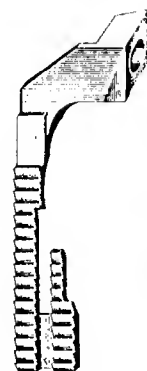
42163



42149



42152



42164

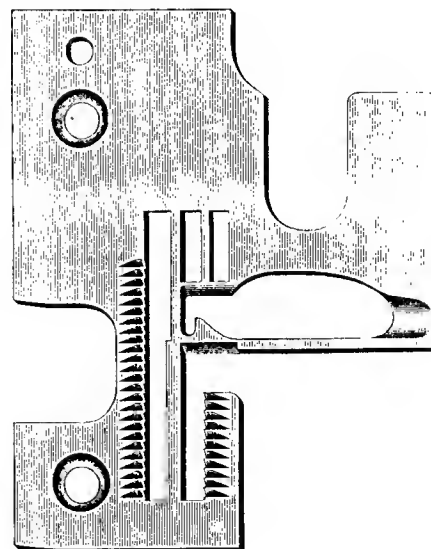


PLATE 5534—FULL SIZE

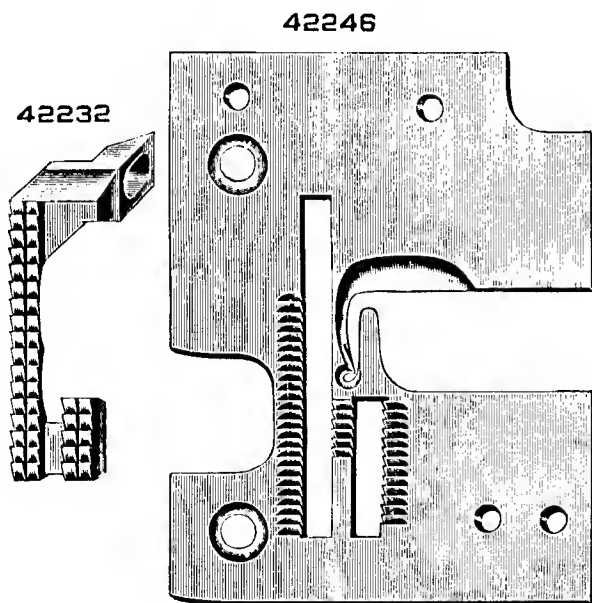
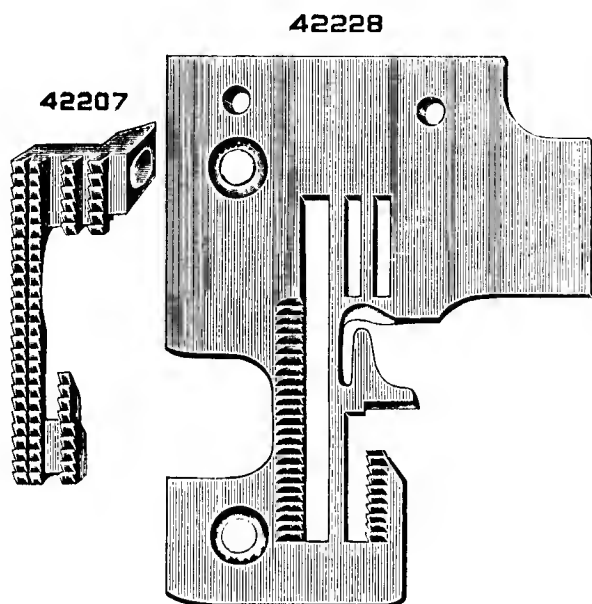


PLATE 5535—FULL SIZE

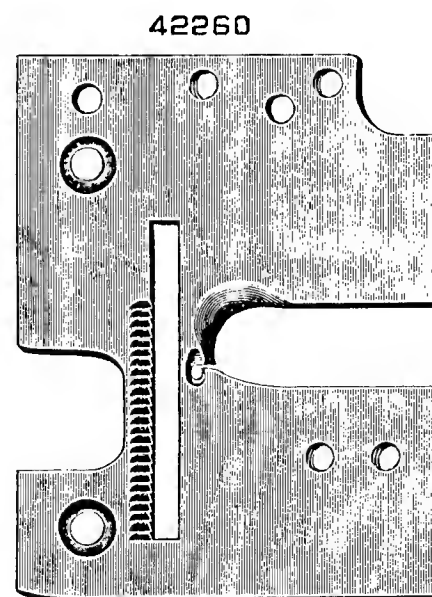
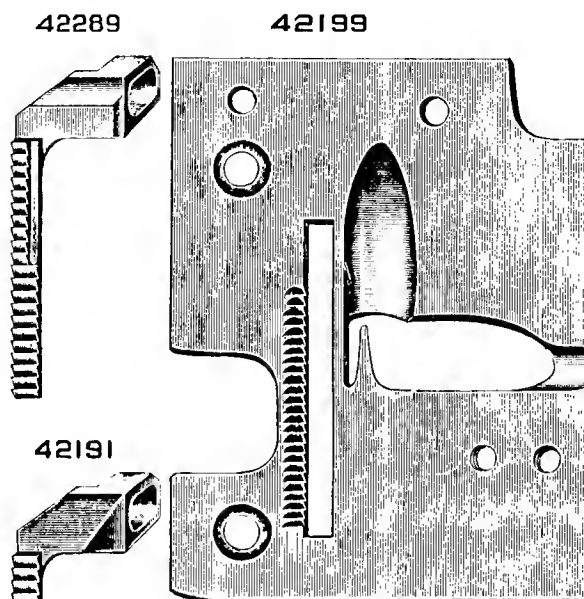


PLATE 5536—FULL SIZE

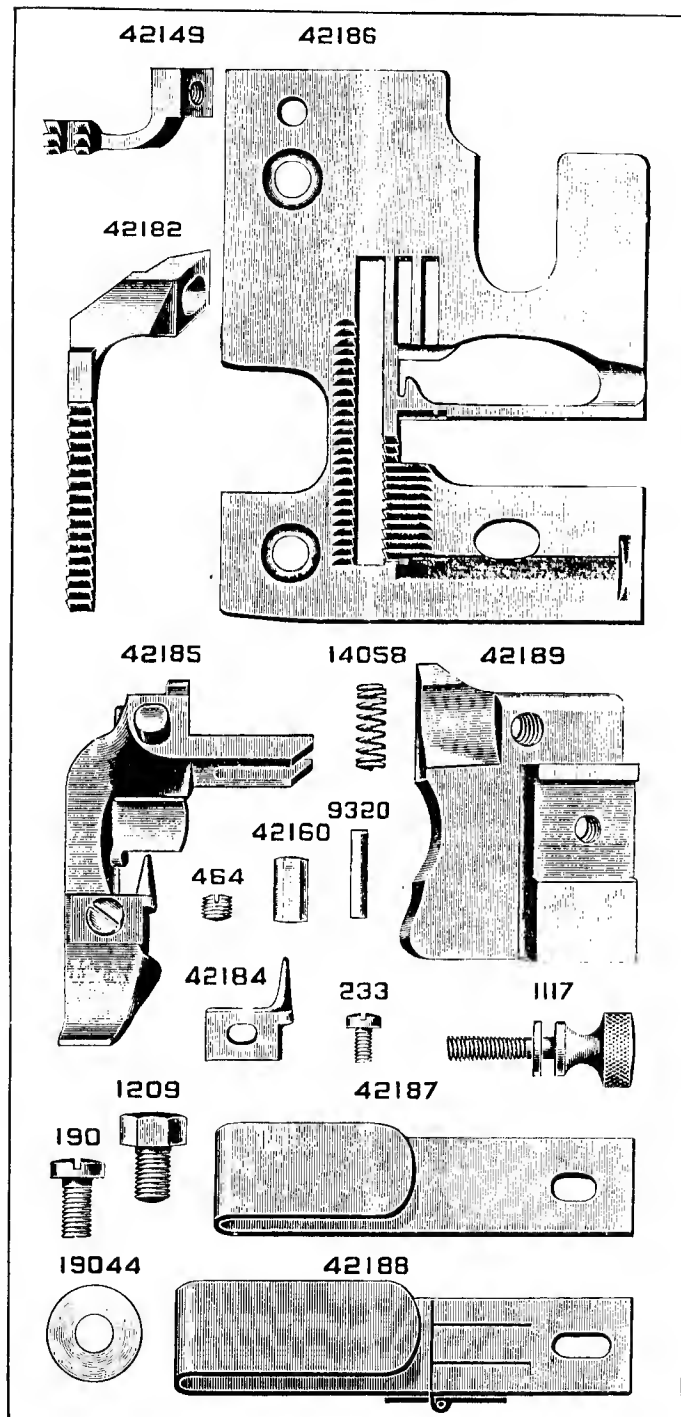
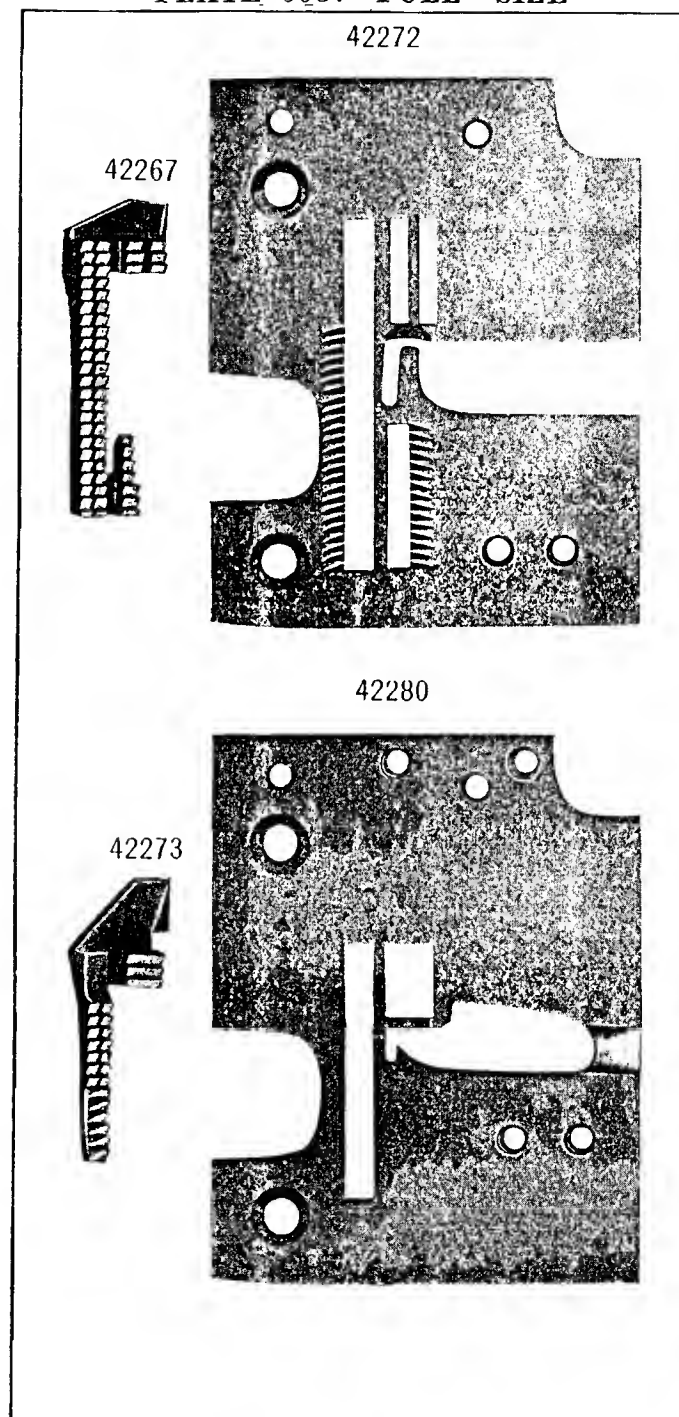


PLATE 5537—FULL SIZE





42042

42045

1229

175

1373

42039

42043

1520

621

42038

42037

42033

42035

336

404

42111

42034

42040

42041

133

42112

42102 42030 42101 42031

176 337 42048 42046

283 2749

1534 42049

42047 1376

1101 440 1547 4389 19045



PLATE 5544—FULL SIZE

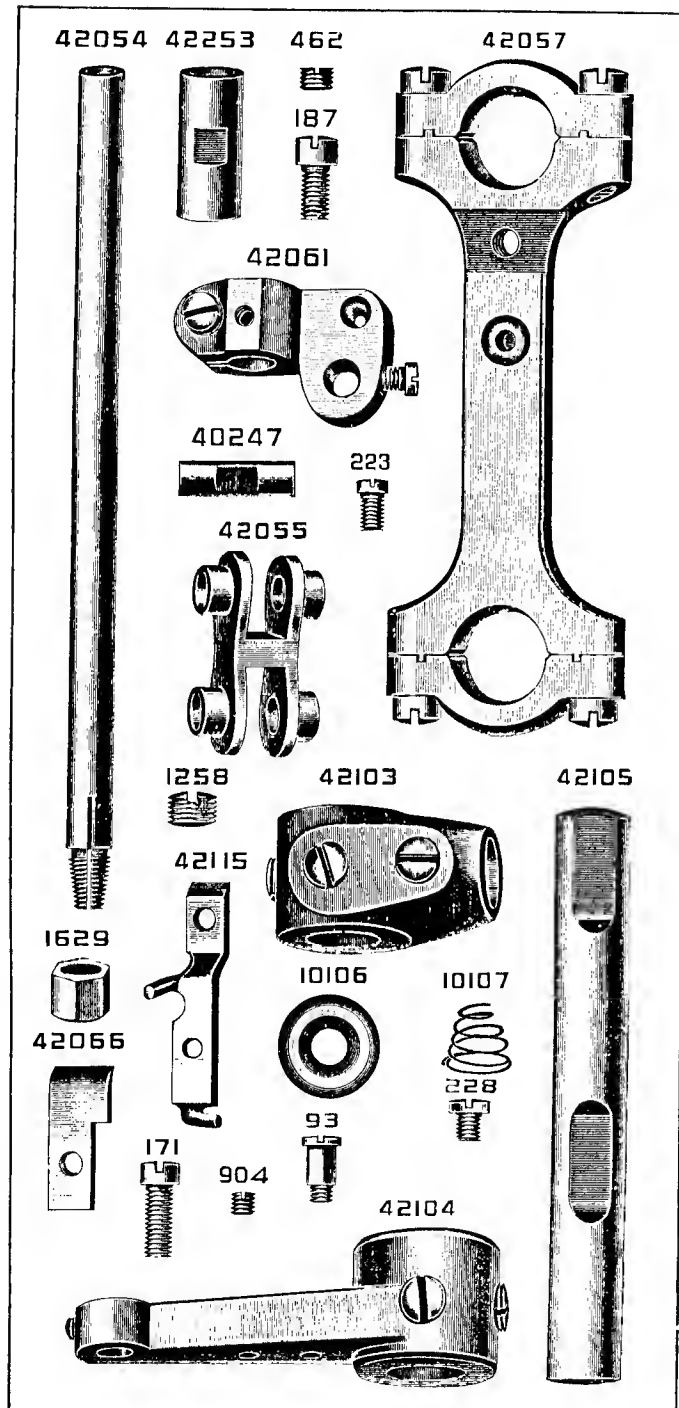


PLATE 5545—FULL SIZE

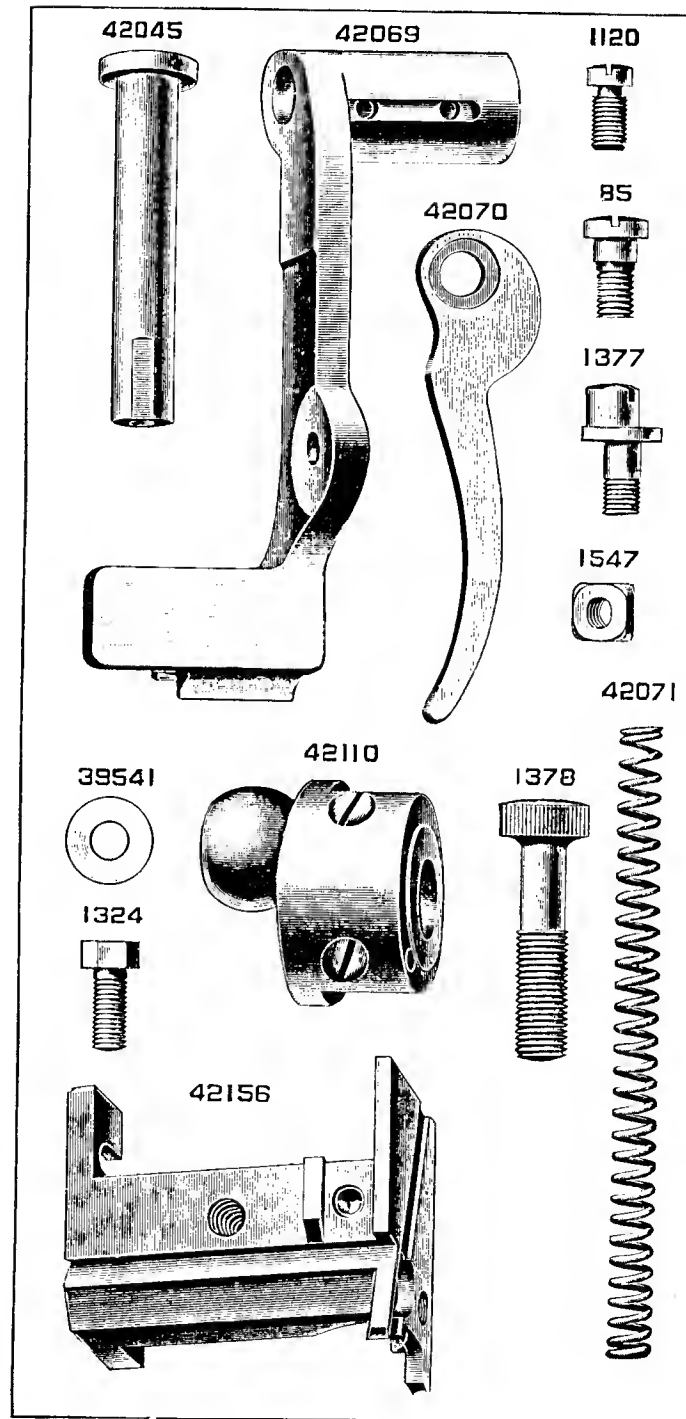


PLATE 5546—FULL SIZE

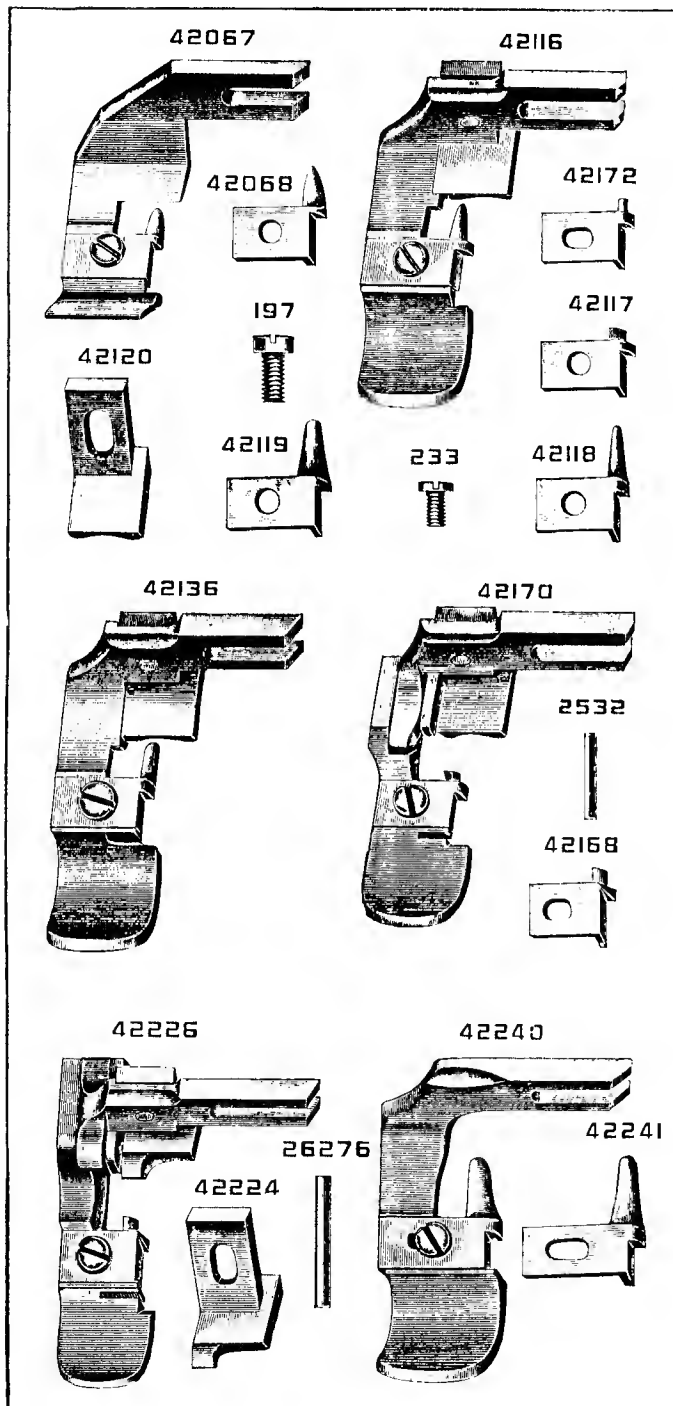


PLATE 5547—FULL SIZE

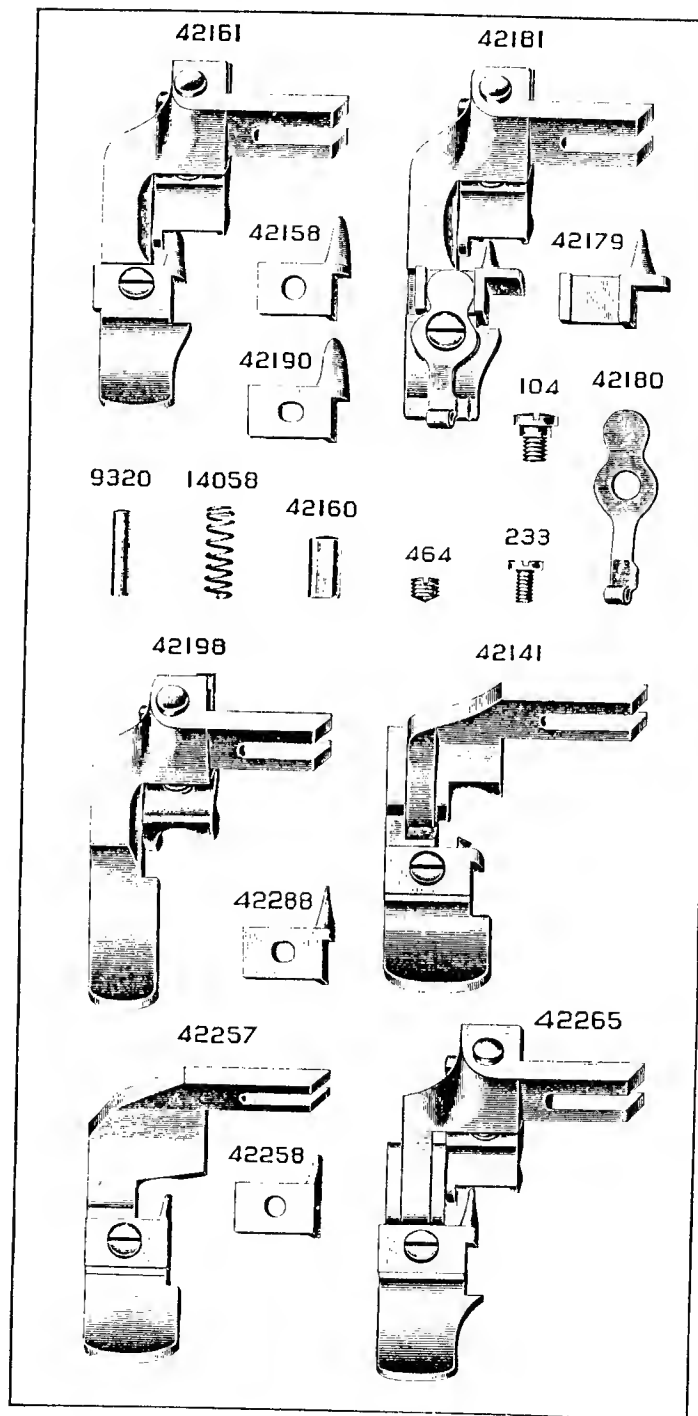


PLATE 5548—FULL SIZE

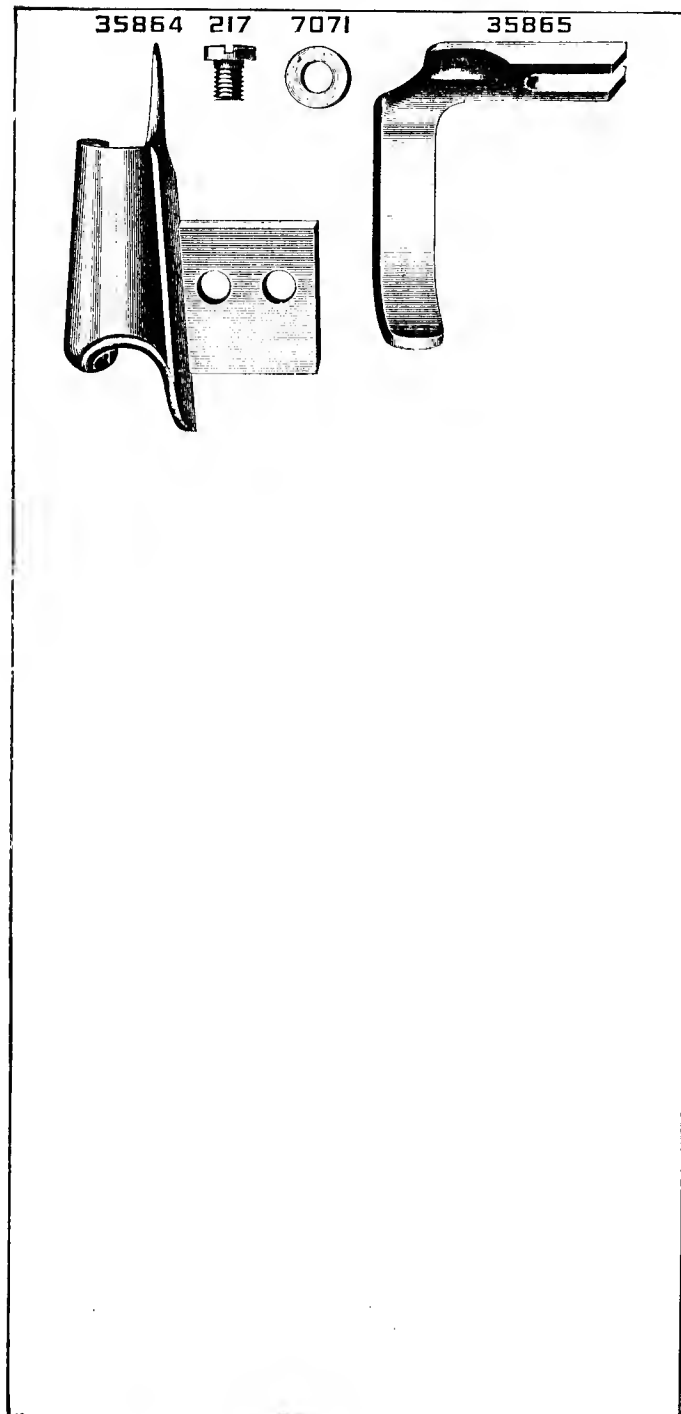


PLATE 5549—FULL SIZE

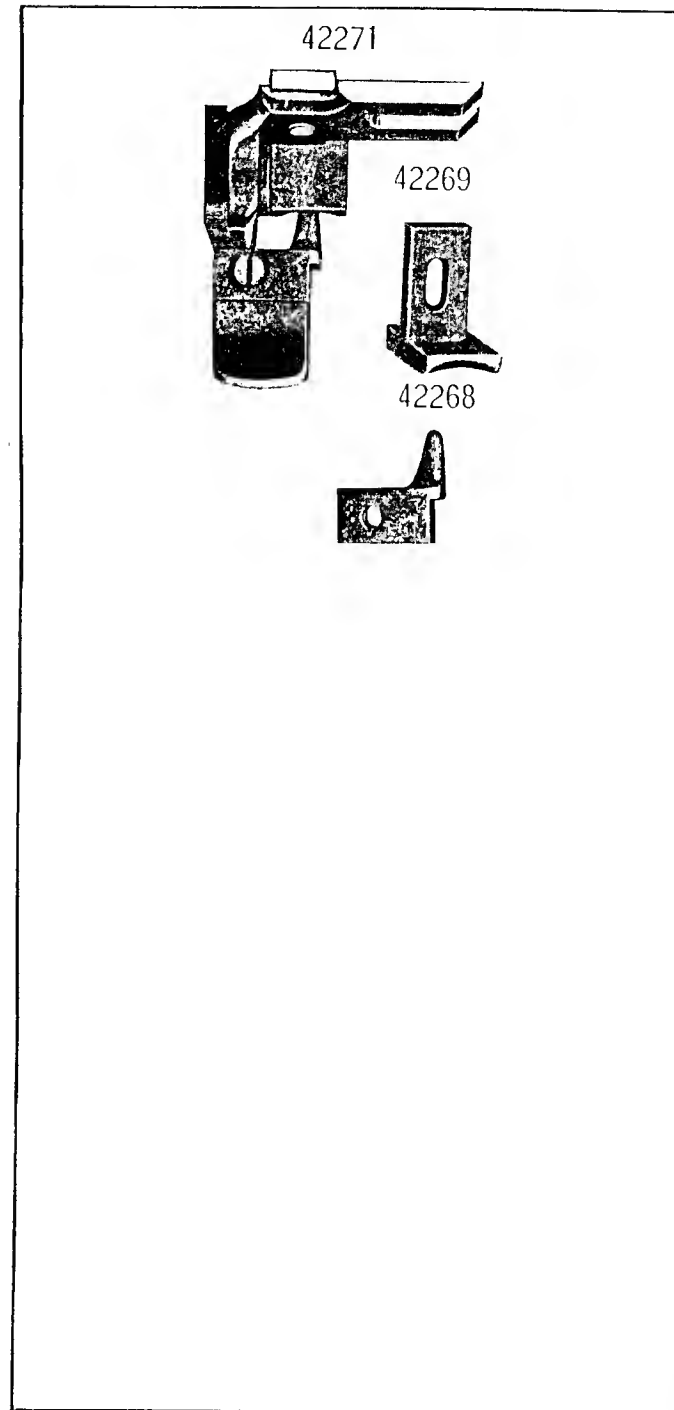


PLATE 5553—FULL SIZE

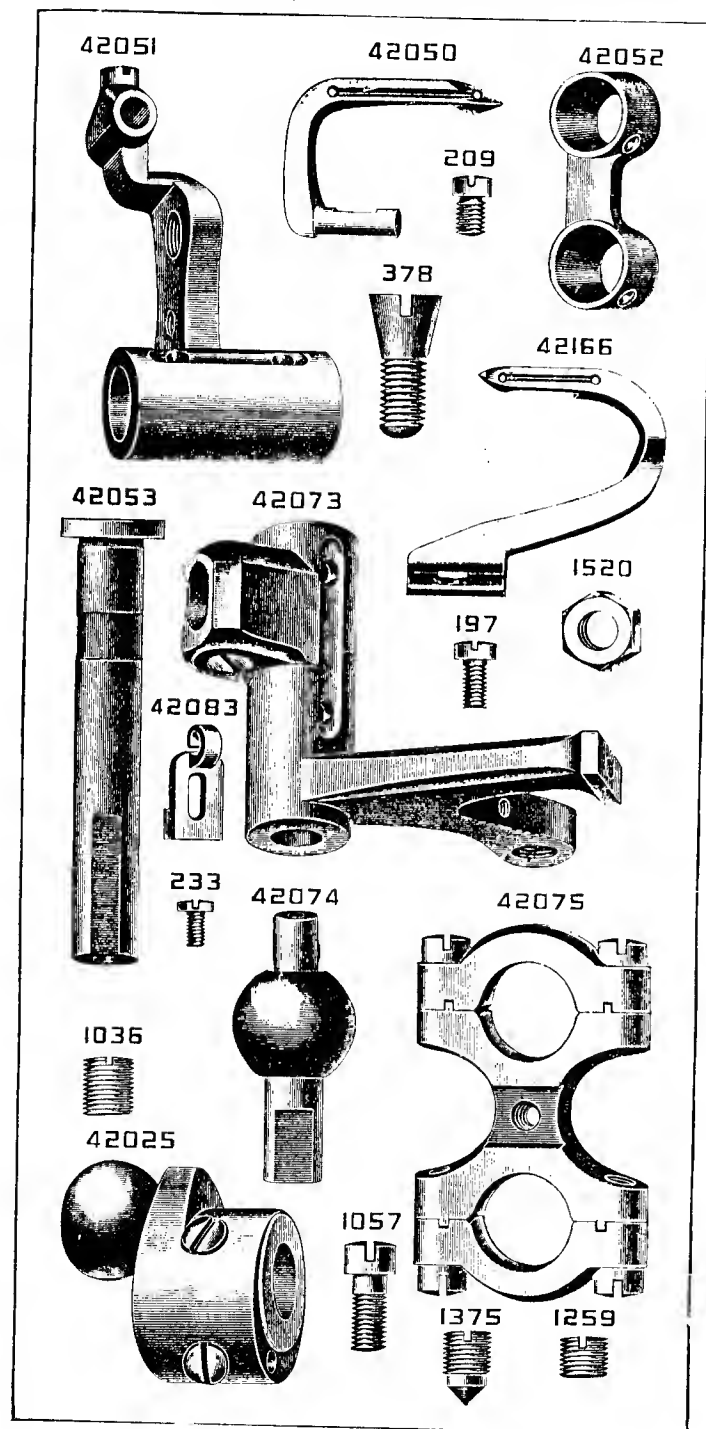


PLATE 5554—FULL SIZE

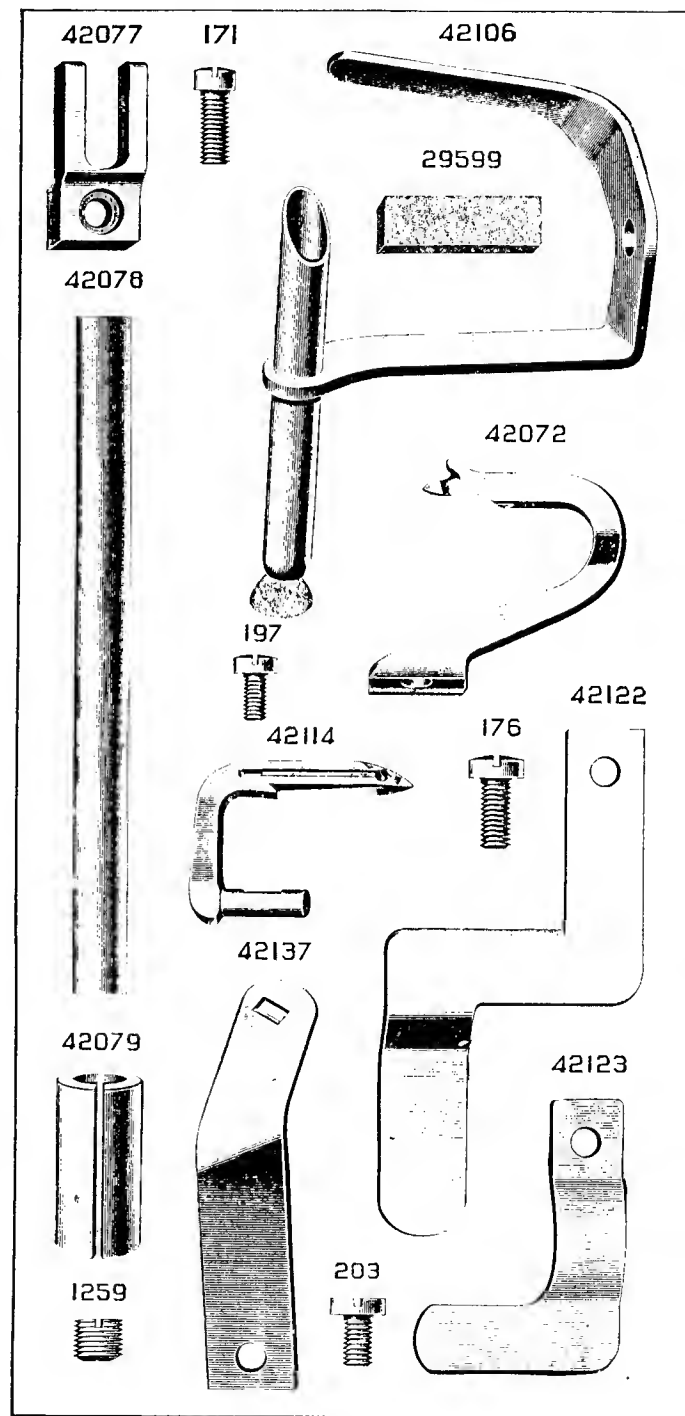


PLATE 5555—FULL SIZE

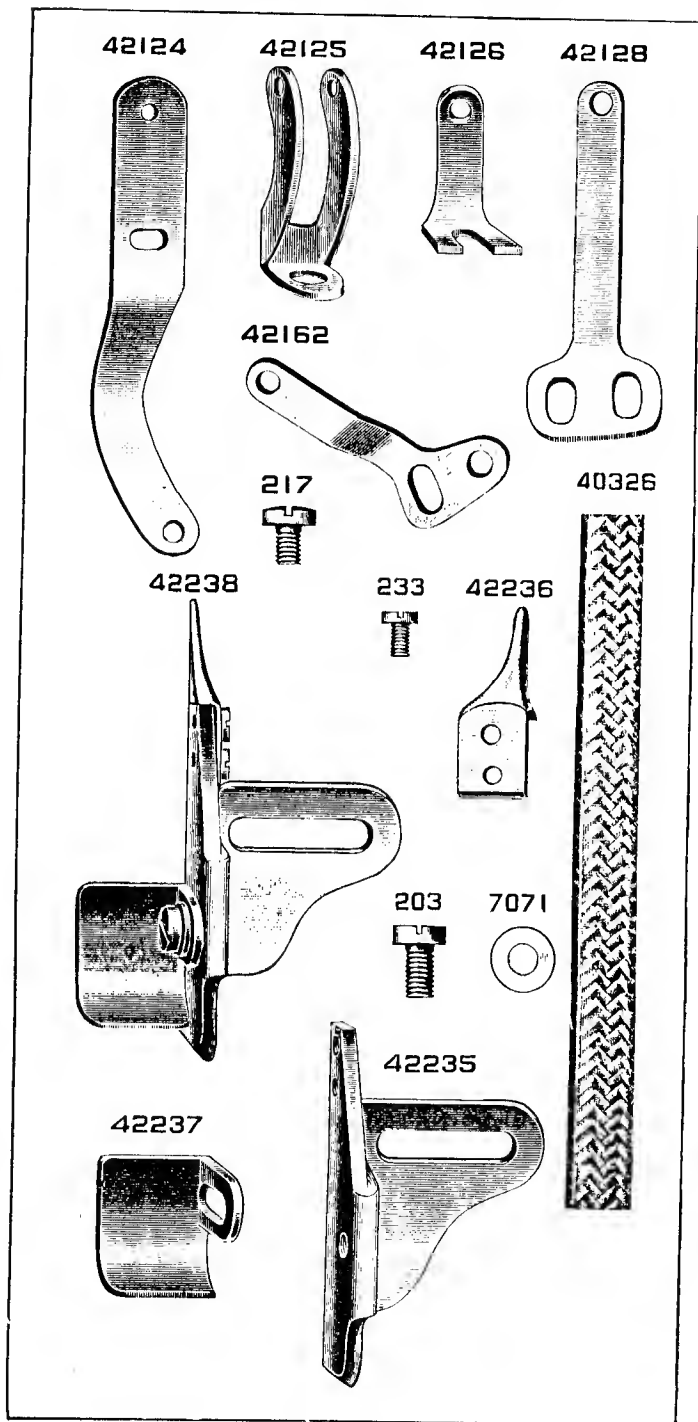


PLATE 5556—FULL SIZE

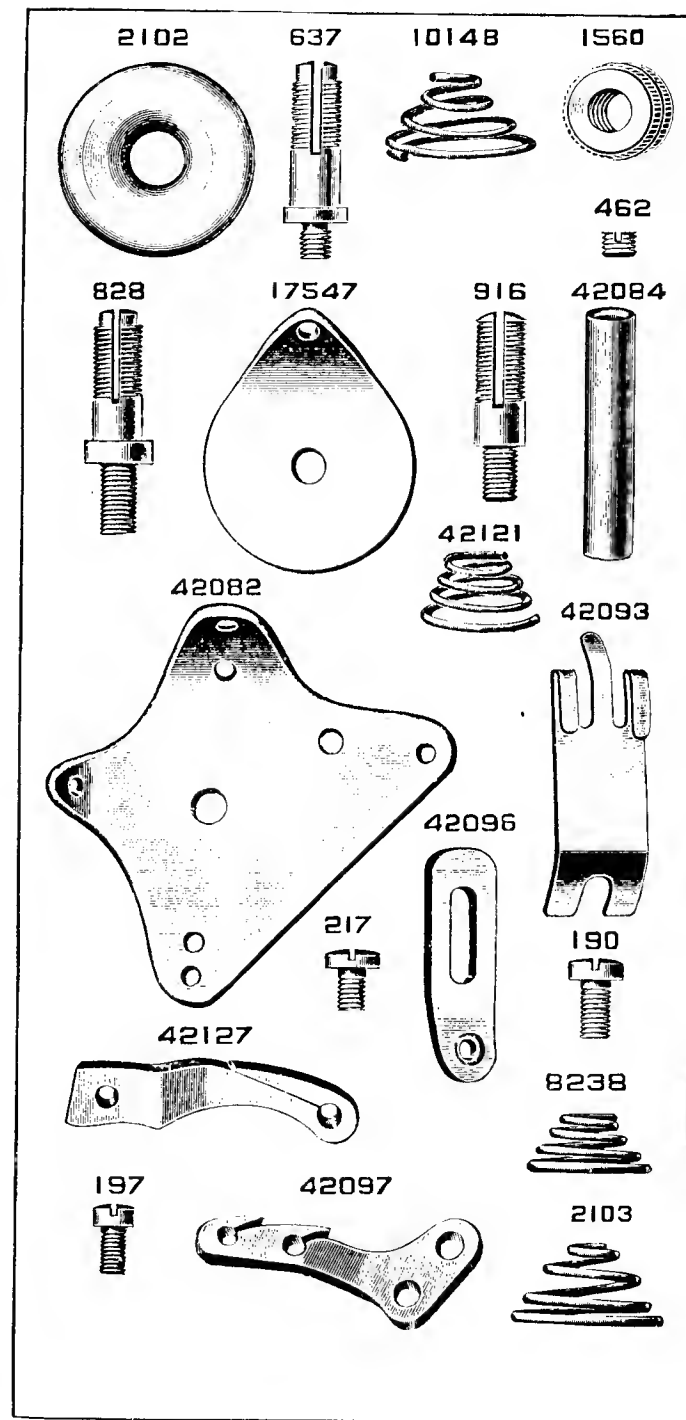


PLATE 5557—FULL SIZE

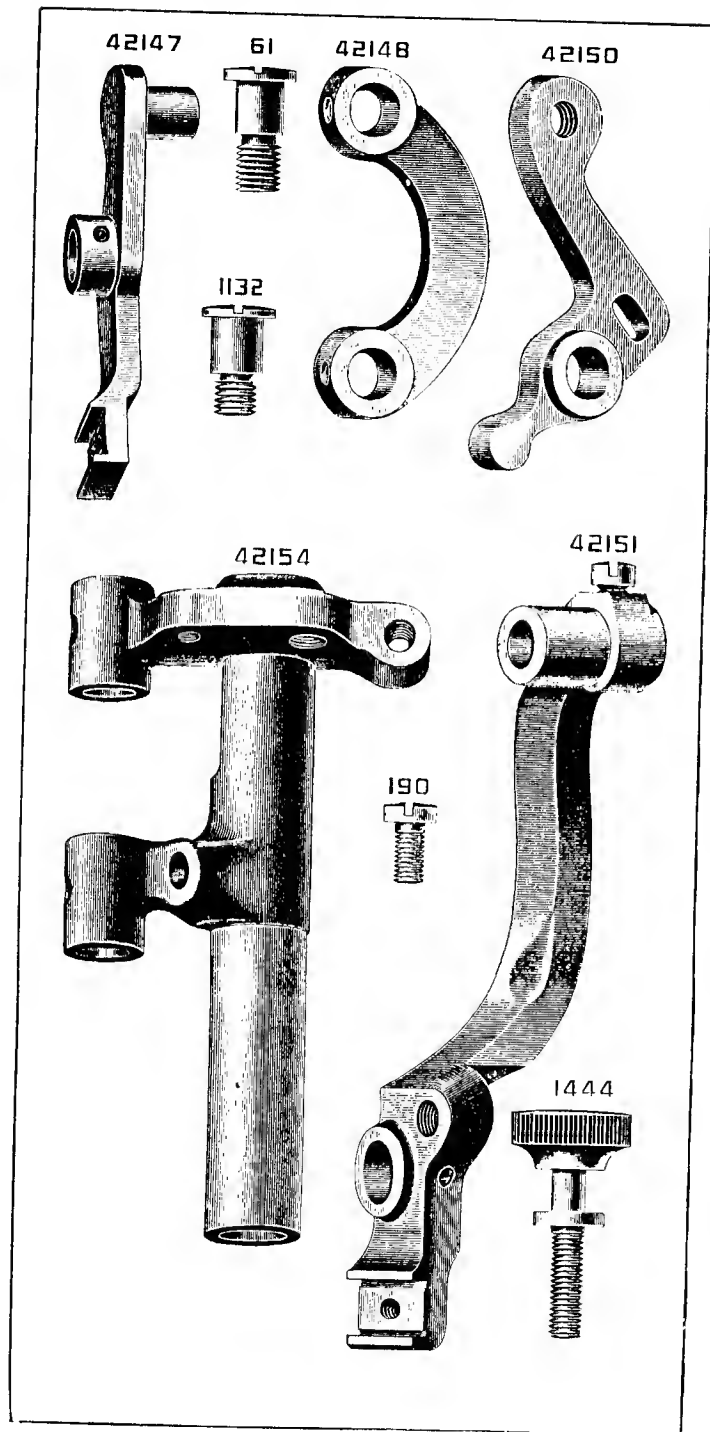


PLATE 5558—FULL SIZE

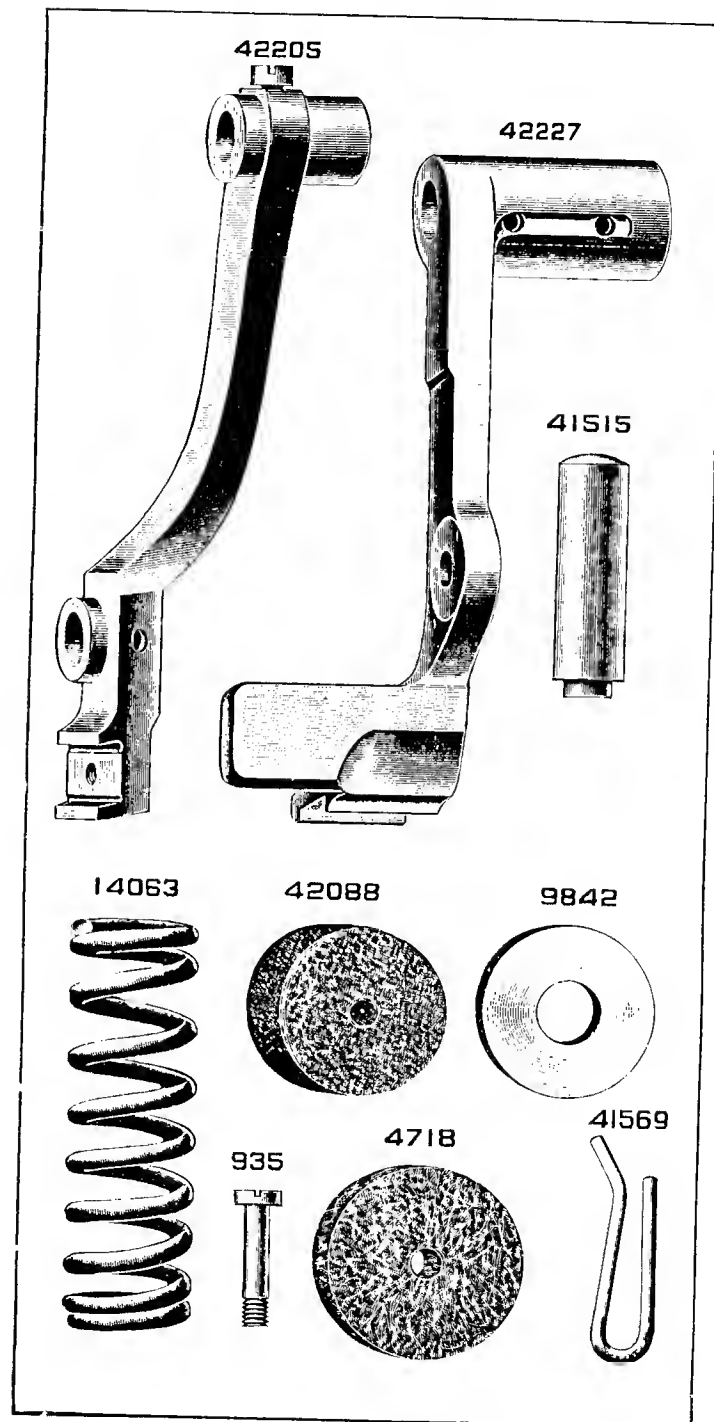


PLATE 5559—FULL SIZE

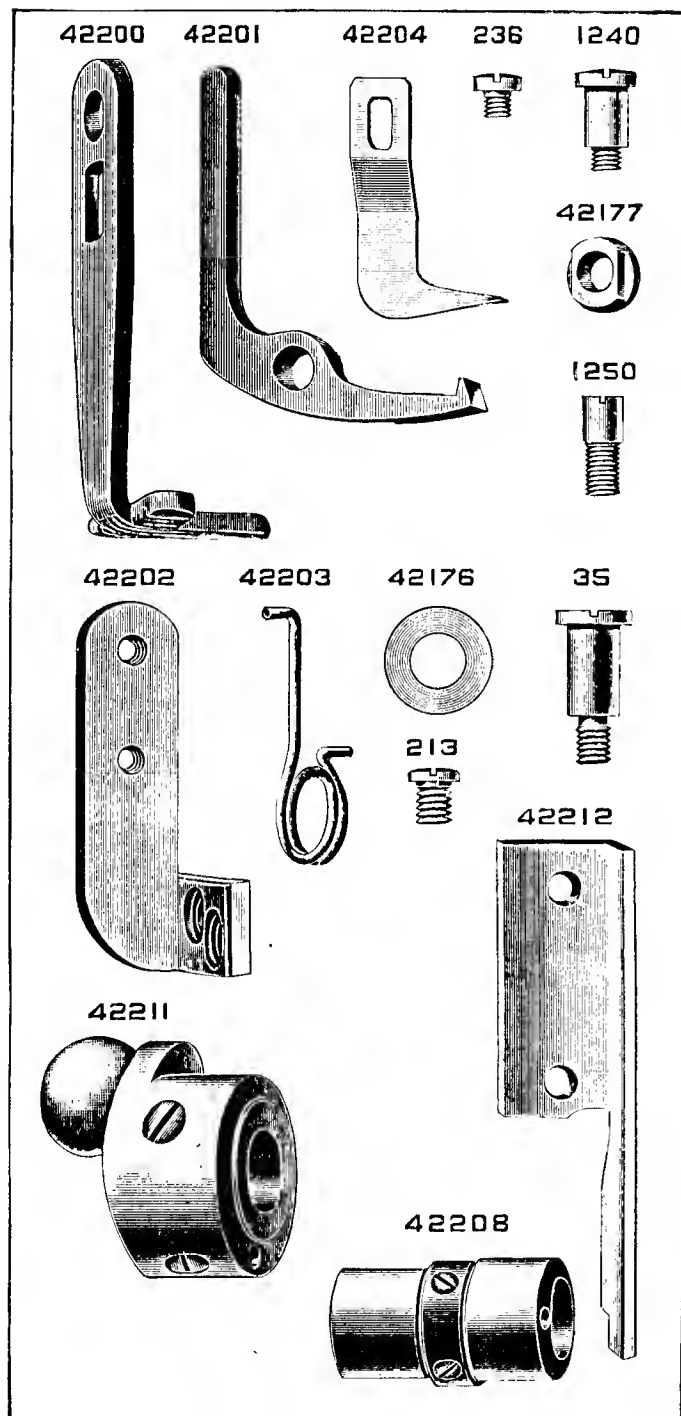
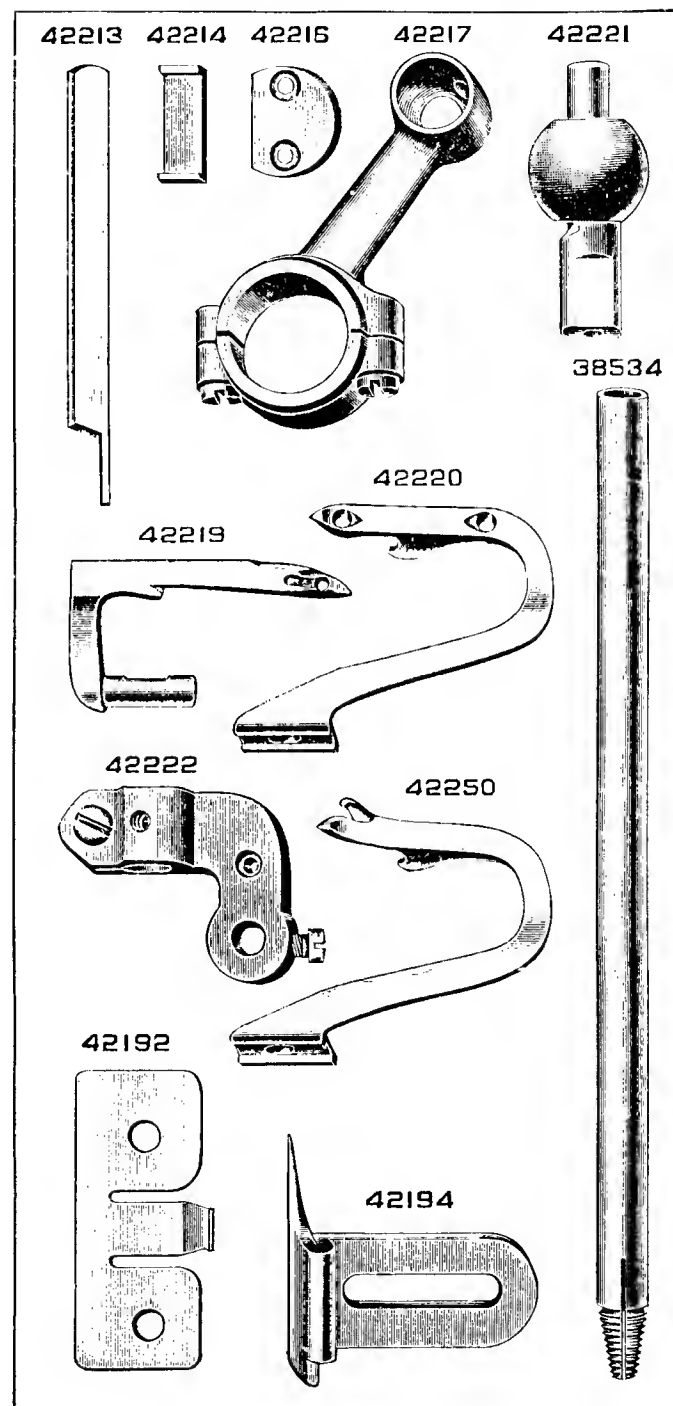
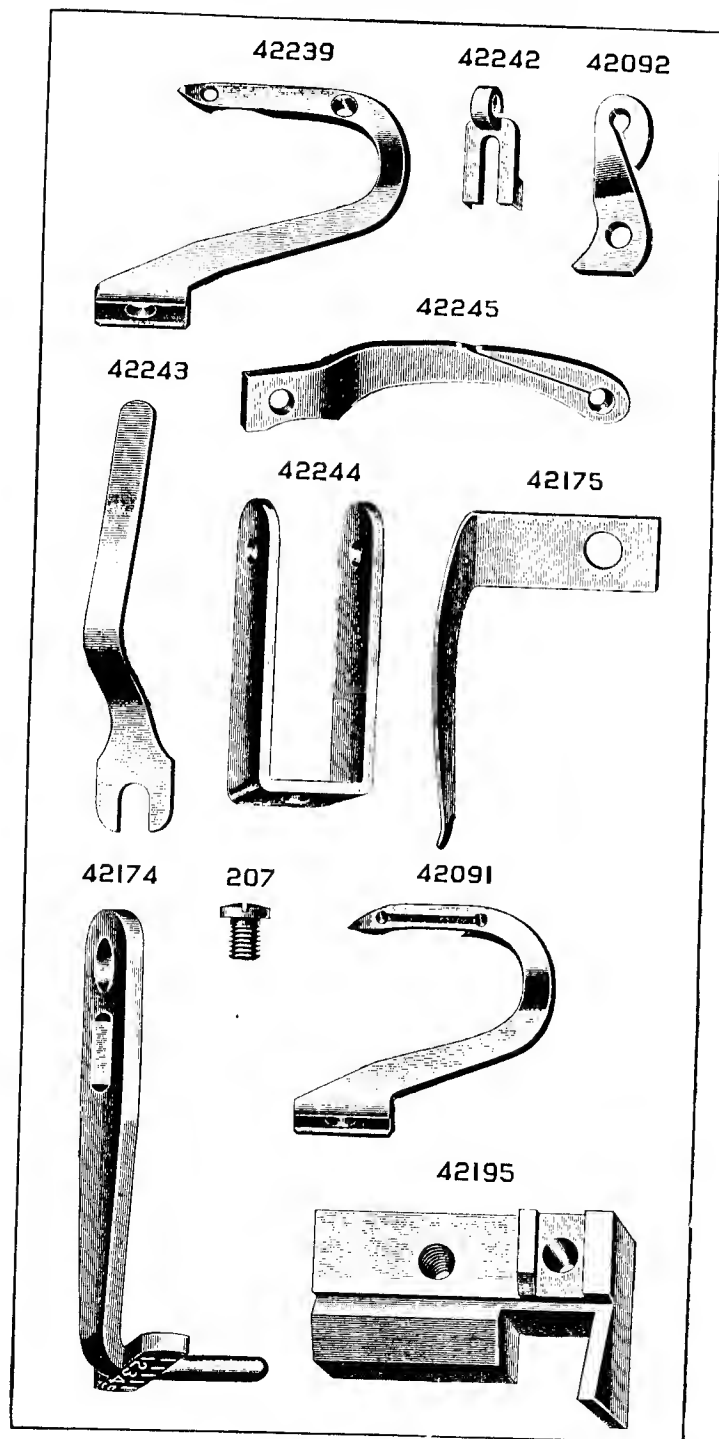


PLATE 5560—FULL SIZE





# PLATE 5561—FULL SIZE



# PLATE 5562—FULL SIZE

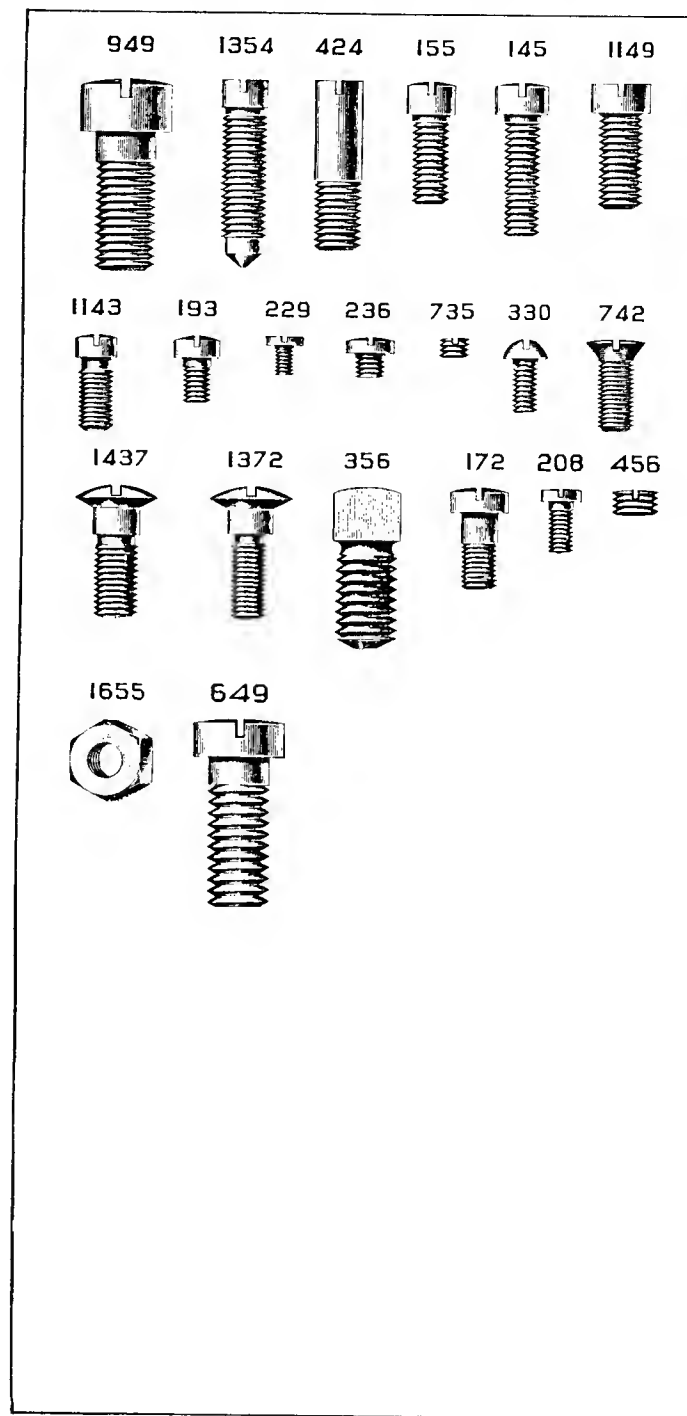


PLATE 5563—FULL SIZE

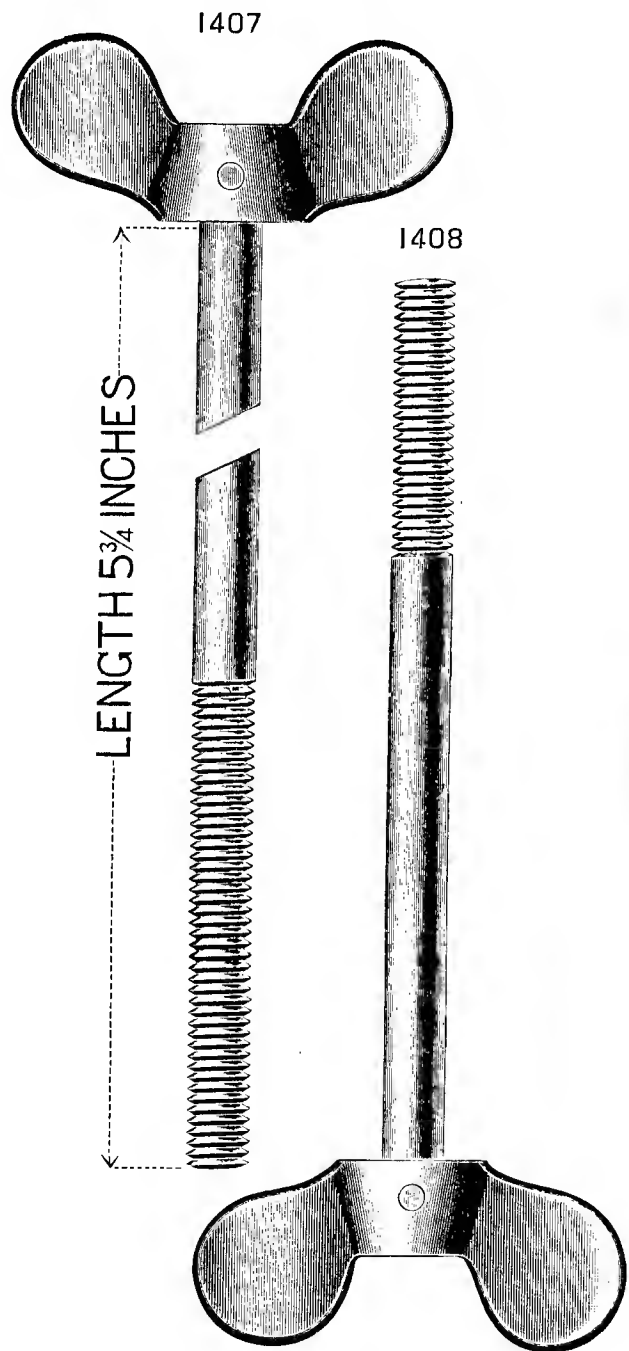


PLATE 5564—ONE-FOURTH SIZE

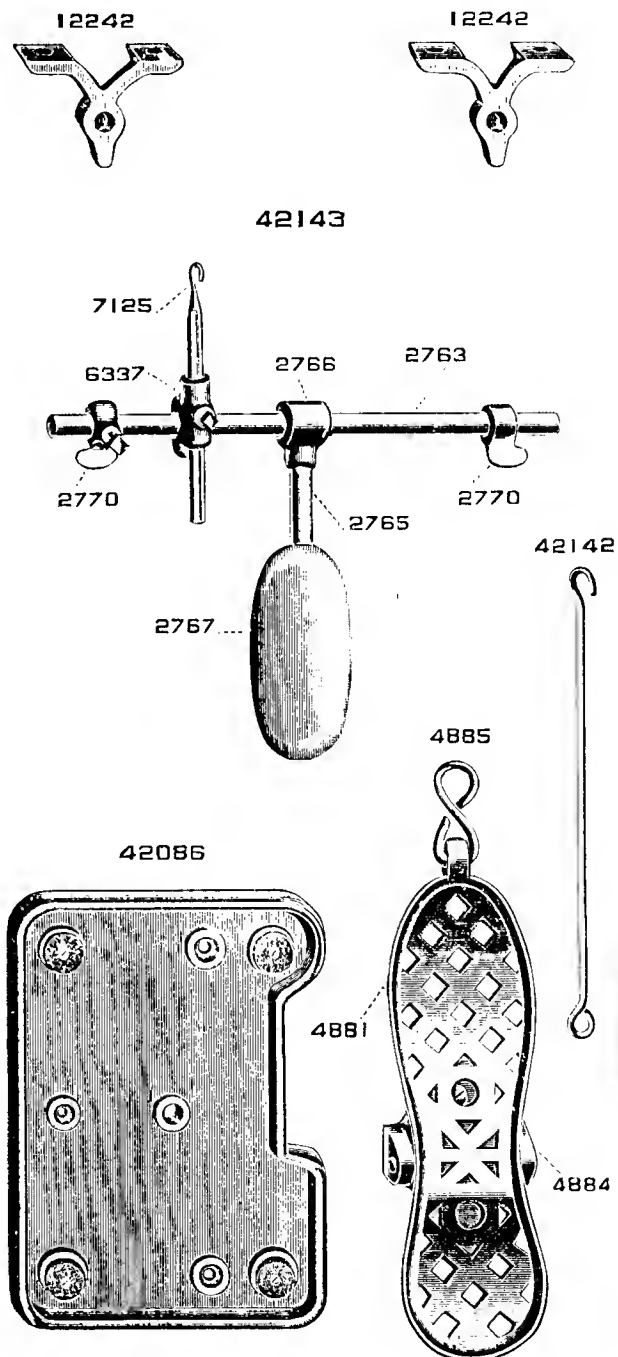


PLATE 5565—FULL SIZE

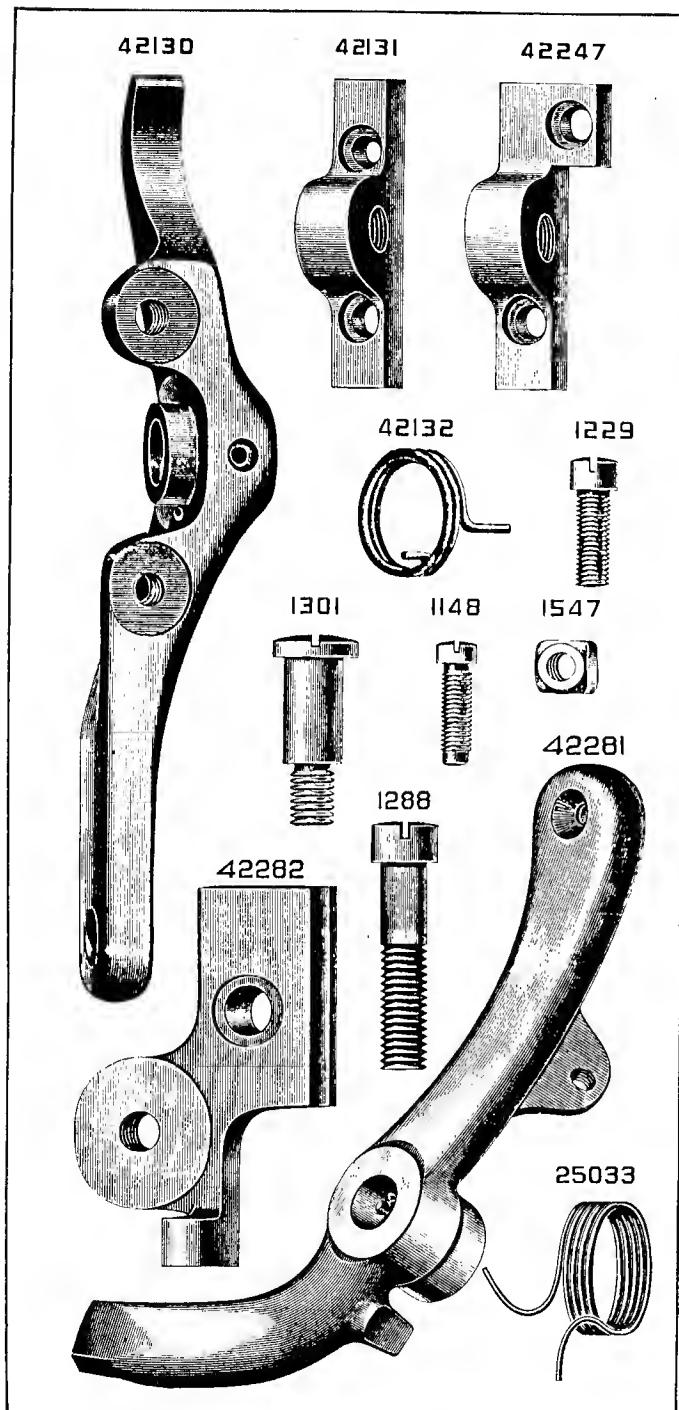


PLATE 5566—ONE-HALF SIZE

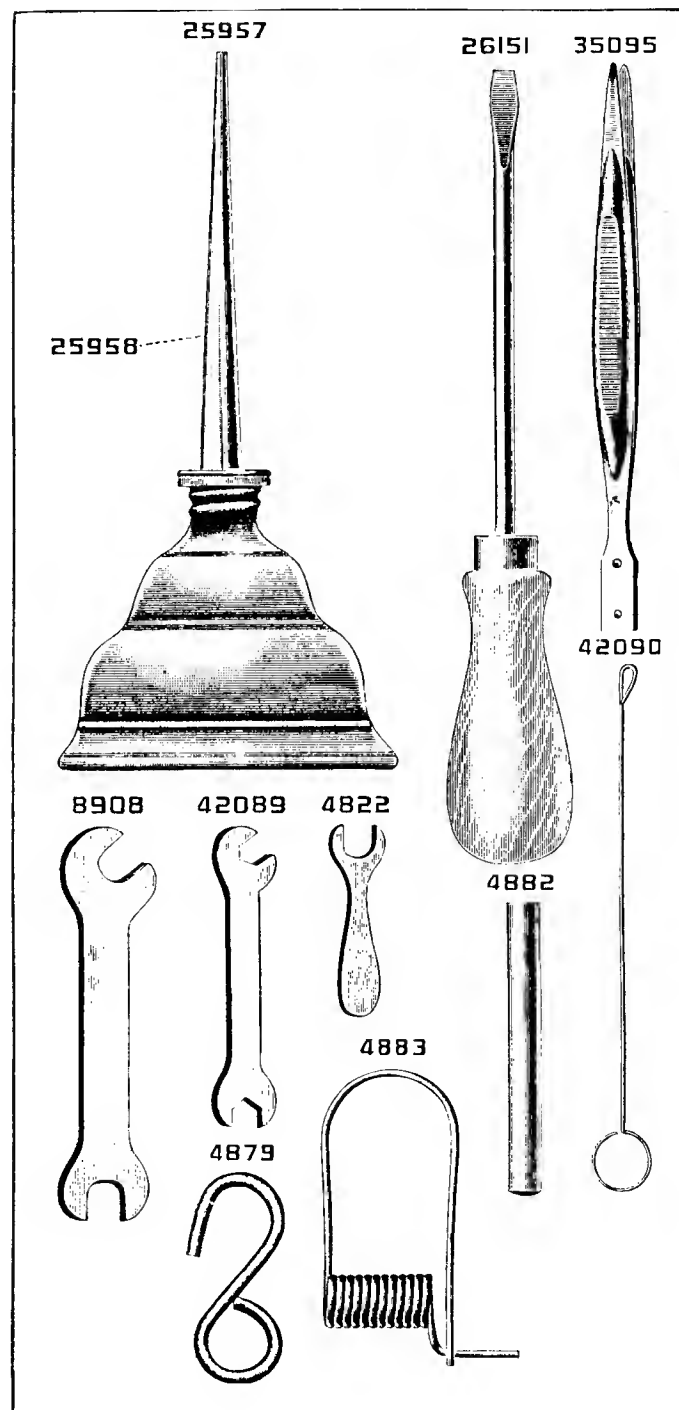


PLATE 5567—ONE-HALF SIZE

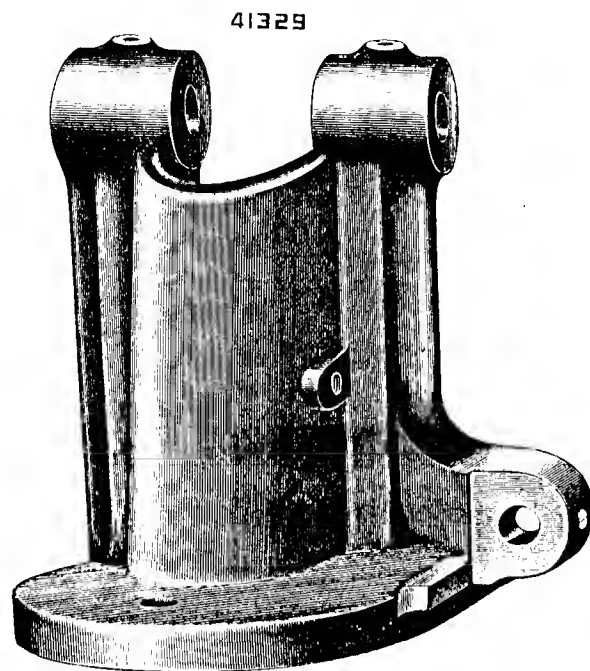
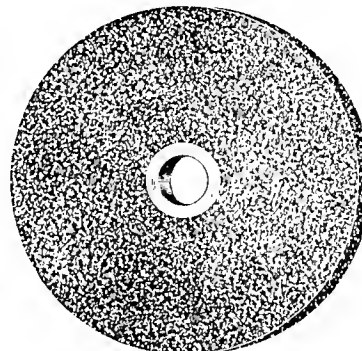


PLATE 5568—ONE-HALF SIZE

41327



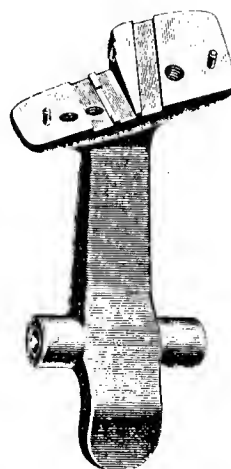
41326



41328



41330



41331

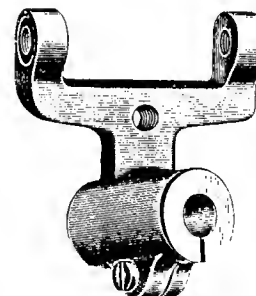


PLATE 5569—FULL SIZE

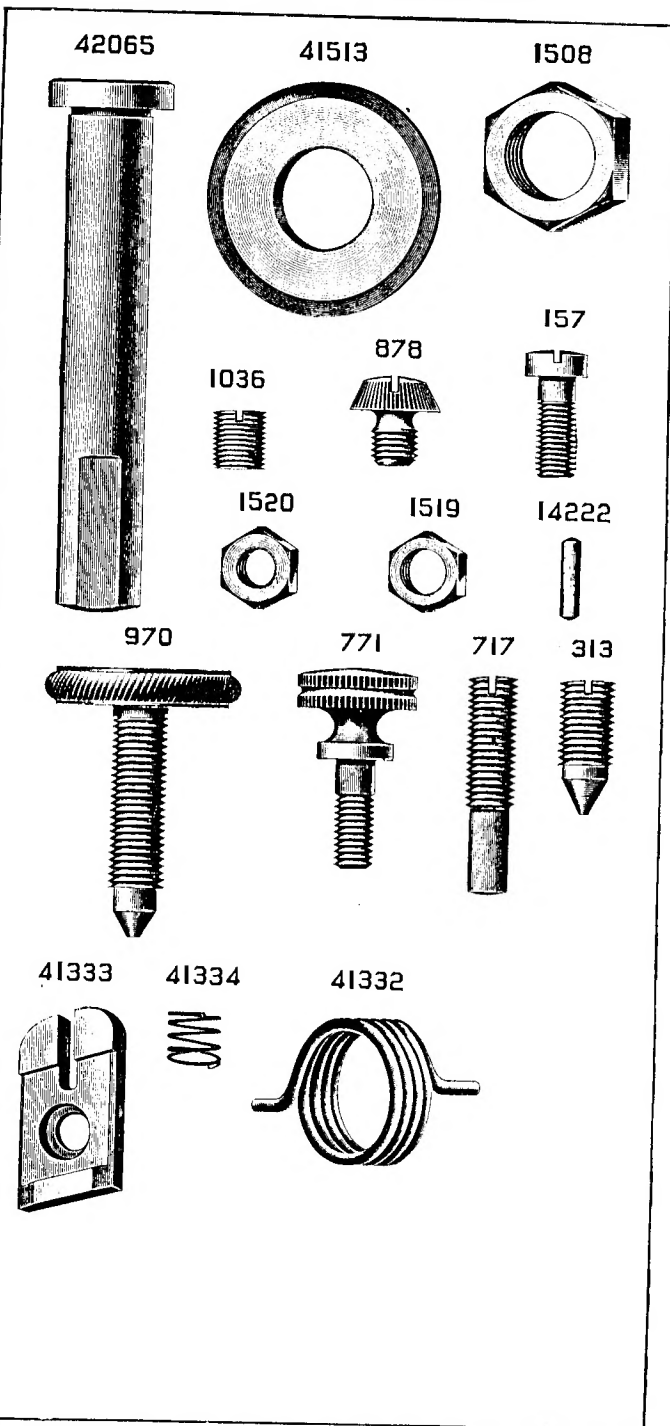


PLATE 5570—ONE-HALF SIZE

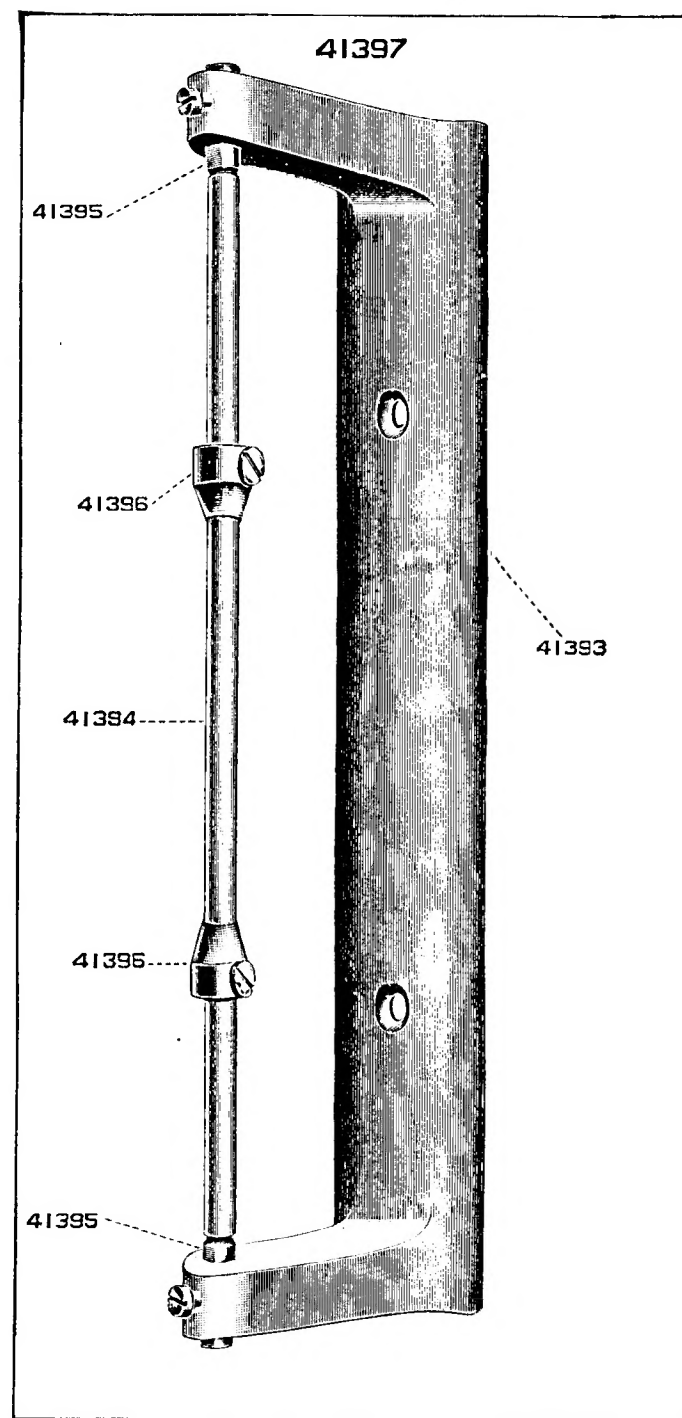


PLATE 5571—ONE-FOURTH SIZE

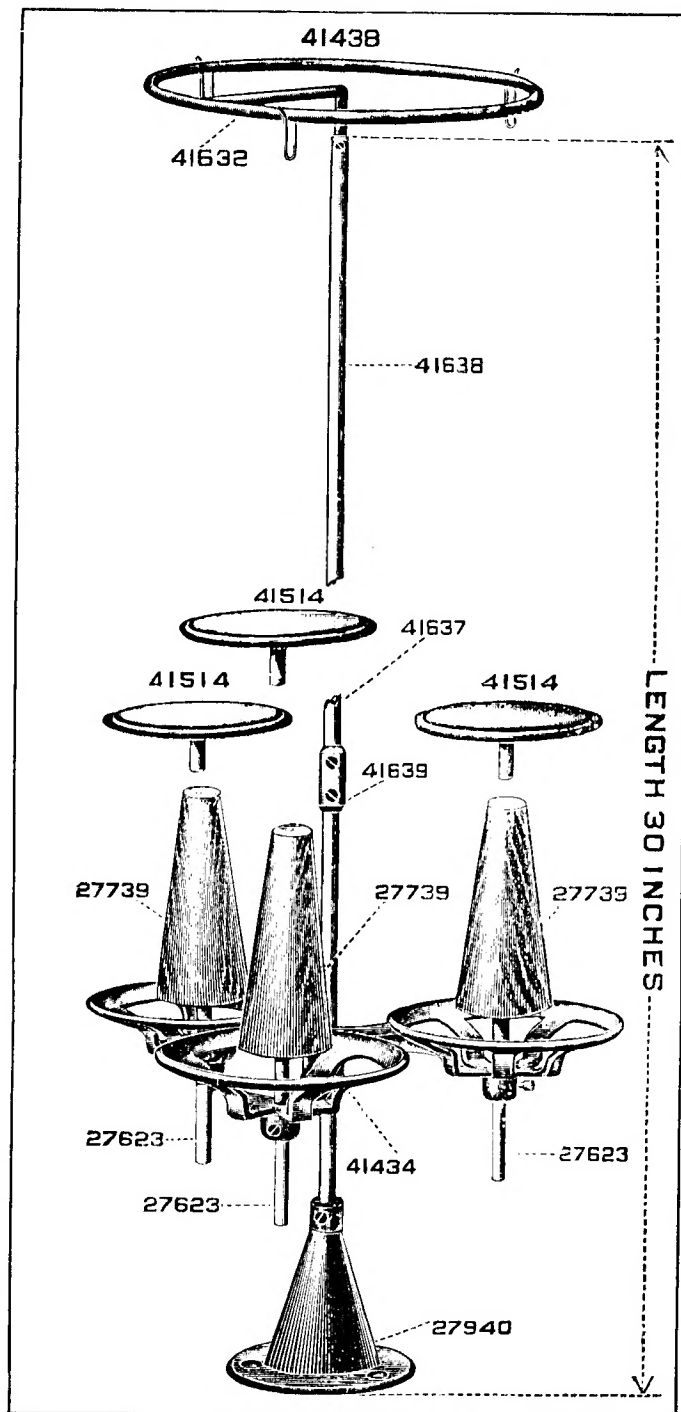


PLATE 5572—ONE-HALF SIZE

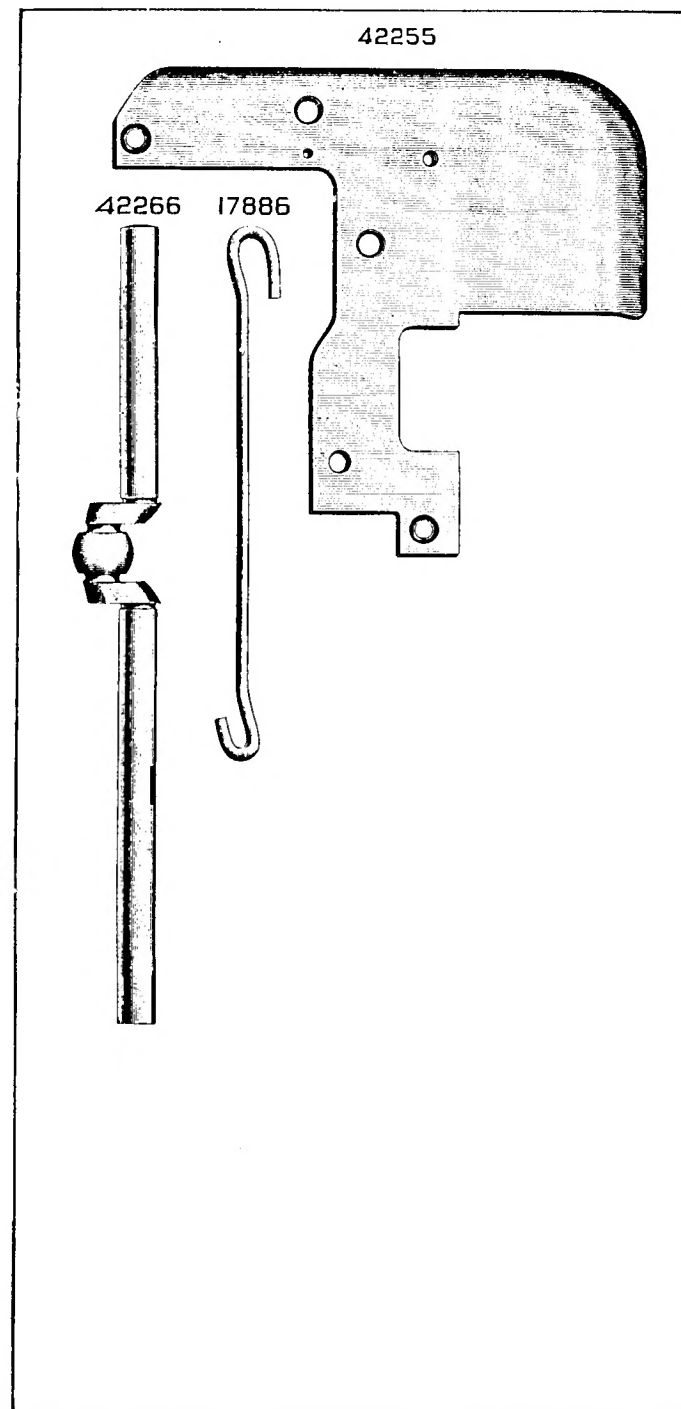


PLATE 5573—FULL SIZE

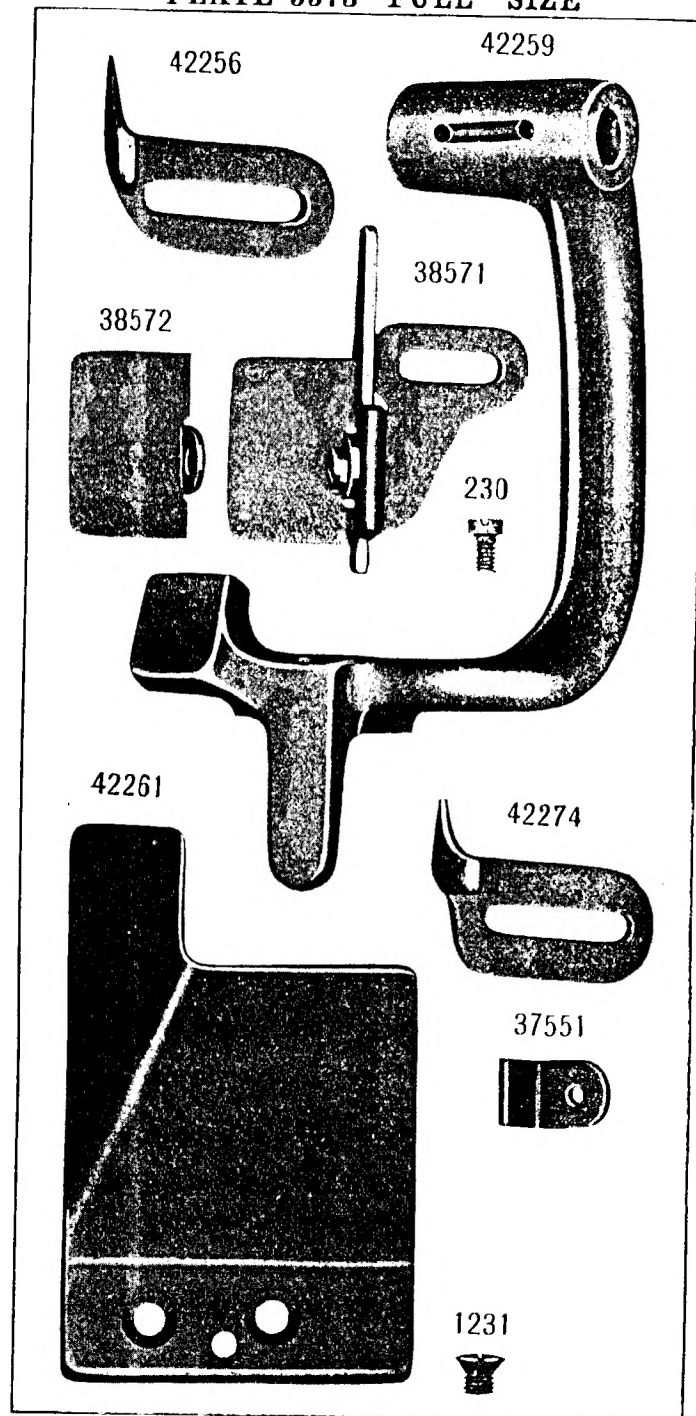


PLATE 5574—FULL SIZE

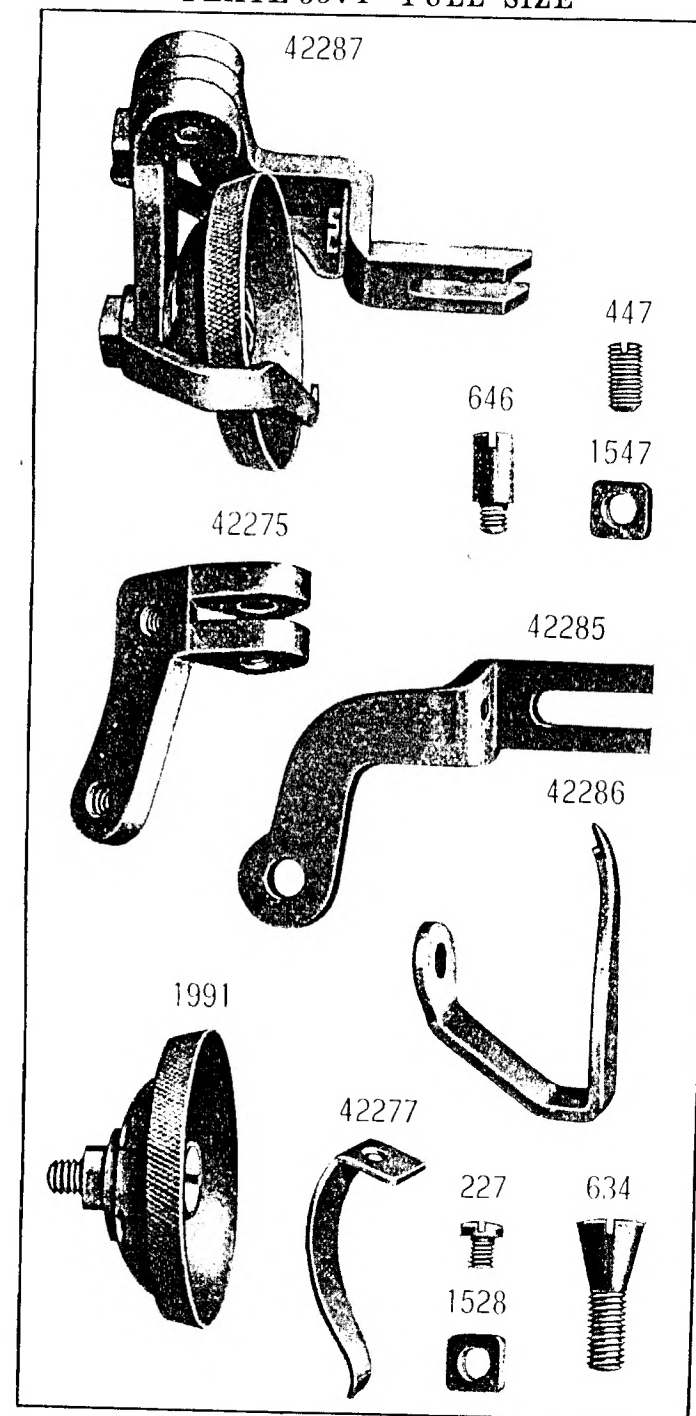
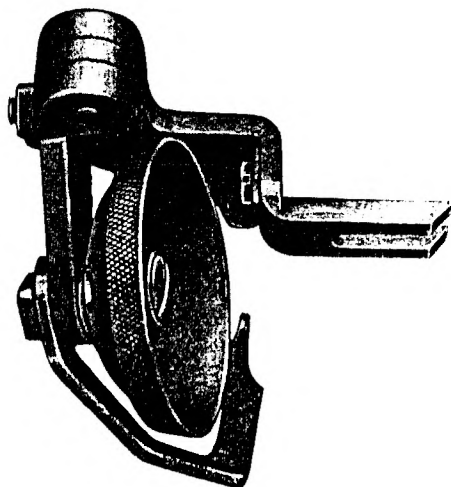


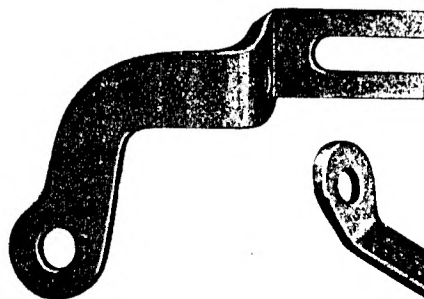


PLATE 5575 —FULL SIZE

42279



42276



42278

